

Devcon Combowear FC Resin

ITW POLYMERS & FLUIDS

Chemwatch: 02-0810
 Version No: 2.1.1.1
 Safety Data Sheet according to WHS and ADG requirements

Issue Date: 27/06/2017
 Print Date: 05/07/2018
 Initial Date: Not Available
 S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

| | |
|-------------------------------|--|
| Product name | Devcon Combowear FC Resin |
| Proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid) |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|---|
| Relevant identified uses | Resin component of two part epoxy system. NOTE: The product is unregulated for Road and Rail transport when transported in (a) packagings; (b) IBCs; or (c) any other receptacle not exceeding 500 kg(L). |
|--------------------------|---|

Details of the supplier of the safety data sheet

| | |
|-------------------------|---|
| Registered company name | ITW POLYMERS & FLUIDS |
| Address | 100 Hassall Street, Wetherill Park Not Available 2164 NSW Australia |
| Telephone | +61 2 9757 8800 |
| Fax | +61 2 9757 3855 |
| Website | www.itwpcf.com.au |
| Email | Not Available |

Emergency telephone number

| | | |
|-----------------------------------|-----------------|----------------|
| Association / Organisation | Not Available | Not Available |
| Emergency telephone numbers | 1800 039 008 | 0800 2436 2255 |
| Other emergency telephone numbers | +61 3 9573 3112 | Not Available |

CHEMWATCH EMERGENCY RESPONSE

| Primary Number | Alternative Number 1 | Alternative Number 2 |
|----------------|----------------------|----------------------|
| 1800 039 008 | 1800 039 008 | +612 9186 1132 |

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

| | |
|--------------------|--|
| Poisons Schedule | S5 |
| Classification [1] | Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1, Acute Aquatic Hazard Category 2, Chronic Aquatic Hazard Category 2 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|----------------|
| Hazard pictogram(s) | |
| SIGNAL WORD | WARNING |

Hazard statement(s)

| | |
|------|--|
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |
| H317 | May cause an allergic skin reaction. |
| H411 | Toxic to aquatic life with long lasting effects. |

Precautionary statement(s) Prevention

Devcon Combowear FC Resin

| | |
|------|--|
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |
| P261 | Avoid breathing mist/vapours/spray. |
| P273 | Avoid release to the environment. |
| P272 | Contaminated work clothing should not be allowed out of the workplace. |

Precautionary statement(s) Response

| | |
|----------------|--|
| P362 | Take off contaminated clothing and wash before reuse. |
| P302+P352 | IF ON SKIN: Wash with plenty of soap and water. |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P333+P313 | If skin irritation or rash occurs: Get medical advice/attention. |

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

| | |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|------------|-----------|---|
| 25068-38-6 | 10-30 | bisphenol A/ diglycidyl ether resin, liquid |
| | balance | ingredients nonhazardous |

SECTION 4 FIRST AID MEASURES

Description of first aid measures

| General | |
|--------------|--|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor. |
| Ingestion | <ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. |

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

| | |
|--|---|
| | <ul style="list-style-type: none"> ▶ Foam. ▶ Dry chemical powder. ▶ BCF (where regulations permit). ▶ Carbon dioxide. |
|--|---|

Special hazards arising from the substrate or mixture

| | |
|----------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|----------------------|--|

Advice for firefighters

| | |
|---------------|--|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. |
|---------------|--|

Continued...

Devcon Combowear FC Resin

| | |
|------------------------------|--|
| | <ul style="list-style-type: none"> ▶ Use water delivered as a fine spray to control fire and cool adjacent area. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: <ul style="list-style-type: none"> • carbon dioxide (CO₂) • aldehydes • other pyrolysis products typical of burning organic material. |

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

| | |
|---------------------|--|
| Minor Spills | Environmental hazard - contain spillage. <ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite. |
| Major Spills | Environmental hazard - contain spillage. Moderate hazard. <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves. |
| | Personal Protective Equipment advice is contained in Section 8 of the SDS. |

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

| | |
|--------------------------|---|
| Safe handling | <ul style="list-style-type: none"> ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ No smoking, naked lights or ignition sources. ▶ Store in a cool, dry, well-ventilated area. |

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|---|
| Suitable container | <ul style="list-style-type: none"> ▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. |
| Storage incompatibility | <ul style="list-style-type: none"> ▶ Avoid cross contamination between the two liquid parts of product (kit). ▶ If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur. ▶ This excess heat may generate toxic vapour ▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents |

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS


| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|---|---|----------------------|-----------------------|-------------------------|
| bisphenol A/ diglycidyl ether resin, liquid | Epoxy resin includes EPON 1001, 1007, 820, ERL-2795 | 90 mg/m ³ | 990 mg/m ³ | 5,900 mg/m ³ |
| Ingredient | Original IDLH | Revised IDLH | | |
| bisphenol A/ diglycidyl ether resin, liquid | Not Available | Not Available | | |

Exposure controls

| | |
|---|---|
| Appropriate engineering controls | Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. |
|---|---|

Continued...

