

BUDDY MIG 150



MIG



STICK



SYNERGIC

MACHINE FEATURES

- Portable Gasless/Gas Synergic Mig and Stick welder
- Manual and Synergic Welding Modes Makes Welding Easy
- Suits D100 (1kg) and D200 (5kg) Wire Spools
- Runs 0.6-0.9mm Wires and up to 3.2mm Electrodes
- Suitable for Welding Mild Steel, Stainless Steel, Cast Iron, Galvanised Iron
- 240V Input / 10Amp Plug
- VRD - Increased Safety

APPLICABLE MATERIALS

- Mild Steel
- Stainless Steel
- Cast Iron
- Galvanised Iron

COMMON APPLICATIONS

- General repairs and maintenance
- Sheetmetal and car repairs
- Rural applications
- DIY and home workshops
- Light trade applications

TECHNICAL SPECIFICATIONS

Part Number	633130
Power Supply	240V
Primary Input Plug Fitted	10 Amp
Duty Cycle (MIG/MAG)	15% @ 160A 60% @ 80A 100% @ 62A
Duty Cycle (MMA)	15% @ 140A 60% @ 70A 100% @ 54A
Open Circuit Voltage	51V (18V VRD)
Output Current Range	30-160A
I _{eff}	MIG/MAG: 9A MMA: 10A
Input Current Max	MIG/MAG: 24A MMA: 25A
Power Factor	0.76
Protection Class	IP21S
Insulation Class	H
Wire Diameter Range	0.6mm - 0.9mm
Thermal Overload Protected	Yes
Machine Dimensions	430 x 150 x 290mm
Machine Weight	8.2kg
Warranty Period	1 Year



GAS/GASLESS

Suitable for Gas-Shielded or Gasless MIG Wire



MANUAL & SYNERGIC

Simple manual and synergic welding modes



DIGITAL DISPLAY

Easy to read setting displays



LIGHTWEIGHT & PORTABLE

Weighs only 9kg, with a convenient carry handle



10AMP PLUG

Fitted standard 10amp plug, ready to weld



AUSTRALIAN STANDARD

Manufactured to comply with AS 60974-6

INCLUDED ACCESSORIES



MMA Earth Lead with Clamp



MMA Arc Lead with Electrode Holder



2m Gas Hose



Boss weld Argon Twin Gauge Regulator



Spare 0.8-0.9V Gasless Wire Roller



Spanner



0.8 & 0.9 Contact Tips