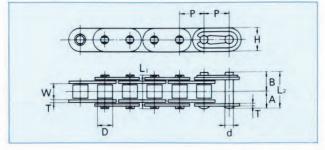
Straight Side Plate Chain



F-TYPE ROLLER CHAINS

The KCM F-type roller chains are standard roller chains using straight contour link plates, which are suitable for general power transmission, and conveying of materials placed directly on them.





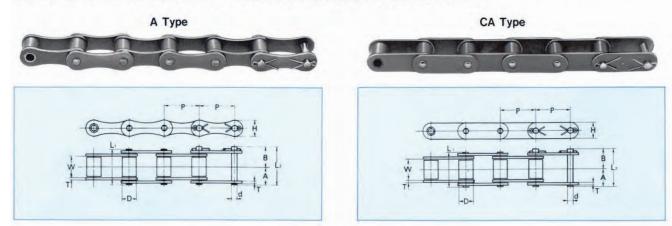
Dimensions (millimeters)

| KCM Chain Number | Pitch P | Width between inner plates W | Roller diameter D | Pin | | | | | | plate | Average | Maximum | Approx | Links |
|------------------------|------------|--|-------------------------|---------------|-------|-------|-------------------------|---------------------------|---------------------|-------------|---------------------------------|------------------------------|------------------|--------------|
| | | | | Diameter d | A | В | (A+A) L ₁ | (A + B) L ₂ | Thick- ness T | Height H | Tensile strength kgf (kN) | Allowble Load kgf (kN) | weight (kg/m) | of I unit |
| KCM 40 F | 12.70 | 7.95 | 7.95 | 3.97 | 8.02 | 9.53 | 16.05 | 17.55 | 1.5 | 12.0 | 1,850(18.1) | 370(3.63) | 0.72 | 240 |
| KCM 50 F | 15.875 | 9.53 | 10.16 | 5.09 | 10.15 | 11.60 | 20.30 | 21.75 | 2.0 | 14.6 | 3,050(29.9) | 650(6.37) | 1.20 | 192 |
| KCM 60 F | 19.05 | 12.70 | 11.91 | 5.96 | 12.65 | 14.15 | 25.30 | 26.80 | 2.4 | 17.5 | 4,200(40.7) | 900(8.83) | 1.78 | 160 |
| KCM 80 F | 25.40 | 15.88 | 15.88 | 7.94 | 16.07 | 19.18 | 32.15 | 35.25 | 3.2 | 23.0 | 7,400(72.6) | 1,500(14.71) | 2.97 | 120 |
| KCM 100 F | 31.75 | 19.05 | 19.05 | 9.54 | 20.10 | 23.05 | 40.20 | 43.15 | 4.0 | 28.9 | 11,500(113.3) | 2,300(22.56) | 4.57 | 96 |
| KCM 120 F | 38.10 | 25.40 | 22.23 | 11.11 | 25.20 | 28.60 | 50.40 | 53.80 | 4.8 | 35.0 | 16,000(156.4) | 3,100(30.40) | 6.64 | 80 |

NOTES: • Offset links are not available. • KCM standard sprockets are applicable. • Boss diameter must be reduced to avoid interference with link plate.

A & CA TYPE ROLLER CHAINS \mathbf{c}

The KCM A and CA type roller chains are mainly employed for power transmission over relative long shaft-toshaft distance and used with attachments, especially in large-sized farm machines.



Dimensions (millimeters)

| KCM | Pitch | Width between inner plates W | Roller diameter D | Pin | | | | | | plate | Average | Maximum | Approx |
|-------------------------------------|-------------------------|--|-------------------------|----------------------|----------------------|-------------------------|---------------------------|---------------------------|---------------------|----------------------|---|-------------------------------------|----------------------|
| Chain Number | | | | Diameter d | A | в | (A + A) L ₁ | (A + B) L ₂ | Thick- ness T | Height H | Tensile strength kgf (kN) | Allowble Load kgf (kN) | weight (kg/m) |
| KCM A550 KCM A620 | 41.40 42.01 | 20.40 25.20 | 16.66 17.68 | 7.13 7.13 | 17.0 20.5 | 20.55 24.05 | 34.0 41.0 | 37.55 44.55 | 2.6 3.1 | 19.0 19.0 | 4,350(42.7) 5,200(51.0) | 620(6.08) 740(7.26) | 1.59 |
| KCM CA550 KCM CA557 KCM CA620 | 41.40 41.40 42.01 | 20.40 20.40 25.20 | 16.66 17.78 17.68 | 7.13 8.00 7.13 | 17.0 18.7 20.5 | 20.55 21.55 24.05 | 34.0 37.4 41.0 | 37.55 40.25 44.55 | 2.6 3.1 3.1 | 19.0 22.0 19.0 | 4,350(42.7) 6,200(60.8) 5,200(51.0) | 620(6.08) 880(8.63) 740(7.26) | 1.86 2.41 2.28 |