Devcon Combowear FC Resin

| | |
|--------------------------------|---|
| | Refer also to protective measures for the other component used with the product. Read both SDS before using; store and attach SDS together. |
| Personal protection |  |
| Eye and face protection | <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. |
| Skin protection | See Hand protection below |
| Hands/feet protection | <p>When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.</p> <p>The performance, based on breakthrough times, of:</p> <ul style="list-style-type: none"> • Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent • Butyl Rubber ranges from excellent to good • Nitrile Butyl Rubber (NBR) from excellent to fair. • Neoprene from excellent to fair • Polyvinyl (PVC) from excellent to poor <p>As defined in ASTM F-739-96</p> <ul style="list-style-type: none"> • Excellent breakthrough time > 480 min • Good breakthrough time > 20 min • Fair breakthrough time < 20 min • Poor glove material degradation <p>Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)</p> <ul style="list-style-type: none"> • DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin). <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p> <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C. apron. ▶ Barrier cream. |
| Thermal hazards | Not Available |

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

| Required minimum protection factor | Maximum gas/vapour concentration present in air p.p.m. (by volume) | Half-face Respirator | Full-Face Respirator |
|------------------------------------|--|----------------------|----------------------|
| up to 10 | 1000 | A-AUS / Class1 P2 | - |
| up to 50 | 1000 | - | A-AUS / Class 1 P2 |
| up to 50 | 5000 | Airline * | - |
| up to 100 | 5000 | - | A-2 P2 |
| up to 100 | 10000 | - | A-3 P2 |
| 100+ | | | Airline** |

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

| | | | |
|--|---|--|---------------|
| Appearance | Dary grey liquid with slight odour; insoluble in water. | | |
| Physical state | Liquid | Relative density (Water = 1) | 2.50 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | >300 |
| pH (as supplied) | Not Applicable | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | Not Available |

Devcon Combowear FC Resin

| | | | |
|--|----------------|----------------------------------|-----------------|
| Initial boiling point and boiling range (°C) | >260 | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | >204 | Taste | Not Available |
| Evaporation rate | Not Applicable | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Negligible | Gas group | Not Available |
| Solubility in water (g/L) | Immiscible | pH as a solution (1%) | 7.0 conc. soln. |
| Vapour density (Air = 1) | >1 | VOC g/L | Not Available |

SECTION 10 STABILITY AND REACTIVITY

| | |
|------------------------------------|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

| | | | |
|--|--|----------|------------|
| Inhaled | Not normally a hazard due to non-volatile nature of product | | |
| Ingestion | Accidental ingestion of the material may be damaging to the health of the individual. | | |
| Skin Contact | <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. This material can cause inflammation of the skin on contact in some persons.</p> <p>Epoxy materials may cause allergic and/or contact dermatitis responses, which may occur on exposure or may become apparent only after repeated exposures. Sensitisation is possible. Photoallergic dermatitis may result from contact with the material. This type of response can be elicited only in individuals who have been previously allergically sensitised to the chemical agent and appropriate radiation.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> | | |
| Eye | This material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure. | | |
| Chronic | Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Sensitisation may give severe responses to very low levels of exposure, i.e. hypersensitivity. | | |
| Devcon Combowear FC Resin | <table border="1"> <tr> <td>TOXICITY</td> <td>IRRITATION</td> </tr> </table> | TOXICITY | IRRITATION |
| TOXICITY | IRRITATION | | |
| bisphenol A diglycidyl ether resin, liquid | <table border="1"> <tr> <td>TOXICITY</td> <td>IRRITATION</td> </tr> </table> | TOXICITY | IRRITATION |
| TOXICITY | IRRITATION | | |
| Legend: | 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances | | |

