Technical Data

Performance you can trust

ULTRALUBE B

Mist Applied Aluminium Cutting Lubricant

Description

Ultralube B is an ashless, fully synthetic, extreme pressure lubricant for cutting aluminium and aluminium alloys.

Ultralube B is more thermally stable than vegetable or mineral oil based lubricants.

Ultralube B is applied neat to the work piece, leaving the swarf dry for easy removal by vacuum or other methods, rendering the work area clean and safe.

Areas of application

- Aluminium cutting and sawing
- Light aluminium stamping and punching

Features

- Low fuming characteristics
- Ashless lubricant – leaves no residue or stain
- Non corrosive to aluminium and aluminium alloys
- Very low toxicity

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Appearance	Clear colourless liquid
Composition	A blend of extreme pressure, synthetic lubricants
Specific Gravity	0.860
Viscosity at 40°C (cst)	4
Cloud Point	< 0°C
Flash Point	> 120°C

Last Modified January 2011

Directions for use

Ultralube B is applied neat to the work piece / tool face contact as a mist through special low output applicators.

Storage and Shelf Life

Store in indoor dry conditions between 5°C and 50°C, keep away from sources of heat and naked flames. When stored in original sealed containers, the minimum shelf life is four (4) years.

Packaging

Ultralube B is available in a 20 Litre pack.

Ordering Information:

20 Lt Cube	#RY561458

Health & Safety Information

The product is hazardous. A Material Safety Data Sheet is available from the ITW Polymers & Fluids Technical Department upon request or available on our website www.rocol.com.au .

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