ITW POLYMERS & FLUIDS

Chemwatch: 8157-21 Version No: 8.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Issue Date: 23/12/2022 Print Date: 01/10/2024 S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Devcon Fasmetal 10 (HVAC) Hardener	
Chemical Name	Not Applicable	
Synonyms	Not Available	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Hardener component of two part epoxy system.
	Use according to manufacturer's directions.
	Requires that the two parts be mixed by hand or mixer before use, in accordance with manufacturers directions. Mix only as
	much as is required. Do not return the mixed material to the original containers

Details of the manufacturer or supplier of the safety data sheet

Registered company name	ITW POLYMERS & FLUIDS	ITW Polymers & Fluids (NZ)
Address 100 Hassall Street, Wetherill Park NSW 2164 Australia		Unit 2/38 Trugood Drive, East Tamaki, Auckland 2013 New Zealand
Telephone +61 2 9757 8800		0800 476 265
Fax +61 2 9757 3855		+64 9 273 6489
Website www.itwpf.com.au		www.itwpf.co.nz
Email Not Available		Not Available

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE (24/7)	ITW Polymers & Fluids (NZ)	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	+61 1800 951 288	0800 2436 2255	+61 1800 951 288
Other emergency telephone numbers	+61 3 9573 3188	Not Available	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5
Classification ^[1]	Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1B, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Sensitisation (Respiratory) Category 1, Reproductive Toxicity Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI



Signal word Danger

Hazard statement(s)

H302	Harmful if swallowed.	
H312	Harmful in contact with skin.	
H314	Causes severe skin burns and eye damage.	
H317	May cause an allergic skin reaction.	
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.	
H412	H412 Harmful to aquatic life with long lasting effects.	

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.	
P102	P102 Keep out of reach of children.	
P103 Read carefully and follow all instructions.		

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P260 Do not breathe mist/vapours/spray.		
P264 Wash all exposed external body areas thoroughly after handling.		
P280 Wear protective gloves, protective clothing, eye protection and face protection.		

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If more than 15 mins from Doctor, INDUCE VOMITING (if conscious).	
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].		
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.		
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continu		

Precautionary statement(s) Storage

P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight] Name	
7727-43-7	30-60	barium sulfate
68082-29-1	10-<30	tall oil/ triethylenetetramine polyamides
112-24-3	0-<10 <u>triethylenetetramine</u>	
Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available		

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- After ingestion of barium acid salts, severe gastro-intestinal irritation followed by muscle twitching, progressive flaccid paralysis and severe hypokalaemia and hypertension, occurs.
- Respiratory failure, renal failure and occasional cardiac dysrhythmias may result from an acute ingestion.
- Use sodium sulfate as a cathartic. Add 5-10 gm of sodium sulfate to lavage solution or as fluid supplement to Ipecac syrup (the sulfate salt is not absorbed)
 Monitor cardiac rhythm and serum potassium closely to establish the trend over the first 24 hours. Large doses of potassium may be needed to correct the hypokalaemia.
- Administer generous amounts of fluid replacement but monitor the urine and serum for evidence of renal failure. [Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

Extinguishing media

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility	• Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may
The meenpationity	result

Advice for firefighters

Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water courses. Use water delivered as a fine spray to control fire and cool adjacent area.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon monoxide (CO) carbon monoxide (CO) carbon dioxide (CO2) nitrogen oxides (NOx) sulfur oxides (SOx) other pyrolysis products typical of burning organic material. Decomposes at high temperatures to produce barium oxide. Barium oxide is strongly alkaline and, upon contact with water, is exothermic. When barium oxide reacts with oxygen to give a peroxide, there is a fire and explosion risk. May emit poisonous fumes.
	Continued

HAZCHEM

May emit corrosive fumes. Not Applicable

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Clean up all spills immediately. Avoid contact with skin and eyes. Wear impervious gloves and safety goggles. Trowel up/scrape up.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

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Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps.
Other information	 Store in original containers. Keep containers securely sealed. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