| | |
|---|--|
| BISPHENOL A DIGLYCIDYL ETHER RESIN, LIQUID | <p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.</p> <p>The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics</p> <p>Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity.</p> <p>The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> <p>Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin.</p> <p>Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects.</p> <p>Cancer-causing potential: It has been concluded that bisphenol A diglycidyl ether cannot be classified with respect to its cancer-causing potential in humans.</p> <p>Genetic toxicity: Laboratory tests on genetic toxicity of BADGE have so far been negative.</p> <p>Foetotoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity); NOEL (maternal 60 mg/kg</p> |
|---|--|

| | | | |
|-------------------------------|---|------------------------|---|
| Acute Toxicity | ☉ | Carcinogenicity | ☉ |
| Skin Irritation/Corrosion | ✓ | Reproductivity | ☉ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ☉ |

| | | | |
|-----------------------------------|---|--------------------------|---|
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ⊘ |
| Mutagenicity | ⊘ | Aspiration Hazard | ⊘ |

Legend: ✓ – Data available to make classification
 ✗ – Data available but does not fill the criteria for classification
 ⊘ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

NOT AVAILABLE

| Ingredient | Endpoint | Test Duration (hr) | Effect | Value | Species | BCF |
|---|---------------|--------------------|---------------|---------------|---------------|---------------|
| Devcon Combowear FC Resin | Not Available | Not Available | Not Available | Not Available | Not Available | Not Available |
| bisphenol A/ diglycidyl ether resin, liquid | Not Available | Not Available | Not Available | Not Available | Not Available | Not Available |

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|---|-------------------------|------------------|
| bisphenol A/ diglycidyl ether resin, liquid | HIGH | HIGH |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|---|-----------------------|
| bisphenol A/ diglycidyl ether resin, liquid | LOW (LogKOW = 2.6835) |

Mobility in soil

| Ingredient | Mobility |
|---|-------------------|
| bisphenol A/ diglycidyl ether resin, liquid | LOW (KOC = 51.43) |



SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

| | |
|------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Material may be disposed of by controlled burning in an approved incinerator or buried in an approved landfill. ▶ Prior to disposal in a landfill the material should be mixed with the other component and reacted to render the material inert. |
|------------------------------|---|

SECTION 14 TRANSPORT INFORMATION

Labels Required

| | |
|------------------|---|
| |  |
| Marine Pollutant |  |
| HAZCHEM | *3Z |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

| | |
|----------------------------|--|
| UN number | 3082 |
| Packing group | III |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid) |
| Environmental hazard | No relevant data |
| Transport hazard class(es) | Class : 9 Subrisk : Not Applicable |

| | | |
|-------------------------------------|--------------------|----------------------|
| Special precautions for user | Special provisions | 274 331 335 375 AU01 |
| | Limited quantity | 5 L |

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082

are not subject to this Code when transported by road or rail in;

(a) packagings;

(b) IBCs; or

(c) any other receptacle not exceeding 500 kg(L).

- Australian Special Provisions (SP AU01) - ADG Code 7th Ed.

Air transport (ICAO-IATA / DGR)

: NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

| | | |
|-------------------------------------|--|----------------|
| UN number | 3082 | |
| Packing group | III | |
| UN proper shipping name | Environmentally hazardous substance, liquid, n.o.s. * (contains bisphenol A/ diglycidyl ether resin, liquid) | |
| Environmental hazard | No relevant data | |
| Transport hazard class(es) | ICAO/IATA Class | 9 |
| | ICAO / IATA Subrisk | Not Applicable |
| | ERG Code | 9L |
| Special precautions for user | Special provisions | A97 A158 A197 |
| | Cargo Only Packing Instructions | 964 |
| | Cargo Only Maximum Qty / Pack | 450 L |
| | Passenger and Cargo Packing Instructions | 964 |
| | Passenger and Cargo Maximum Qty / Pack | 450 L |
| | Passenger and Cargo Limited Quantity Packing Instructions | Y964 |
| | Passenger and Cargo Limited Maximum Qty / Pack | 30 kg G |

Sea transport (IMDG-Code / GGVSee)

: NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

| | | |
|-------------------------------------|--|----------------|
| UN number | 3082 | |
| Packing group | III | |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid) | |
| Environmental hazard | Marine Pollutant | |
| Transport hazard class(es) | IMDG Class | 9 |
| | IMDG Subrisk | Not Applicable |
| Special precautions for user | EMS Number | F-A , S-F |
| | Special provisions | 274 335 969 |
| | Limited Quantities | 5 L |

Transport in bulk according to Annex II of MARPOL and the IBC code

| Source | Ingredient | Pollution Category |
|--------|---------------------------|--------------------|
| | Devcon Combowear FC Resin | |

