

GUARDSMAN FOOD MACHINERY GEAR OIL

ISO 220-460-680

Product Description:

GUARDSMAN FM GEAR OILS are manufactured from high quality HVI food grade hydroprocessed paraffinic base oils and selected synthetic base oils fortified with anti-wear, rust & corrosion inhibitors, and foam inhibitors. Designed for use where H-1 & H-2 gear oils are required.

Typical Uses:

- Worm gears on industrial equipment requiring food grade gear oils.
- Industrial bronze gears.
- Spiral bevel and double reduction gears.
- Moderately loaded industrial spur, herringbone, helical, and bevel gear sets.
- Flexible couplings.
- Can be used in applications both above and below the food line.
- Ideal for bearings and systems where contamination with water, citrus juice, or food may be held in suspension.
- For use in mist applications not requiring mist control.
- For use in rotary steamers and valves up to 149°C.
- Complies with 178-3570 of title 21 of the Code of Federal Regulations. (FDA)

Features:

- Full film lubrication provided to protect gears.
- Provides rust and oxidation protection to internal gears and bearings.
- Foam resistance qualities provide longer gear and bearing life.
- Does not thin out at high temperatures.
- Compatible with other food grade gear oils.
- Crystal clear colour.
- No odour.
- Meets FZG Gear test (D-5182) requirements
- Certified Kosher and Halal.
- **MPI Approved C 15**
- **NSF H-1 & H-2** certified

Typical Properties

GRADE, ISO	220	460	680
Gravity, °API	32.7	28.5	28.7
Flash Point, °C (COC)	230	>235	260
Fire Point, °C	277	313	316
Pour Point, °C	-13	- 10	-13
Viscosity			
cSt @ 40°C	203.9	453.3	680
cSt @ 100°C	20.4	31.6	47.4
Viscosity Index	117	101	118
Colour, Saybolt	30+	30+	30+

Values shown here are typical and may vary.