Suitable container	 Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	 Avoid reaction with oxidising agents amines Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Pe	ak	Notes
Australia Exposure Standards	barium sulfate	Barium sulphate	10 mg/m3	Not Available	No Av	it ailable	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Ingredient	Original IDLH	Original IDLH			Revised IDLH		
barium sulfate	Not Available	Not Available			Not Available		
tall oil/ triethylenetetramine polyamides	Not Available	Not Available				Not Available	
triethylenetetramine	Not Available	Not Available				Not Available	

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating Occupational Exposure Band Limit		
tall oil/ triethylenetetramine polyamides	E	≤ 0.1 ppm	
triethylenetetramine	E	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

Exposure controls

Appropriate engineering controls Engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation measures, such as personal protective equipment Individual protection measures, such as personal protective equipment Image: Control and Tempose' air in the work environment. Individual protection measures, such as personal protective equipment Image: Control and Tempose' air in the work environment. Eye and face protection Image: Control and Tempose' air in the work environment. Skin protection Image: Control and Tempose' air in the work environment. NOTE: Image: Control and tempose a special hazard; soft contact tenses may aboot and concentrate inflants. A written policy document, describing the warling of lenses or restrictions on use, should be created for each workplace or task. Skin protection See Hand protection below NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment to avoid all possible skin contact. Hands/feet protection NOTE: Hands/feet protection Notice the maxema score solutis to avoid all possible skin contact.	Exposure controls	
measures, such as personal protective equipment CONCENTION Constance Eye and face protection 		engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation
Eye and face protection Full face shield may be required for supplementary but never for primary protection of eyes. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate initiants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. Skin protection See Hand protection below NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. When handling liquid-grade epoxy resins wear chemically protective gloves , boots and aprons. The performance, based on breakthrough times , of: Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent Butyl Rubber (NBR) from excellent to good Nitile Butyl Rubber (NBR) from excellent to fair. Neoprene from excellent to fair. Polyvinyl (PVC) from excellent to poor As defined in ASTM Fr-739-96 Excellent breakthrough time > 20 min Good breakthrough time > 20 min Foor glove material degradation Glove should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardnene, individually and collectively) DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin). Body pro	measures, such as personal protective	
Hands/feet protection NOTE: • The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. • Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. When handling liquid-grade epoxy resins wear chemically protective gloves , boots and aprons. The performance, based on breakthrough times ,of: Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent Butyl Rubber ranges from excellent to good Nitrile Butyl Rubber (NBR) from excellent to fair. Polyvinyl (PVC) from excellent to poor As defined in ASTM F-739-96 Excellent breakthrough time > 480 min Good breakthrough time > 20 min Por oglove material degradation Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively) • Do NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin). Body protection See Other protection below • Overalls.	Eye and face protection	 Full face shield may be required for supplementary but never for primary protection of eyes. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy
Hands/feet protection The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. When handling liquid-grade epoxy resins wear chemically protective gloves , boots and aprons. The performance, based on breakthrough times ,of: Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent Butyl Rubber (NBR) from excellent to good Nitrile Butyl Rubber (NBR) from excellent to fair. Neoprene from excellent to fair Polyvinyl (PVC) from excellent to fair Polyvinyl (PVC) from excellent to fair Polyvinyl (PVC) from excellent to fair Good breakthrough time > 480 min Good breakthrough time > 20 min Fair breakthrough time > 20 min Poor glove material degradation Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively) Do NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin).	Skin protection	See Hand protection below
Other protection • Overalls. • P.V.C apron.	Hands/feet protection	 The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. When handling liquid-grade epoxy resins wear chemically protective gloves , boots and aprons. The performance, based on breakthrough times ,of: Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent Butyl Rubber ranges from excellent to good Nitrile Butyl Rubber (NBR) from excellent to fair. Neoprene from excellent to fair Polyvinyl (PVC) from excellent to poor As defined in ASTM F-739-96 Excellent breakthrough time > 480 min Good breakthrough time > 20 min Fair breakthrough time > 20 min Poor glove material degradation Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively) DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves
Other protection P.V.C apron.	Body protection	See Other protection below
 Skin cleansing cream. 	Other protection	P.V.C apron.Barrier cream.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance White-cream paste with an amine odour ; slightly miscible with water.