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID(25068-38-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

| National Inventory | Status |
|-------------------------------|---|
| Australia - AICS | Y |
| Canada - DSL | Y |
| Canada - NDSL | N (bisphenol A/ diglycidyl ether resin, liquid) |
| China - IECSC | Y |
| Europe - EINEC / ELINCS / NLP | Y |

| | |
|---------------------|---|
| Japan - ENCS | N (bisphenol A/ diglycidyl ether resin, liquid) |
| Korea - KECI | Y |
| New Zealand - NZIoC | Y |
| Philippines - PICCS | Y |
| USA - TSCA | Y |
| Legend: | Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

| Name | CAS No |
|---|------------------------|
| bisphenol A/ diglycidyl ether resin, liquid | 25068-38-6, 25085-99-8 |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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TEL (+61 3) 9572 4700.

Devcon Combowear FC Hardener

ITW POLYMERS & FLUIDS

Chemwatch: 02-0809
Version No: 3.1.1.1
Safety Data Sheet according to WHS and ADG requirements

Issue Date: 13/12/2017
Print Date: 05/07/2018
Initial Date: Not Available
S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

| | |
|-------------------------------|--|
| Product name | Devcon Combowear FC Hardener |
| Proper shipping name | AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains N-aminoethylpiperazine) |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|--|
| Relevant identified uses | Curing agent or Part B of a 2 pack epoxy system Requires that the two parts be mixed by hand or mixer before use, in accordance with manufacturers directions. Mix only as much as is required. Do not return the mixed material to the original containers |
|--------------------------|--|

Details of the supplier of the safety data sheet

| | |
|-------------------------|---|
| Registered company name | ITW POLYMERS & FLUIDS |
| Address | 100 Hassall Street, Wetherill Park Not Available 2164 NSW Australia |
| Telephone | +61 2 9757 8800 |
| Fax | +61 2 9757 3855 |
| Website | www.itwpcf.com.au |
| Email | Not Available |

Emergency telephone number

| | | |
|-----------------------------------|-----------------|----------------|
| Association / Organisation | Not Available | Not Available |
| Emergency telephone numbers | 1800 039 008 | 0800 2436 2255 |
| Other emergency telephone numbers | +61 3 9573 3112 | Not Available |

CHEMWATCH EMERGENCY RESPONSE

| Primary Number | Alternative Number 1 | Alternative Number 2 |
|----------------|----------------------|----------------------|
| 1800 039 008 | 1800 039 008 | +612 9186 1132 |

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

| | |
|-------------------------------|--|
| Poisons Schedule | S5 |
| Classification ^[1] | Metal Corrosion Category 1, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1B, Serious Eye Damage Category 1, Skin Sensitizer Category 1, Reproductive Toxicity Category 2, Acute Aquatic Hazard Category 2, Chronic Aquatic Hazard Category 2 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|---|
| Hazard pictogram(s) |  |
|---------------------|---|

SIGNAL WORD **DANGER**

Hazard statement(s)

| | |
|------|--|
| H290 | May be corrosive to metals. |
| H302 | Harmful if swallowed. |
| H312 | Harmful in contact with skin. |
| H314 | Causes severe skin burns and eye damage. |

Devcon Combowear FC Hardener

| | |
|------|--|
| H317 | May cause an allergic skin reaction. |
| H361 | Suspected of damaging fertility or the unborn child. |
| H411 | Toxic to aquatic life with long lasting effects. |

Precautionary statement(s) Prevention

| | |
|------|--|
| P201 | Obtain special instructions before use. |
| P260 | Do not breathe dust/fume/gas/mist/vapours/spray. |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |
| P281 | Use personal protective equipment as required. |

Precautionary statement(s) Response

| | |
|----------------|--|
| P301+P330+P331 | IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. |
| P303+P361+P353 | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P308+P313 | IF exposed or concerned: Get medical advice/attention. |

Precautionary statement(s) Storage

| | |
|------|------------------|
| P405 | Store locked up. |
|------|------------------|

Precautionary statement(s) Disposal

| | |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|------------|-----------|------------------------------------|
| 140-31-8 | 10-30 | <u>N-aminoethylpiperazine</u> |
| 14808-60-7 | 10-30 | <u>silica crystalline - quartz</u> |
| 25154-52-3 | <10 | <u>nonylphenol</u> |
| 80-05-7 | <10 | <u>bisphenol A</u> |

SECTION 4 FIRST AID MEASURES

Description of first aid measures

| General | |
|--------------|--|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor. |
| Ingestion | <ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice. |

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
 - ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
 - ▶ Oxygen is given as indicated.
 - ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
 - ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.
- Alkalis continue to cause damage after exposure.

