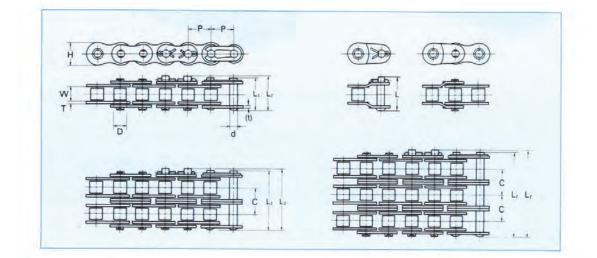


ISO-B Series roller chains, conforming to ISO 606-B, are available to Europe-built equipment.





KCM Chain Number	Pitch P	Width between inner plates W	Roller diameter D	Pin			Link plate		Trans- verse	ISO 606	KCM Minimum	Approx	Links
				Diameter d	Lz	Offset L	Thick- ness T	Height H	pitch C	Minimum Tensile strength kgf (kN)	Tensile strength kgf (kN)	weight (kg/m)	of I unit
KCM 03	5.00	2.50	3.20	1.49	7.65		0.75	4.0			270(2.6)	0.09	1000
KCM 04	6.00	2.80	4.00	1.85	7.35		0.6	4.9			330(3.2)	0.11	834
KCM 05B KCM 05B-2 KCM 05B-3	8.00	3.00	5.00	2.31	8.60 14.25 19.90		0.75	7,1	5.64	460(4.5) 800(7.8)	500(4.9) 870(8.5) 1,240(12.2)	0.18 0.31 0.46	626
KCM 06B KCM 06B-2 KCM 06B-3	9.525	5.72	6.35	3.28	13.60 23.85 34.09	15.15 25.40 35.65	1.3 (1.0)	8.1	10.24	910(8.9) 1,730(17.0) 2,540(24.9)	1,000(9.8) 1,900(18.6) 2,790(27.4)	0.39 0.74 1.10	320
KCM 08B KCM 08B-2 KCM 08B-3	12.70	7.75	8.51	4.45	17.75 31.65 45.55	19.20 33.10 47.00	1.5	11.7	13.92	1,820(17.8) 3,180(31.2) 4,540(44.5)	1,850(18.1) 3,250(31.9) 4,600(45.1)	0.65	240
KCM 10B KCM 10B-2 KCM 10B-3	15.875	9.65	10,16	5.08	20.60 37.20 53.80	21.95 38.55 55.15	1.65	14.6	16.59	2,270(22.3) 4,540(44.5) 6,810(66.8)	2,500(24.5) 5,000(49.0) 7,500(73.5)	0.92	192
KCM 12B KCM 12B-2 KCM 12B-3	19.05	11.68	12.07	5.72	23.60 43.05 62.50	26.30 45.75 65.20	1.8	16.0	19.46	2,950(28.9) 5,900(57.9) 8,850(86.8)	3,250(31.9) 6,500(63.7) 9,750(95.6)	1,24 2.44 3.65	160
KCM 16B KCM 16B-2 KCM 16B-3	25.40	17.02	15.88	8.28	38.10 70.00 101.90	41.45 73.35 105.25	4.0 (3.2)	19.7	31.88	4,310(42.3) 8,620(84.5) 12,930(126.8)	6,500(63.7) 12,350(121.1) 18,200(178.5)	2.62 5.18 7.74	120
KCM 20B KCM 20B-2 KCM 20B-3	31.75	19.05	19.05	10.19	43.95 80.40	47.25 83.70 120.15	4.5 (3.5)	26.0	36.45	6,580(64.5) 13,160(129,1) 19,740(193.6)	10,500(103.0) 19,900(195.1) 29,300(278.3)	3.81 7.52 11.24	96
CM 24B CM 24B-2 CM 24B-3	38.10	25.40	25.40	14.63	58.70 107.05 155.40	64.20 112.55 160.90	6.0 (5.0)	33.0	48.36	9,980(97.9) 19,960(195.7) 29,940(293.6)	18,700(183.4) 35,650(349.6) 52,600(515.8)	6.65 13.11 19.57	80

OTE: Spring clip type connecting links are used to chains No. 03 to 12B; tow pitch offset links only are to be used for 03 to 05B.