

# Technical Data

**ROCOL®**

Performance you can trust

## ROCOL FLAWFINDER PENETRANT SPRAY

### *Crack Detection Spray (Penetrant)*

#### Description

**Rocol Flawfinder VW Penetrant Spray** is the penetrant spray in the 3 part Rocol Flawfinder Kit, which is a fast reliable method of crack detection for welded joints and engineering components.

#### Areas of application

- All metal components
- Glass
- Ceramic components

#### Features

- Excellent penetration to fine cracks
- Water washable
- NZFSA Approved C23 (All animal product except dairy)

#### Technical data

Appearance (concentrate) .....	Bright pink / purple dye
Solvent Type.....	Hydrocarbon
Temperature Range:	
Storage .....	-10°C to 50°C
Propellant.....	HydrocarbonMineral oil content          none

#### Directions for use

The information contained in this Technical Bulletin is as up to date and correct as possible as at the time of issue. The data provided should be used as a guide only as the performance of the product will vary depending on differing operating conditions and application methods.

The sale of any product described in this Technical Bulletin will be in accordance with ITW Polymers & Fluids Conditions Of Sale, a copy of which is available on request. To the extent permitted by law, ITW Polymers & Fluids excludes all other warranties in relation to this product.

**WARNING:** Components to be inspected must be at ambient temperature from 5°C to 35°C before applying Flawfinder products.

**DO NOT SPRAY ON TO HOT WELDS**

1. The area to be inspected must be thoroughly cleaned using Rocol Flawfinder Cleaner with a clean rag or brush until all dirt and grime is removed.
2. Spray the suspected area liberally with Rocol Flawfinder Penetrant and allow at least 10 minutes contact time.
3. Wipe excess Penetrant off the surface using a clean rag or wash off with water.
4. When the surface is dry, spray a thin even film of Rocol Flawfinder Developer over the suspect area. Avoid over application.
5. After applying the Developer, leave for at least 10 minutes before inspection for fine detects. Flaws will show up in daylight or good artificial light but will be enhanced under ultraviolet light.

**Health & Safety Information**

The product contains flammable gas. Keep away from sources of ignition. Do not breathe in spray. Use only in well ventilated areas. A Material Safety Datasheet is available from the Rocol Customer Services Department upon request. **KEEP OUT OF REACH OF CHILDREN.** This product is hazardous.

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