Continued...

INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES**Extinguishing media**

| | |
|--|---|
| | <ul style="list-style-type: none"> ▶ Foam. ▶ Dry chemical powder. ▶ BCF (where regulations permit). ▶ Carbon dioxide. |
|--|---|

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Advice for firefighters

| | |
|------------------------------|--|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use fire fighting procedures suitable for surrounding area. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include:</p> <ul style="list-style-type: none"> ‘ carbon dioxide (CO₂) ‘ nitrogen oxides (NO_x) ‘ silicon dioxide (SiO₂) ‘ other pyrolysis products typical of burning organic material. <p>May emit corrosive fumes.</p> |

SECTION 6 ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

| | |
|---------------------|--|
| Minor Spills | <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. |
| Major Spills | <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. |
| | Personal Protective Equipment advice is contained in Section 8 of the SDS. |

SECTION 7 HANDLING AND STORAGE**Precautions for safe handling**

| | |
|--------------------------|---|
| Safe handling | <ul style="list-style-type: none"> ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ DO NOT USE brass or copper containers / stirrers ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with moisture. |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ No smoking, naked lights or ignition sources. ▶ Store in a cool, dry, well-ventilated area. |

Conditions for safe storage, including any incompatibilities

| | |
|---------------------------|--|
| Suitable container | <ul style="list-style-type: none"> ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. |
|---------------------------|--|

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|--------------------------------|---|
| | <ul style="list-style-type: none"> ▶ Polyliner drum. ▶ Packing as recommended by manufacturer. |
| Storage incompatibility | <ul style="list-style-type: none"> ▶ Avoid cross contamination between the two liquid parts of product (kit). ▶ If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur. ▶ This excess heat may generate toxic vapour ▶ Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates. ▶ Avoid contact with copper, aluminium and their alloys. |

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA


| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|------------------------------|-----------------------------|--|-----------------------|---------------|---------------|---------------|
| Australia Exposure Standards | silica crystalline - quartz | Silica - Crystalline: Quartz (respirable dust) | 0.1 mg/m ³ | Not Available | Not Available | Not Available |
| Australia Exposure Standards | silica crystalline - quartz | Quartz (respirable dust) | 0.1 mg/m ³ | Not Available | Not Available | Not Available |

EMERGENCY LIMITS

| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|-----------------------------|---|-------------------------|-----------------------|-----------------------|
| N-aminoethylpiperazine | Aminoethylpiperazine, N- | 6.4 mg/m ³ | 71 mg/m ³ | 420 mg/m ³ |
| silica crystalline - quartz | Silica, crystalline-quartz; (Silicon dioxide) | 0.075 mg/m ³ | 33 mg/m ³ | 200 mg/m ³ |
| nonylphenol | Nonyl phenol (mixed isomers) | 2.5 mg/m ³ | 27 mg/m ³ | 110 mg/m ³ |
| nonylphenol | Nonyl phenol, 4- (branched) | 0.2 mg/m ³ | 2.3 mg/m ³ | 260 mg/m ³ |
| bisphenol A | Bisphenol A; (4,4'-Isopropylidenediphenol) | 15 mg/m ³ | 110 mg/m ³ | 650 mg/m ³ |

| Ingredient | Original IDLH | Revised IDLH |
|-----------------------------|---------------|---------------|
| N-aminoethylpiperazine | Not Available | Not Available |
| silica crystalline - quartz | Not Available | Not Available |
| nonylphenol | Not Available | Not Available |
| bisphenol A | Not Available | Not Available |

Exposure controls

| | |
|---|--|
| Appropriate engineering controls | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p> <p>Refer also to protective measures for the other component used with the product. Read both SDS before using; store and attach SDS together.</p> |
| Personal protection |  |
| Eye and face protection | <ul style="list-style-type: none"> ▶ Chemical goggles. ▶ Full face shield may be required for supplementary but never for primary protection of eyes. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. |
| Skin protection | See Hand protection below |
| Hands/feet protection | <ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p> <ul style="list-style-type: none"> ▶ Leather wear not recommended: Contaminated leather footwear, watch bands, should be destroyed, i.e. burnt, as they cannot be adequately decontaminated ▶ Neoprene rubber gloves |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. |
| Thermal hazards | Not Available |

