



TECHNICAL DATA

GALMET SPRAYPAINT PRIMER

Fast dry, metal primer

Description

Galmet Spraypaint Primer is a fast-dry, easy sanding metal primer. It is formulated to provide superior adhesion to a range of metal surfaces and provides an excellent base for **Galmet Spraypaint** topcoat.

Areas of Application

- Industrial structures
- Machinery and implements
- General fabrication primer
- Fences and gates

Features

- Fast dry
- Easy sanding
- Colours – red and grey
- Primer for **Galmet Spraypaint**

Directions for Use

Surface Preparation

- The surface should be clean and dry, free of rust and debris.
- Thorough abrading, sanding or grinding is recommended.

Application

- **Galmet Spraypaint Primer** is fast drying and best spray applied.
- When spraying, use minimum thinners to achieve an even spraying pattern.
- Small areas may be brushed without thinning.
- When dry, a light sanding will improve the gloss of the topcoat.
- Aerosol – apply with smooth even strokes holding the can approximately 25cm from the surface. First apply mist coat then build up opacity by applying a number of light coats several minutes apart.

The information enclosed in this Technical Bulletin is as up to date and correct as possible as at the time of issue. The data provided in this Technical Bulletin should be used as a guide only, as the performance of the product will vary depending on differing operating conditions and application methods.

The sale of any product described in this Technical Bulletin will be in accordance with ITW Polymers & Fluids Pty Ltd Conditions of Sale, a copy of which is available on request. To the extent permitted by law, ITW Polymers & Fluids Pty Ltd excludes all other warranties in relation to this product.

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Application Data

Mixing:	Stir thoroughly with a flat stirrer before use and during use.
Thinning:	Brush – not necessary Spray – thin with Galmet Enamel Spray Thinner 300C Recommended ratio 10-15%
Clean Up:	Galmet Enamel Spray Thinner 300C
Spray Equipment:	Binks model 230 gun. Material nozzle 071. Needle valve. Stainless steel 18 01 23. Air nozzle 66 STI.
Dry Time:	Touch – 5-8 minutes Recoat – 4 hours minimum
Coverage:	Spray – 10 sq. m/litre Aerosol – up to 1.8 sq.m per 250g can

Technical Data

Pigment:	Iron oxide or titanium dioxide plus complex anti-corrosive pigments
Heat Resistance:	150°C for short periods
Water Resistance:	Excellent splash resistant. Permanent immersion not recommended
Special Characteristics:	Easy application for skilled or unskilled operators. Easy sanding for gloss improvement

Health & Safety Information

- Avoid contact with skin and eyes, avoid breathing vapour and spray mist.
- If poisoning occurs contact the Poisons Information Centre.
- If swallowed, do not induce vomiting, drink a glass of water.
- If in eyes rinse with water for 15 minutes and contact a doctor.

- For more information consult the Material Safety Data Sheet for this product.

AEROSOL PRODUCT

- UN1950 – Aerosols
- Class 2.1 – Flammable Gas
- Sub. Risk 3 – Flammable liquid

BULK PRODUCT

- UN1263 – Paint
- Class 3 – Flammable Liquid
- Packaging Group III

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