Recommended material(s)**GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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| Material | CPI |
|----------|-----|
| BUTYL | C |
| NEOPRENE | C |
| NITRILE | C |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type KAX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|---------------------------|
| up to 10 x ES | KAX-AUS P2 | - | KAX-PAPR-AUS / Class 1 P2 |
| up to 50 x ES | - | KAX-AUS / Class 1 P2 | - |
| up to 100 x ES | - | KAX-2 P2 | KAX-PAPR-2 P2 ^ |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

| | | | |
|---|---|--|------------------|
| Appearance | White-cream paste with an amine odour; partly mixes with water. | | |
| Physical state | Liquid | Relative density (Water = 1) | 2.25 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Applicable | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | >232 | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | Not Available | Taste | Not Available |
| Evaporation rate | Not Applicable | Explosive properties | Not Available |
| Flammability | Not Available | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water (g/L) | Partly miscible | pH as a solution (1%) | 9.75 conc. soln. |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

SECTION 10 STABILITY AND REACTIVITY

| | |
|---|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 TOXICOLOGICAL INFORMATION**Information on toxicological effects**

| | |
|----------------|---|
| Inhaled | <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. Inhalation hazard is increased at higher temperatures.</p> <p>Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety.</p> <p>Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma".</p> |
|----------------|---|

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|--------------|---|
| Ingestion | <p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.</p> <p>Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous.</p> |
| Skin Contact | <p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>The material can produce chemical burns following direct contact with the skin.</p> <p>Volatile amine vapours produce irritation and inflammation of the skin. Direct contact can cause burns.</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.</p> |
| Eye | <p>The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.</p> <p>Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.</p> <p>The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area.</p> |
| Chronic | <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.</p> <p>Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> |

| | | |
|------------------------------|----------|------------|
| Devcon Combowear FC Hardener | TOXICITY | IRRITATION |
| N-aminoethylpiperazine | TOXICITY | IRRITATION |
| silica crystalline - quartz | TOXICITY | IRRITATION |
| nonylphenol | TOXICITY | IRRITATION |
| bisphenol A | TOXICITY | IRRITATION |

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

| | |
|-----------------------------|---|
| N-AMINOETHYLPIPERAZINE | <p>Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper.</p> <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis, for piperazine:</p> <p>Exposure to piperazine and its salts has clearly been demonstrated to cause asthma in occupational settings. No NOAEL can be estimated for respiratory sensitisation (asthma).</p> <p>Although the LD50 levels indicate a relatively low level of oral acute toxicity (LD50 1-5 g/kg bw), signs of neurotoxicity may appear in humans after exposure to lower doses. Based on exposure levels of up to 3.4 mg/kg/day piperazine base and a LOAEL of 110 mg/kg, there is no concern for acute toxicity</p> <p>In pigs, piperazine is readily absorbed from the gastrointestinal tract, and the major part of the resorbed compound is excreted as unchanged piperazine during the first 48 hours.</p> |
| SILICA CRYSTALLINE - QUARTZ | <p>WARNING: For inhalation exposure <u>ONLY</u>: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS</p> <p>The International Agency for Research on Cancer (IARC) has classified occupational exposures to respirable (<5 µm) crystalline silica as being carcinogenic to humans. This classification is based on what IARC considered sufficient evidence from epidemiological studies of humans for the carcinogenicity of inhaled silica in the forms of quartz and cristobalite. Crystalline silica is also known to cause silicosis, a non-cancerous lung disease.</p> <p>Intermittent exposure produces; focal fibrosis, (pneumoconiosis), cough, dyspnoea, liver tumours.</p> |
| NONYLPHENOL | <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>For nonylphenol:</p> <p>Animal testing suggests that repeated exposure to nonylphenol may cause liver changes and kidney dysfunction. Nonylphenol was not found to cause mutations or chromosomal aberrations.</p> <p>These substances are intravenous anaesthetic agents. They have a very low level of acute toxicity; they may cause skin irritation. ♦ Repeated exposure may irritate the stomach. There is no evidence of this group of substances causing mutation or adverse effects on reproduction. However, at high doses, there may be reduction of newborn weight and reduced survival in early lactation period.</p> |
| BISPHENOL A | <p>The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics</p> <p>Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity.</p> <p>For bisphenol A (BPA)</p> |

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| | |
|---|--|
| | <p>Following oral administration absorption of BPA is rapid and extensive while dermal absorption is limited. Extensive first pass metabolism occurs following absorption from the gastrointestinal tract with glucuronide conjugation being the major metabolic pathway. Bisphenol A is of low acute toxicity (rodent oral LD50 values from 3300-4100 mg/kg, a rabbit oral LD50 value 2230 mg/kg and a rat acute inhalation 6-hour LC50 value >170 mg/m3). Bisphenol A is not a skin irritant, however, it is severely irritating to the eyes.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> |
| N-AMINOETHYLPIPERAZINE & BISPHENOL A | <p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.</p> |
| N-AMINOETHYLPIPERAZINE & NONYLPHENOL | <p>The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.</p> |
| N-AMINOETHYLPIPERAZINE & NONYLPHENOL & BISPHENOL A | <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.</p> |

| | | | |
|--|---|---------------------------------|---|
| Acute Toxicity | ✓ | Carcinogenicity | ⊖ |
| Skin Irritation/Corrosion | ✓ | Reproductivity | ✓ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ⊖ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ⊖ |
| Mutagenicity | ⊖ | Aspiration Hazard | ⊖ |

Legend: ✓ – Data available to make classification
 ✗ – Data available but does not fill the criteria for classification
 ⊖ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

NOT AVAILABLE

| Ingredient | Endpoint | Test Duration (hr) | Effect | Value | Species | BCF |
|------------------------------|---------------|--------------------|---------------|---------------|---------------|---------------|
| Devcon Combowear FC Hardener | Not Available | Not Available | Not Available | Not Available | Not Available | Not Available |
| N-aminoethylpiperazine | Not Available | Not Available | Not Available | Not Available | Not Available | Not Available |
| silica crystalline - quartz | Not Available | Not Available | Not Available | Not Available | Not Available | Not Available |
| nonylphenol | Not Available | Not Available | Not Available | Not Available | Not Available | Not Available |
| bisphenol A | Not Available | Not Available | Not Available | Not Available | Not Available | Not Available |

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|------------------------|-----------------------------|-----------------------------|
| N-aminoethylpiperazine | HIGH | HIGH |
| nonylphenol | HIGH | HIGH |
| bisphenol A | HIGH (Half-life = 360 days) | LOW (Half-life = 0.31 days) |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|------------------------|------------------------|
| N-aminoethylpiperazine | LOW (LogKOW = -1.5677) |
| nonylphenol | LOW (BCF = 271) |
| bisphenol A | LOW (BCF = 100) |

Mobility in soil

| Ingredient | Mobility |
|------------------------|-------------------|
| N-aminoethylpiperazine | LOW (KOC = 171.7) |
| nonylphenol | LOW (KOC = 56010) |
| bisphenol A | LOW (KOC = 75190) |



SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

| | |
|------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Material may be disposed of by controlled burning in an approved incinerator or buried in an approved landfill. ▶ Prior to disposal in a landfill the material should be mixed with the other component and reacted to render the material inert. |
|------------------------------|---|

SECTION 14 TRANSPORT INFORMATION

Labels Required

| | |
|------------------|---|
| |  |
| Marine Pollutant |  |
| HAZCHEM | 2X |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

| | | | | | |
|------------------------------|---|--------------------|---------|------------------|----------------|
| UN number | 2735 | | | | |
| Packing group | III | | | | |
| UN proper shipping name | AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains N-aminoethylpiperazine) | | | | |
| Environmental hazard | No relevant data | | | | |
| Transport hazard class(es) | <table border="0"> <tr> <td>Class</td> <td>8</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table> | Class | 8 | Subrisk | Not Applicable |
| Class | 8 | | | | |
| Subrisk | Not Applicable | | | | |
| Special precautions for user | <table border="0"> <tr> <td>Special provisions</td> <td>223 274</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </table> | Special provisions | 223 274 | Limited quantity | 5 L |
| Special provisions | 223 274 | | | | |
| Limited quantity | 5 L | | | | |

Air transport (ICAO-IATA / DGR)

: NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

| | | | | | | | | | | | | | | | |
|---|--|--------------------|---------|---------------------------------|----------------|-------------------------------|------|--|-----|--|-----|---|------|--|-----|
| UN number | 2735 | | | | | | | | | | | | | | |
| Packing group | III | | | | | | | | | | | | | | |
| UN proper shipping name | Amines, liquid, corrosive, n.o.s. * (contains N-aminoethylpiperazine); Polyamines, liquid, corrosive, n.o.s. * (contains N-aminoethylpiperazine) | | | | | | | | | | | | | | |
| Environmental hazard | No relevant data | | | | | | | | | | | | | | |
| Transport hazard class(es) | <table border="0"> <tr> <td>ICAO/IATA Class</td> <td>8</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>8L</td> </tr> </table> | ICAO/IATA Class | 8 | ICAO / IATA Subrisk | Not Applicable | ERG Code | 8L | | | | | | | | |
| ICAO/IATA Class | 8 | | | | | | | | | | | | | | |
| ICAO / IATA Subrisk | Not Applicable | | | | | | | | | | | | | | |
| ERG Code | 8L | | | | | | | | | | | | | | |
| Special precautions for user | <table border="0"> <tr> <td>Special provisions</td> <td>A3 A803</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>856</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>60 L</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>852</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>5 L</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Y841</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>1 L</td> </tr> </table> | Special provisions | A3 A803 | Cargo Only Packing Instructions | 856 | Cargo Only Maximum Qty / Pack | 60 L | Passenger and Cargo Packing Instructions | 852 | Passenger and Cargo Maximum Qty / Pack | 5 L | Passenger and Cargo Limited Quantity Packing Instructions | Y841 | Passenger and Cargo Limited Maximum Qty / Pack | 1 L |
| Special provisions | A3 A803 | | | | | | | | | | | | | | |
| Cargo Only Packing Instructions | 856 | | | | | | | | | | | | | | |
| Cargo Only Maximum Qty / Pack | 60 L | | | | | | | | | | | | | | |
| Passenger and Cargo Packing Instructions | 852 | | | | | | | | | | | | | | |
| Passenger and Cargo Maximum Qty / Pack | 5 L | | | | | | | | | | | | | | |
| Passenger and Cargo Limited Quantity Packing Instructions | Y841 | | | | | | | | | | | | | | |
| Passenger and Cargo Limited Maximum Qty / Pack | 1 L | | | | | | | | | | | | | | |

Sea transport (IMDG-Code / GGVSee)

: NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

| | | | | | |
|------------------------------|---|------------|-----------|--------------------|----------------|
| UN number | 2735 | | | | |
| Packing group | III | | | | |
| UN proper shipping name | AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains N-aminoethylpiperazine) | | | | |
| Environmental hazard | Marine Pollutant | | | | |
| Transport hazard class(es) | <table border="0"> <tr> <td>IMDG Class</td> <td>8</td> </tr> <tr> <td>IMDG Subrisk</td> <td>Not Applicable</td> </tr> </table> | IMDG Class | 8 | IMDG Subrisk | Not Applicable |
| IMDG Class | 8 | | | | |
| IMDG Subrisk | Not Applicable | | | | |
| Special precautions for user | <table border="0"> <tr> <td>EMS Number</td> <td>F-A , S-B</td> </tr> <tr> <td>Special provisions</td> <td>223 274</td> </tr> </table> | EMS Number | F-A , S-B | Special provisions | 223 274 |
| EMS Number | F-A , S-B | | | | |
| Special provisions | 223 274 | | | | |

Limited Quantities : 5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

| Source | Ingredient | Pollution Category |
|--------|------------------------------|--------------------|
| | Devcon Combowear FC Hardener | |

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture****N-AMINOETHYLPIPERAZINE(140-31-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Inventory of Chemical Substances (AICS)

SILICA CRYSTALLINE - QUARTZ(14808-60-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Inventory of Chemical Substances (AICS)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

NONYLPHENOL(25154-52-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Inventory of Chemical Substances (AICS)

BISPHENOL A(80-05-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Inventory of Chemical Substances (AICS)

| National Inventory | Status |
|-------------------------------|---|
| Australia - AICS | Y |
| Canada - DSL | Y |
| Canada - NDSL | N (N-aminoethylpiperazine; silica crystalline - quartz; nonylphenol; bisphenol A) |
| China - IECSC | Y |
| Europe - EINEC / ELINCS / NLP | Y |
| Japan - ENCS | Y |
| Korea - KECI | Y |
| New Zealand - NZIoC | Y |
| Philippines - PICCS | Y |
| USA - TSCA | Y |
| Legend: | Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

SECTION 16 OTHER INFORMATION**Other information****Ingredients with multiple cas numbers**

| Name | CAS No |
|-----------------------------|--|
| silica crystalline - quartz | 14808-60-7, 122304-48-7, 122304-49-8, 12425-26-2, 1317-79-9, 70594-95-5, 87347-84-0, 308075-07-2 |
| nonylphenol | 25154-52-3, 84852-15-3, 139-84-4, 136-83-4 |
| bisphenol A | 80-05-7, 27360-89-0, 28106-82-3, 37808-08-5, 137885-53-1 |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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