Physical state	Non Slump Paste Relative density (Water = 1)		Not Available
Odour	Not Available	Partition coefficient n- octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	9.76	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	>232	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>93	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	2.25	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous. Ingestion of soluble barium compounds may result in ulceration of the mucous membranes of the gastrointestinal tract, tightness in the muscles of the face and neck, gastroenteritis, vomiting, diarrhoea, muscular tremors and paralysis, anxiety, weakness, laboured breathing, cardiac irregularity due to contractions of smooth striated and cardiac muscles (often violent and painful), slow irregular pulse, hypertension, convulsions and respiratory failure. Sulfates are not well absorbed orally, but can cause diarrhoea.
Skin Contact	Skin contact with the material may be harmful; systemic effects may result following absorption. The material can produce chemical burns following direct contact with the skin. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating.

	swelling of the cornea, resulting in "halos" around lig condition can reduce the efficiency of undertaking sk amines may produce eye damage, permanent for th	nd is capable of causing pain and severe conjunctivitis. Corneal injury may
Chronic	mouth and necrosis (rarely) of the jaw. Bronchial irrit Skin contact with the material is more likely to cause population. There has been some concern that this material can assessment. Substance accumulation, in the human body, may or occupational exposure. There is some evidence that inhaling this product is the general population. Secondary amines may react with nitrites to form po Barium compounds may cause high blood pressure, exposure may cause a lung inflammation and scarrin Exposure to the material for prolonged periods may	airway irritation and damage the liver, spleen and bone marrow. Prolonged
Devcon Fasmetal 10	ΤΟΧΙΟΙΤΥ	IRRITATION
(HVAC) Hardener	Not Available	Not Available
	ΤΟΧΙΟΙΤΥ	IRRITATION
barium sulfate	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	[0]	[4]
	Oral (Mouse) LD50; >3000 mg/kg ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (Mouse) LD50; >3000 mg/kg ^{l2j} TOXICITY	Skin: no adverse effect observed (not irritating) ^[1] IRRITATION
tall oil/ triethylenetetramine		
tall oil/	ΤΟΧΙCΙΤΥ	IRRITATION
tall oil/ triethylenetetramine	TOXICITY dermal (rat) LD50: >2000 mg/kg ^[1]	IRRITATION Eye: adverse effect observed (irritating) ^[1]
tall oil/ triethylenetetramine	TOXICITY dermal (rat) LD50: >2000 mg/kg ^[1] Oral (Rat) LD50: >2000 mg/kg ^[1]	IRRITATION Eye: adverse effect observed (irritating) ^[1] Skin: adverse effect observed (irritating) ^[1]
tall oil/ triethylenetetramine	TOXICITY dermal (rat) LD50: >2000 mg/kg ^[1] Oral (Rat) LD50: >2000 mg/kg ^[1] TOXICITY	IRRITATION Eye: adverse effect observed (irritating) ^[1] Skin: adverse effect observed (irritating) ^[1] IRRITATION
tall oil/ triethylenetetramine	TOXICITY dermal (rat) LD50: >2000 mg/kg ^[1] Oral (Rat) LD50: >2000 mg/kg ^[1] TOXICITY Dermal (rabbit) LD50: 805 mg/kg ^[2]	IRRITATION Eye: adverse effect observed (irritating) ^[1] Skin: adverse effect observed (irritating) ^[1] IRRITATION Eye (rabbit):20 mg/24 h - moderate
tall oil/ triethylenetetramine polyamides	TOXICITY dermal (rat) LD50: >2000 mg/kg ^[1] Oral (Rat) LD50: >2000 mg/kg ^[1] TOXICITY Dermal (rabbit) LD50: 805 mg/kg ^[2]	IRRITATION Eye: adverse effect observed (irritating) ^[1] Skin: adverse effect observed (irritating) ^[1] IRRITATION Eye (rabbit):20 mg/24 h - moderate Eye (rabbit); 49 mg - SEVERE
tall oil/ triethylenetetramine polyamides	TOXICITY dermal (rat) LD50: >2000 mg/kg ^[1] Oral (Rat) LD50: >2000 mg/kg ^[1] TOXICITY Dermal (rabbit) LD50: 805 mg/kg ^[2]	IRRITATION Eye: adverse effect observed (irritating) ^[1] Skin: adverse effect observed (irritating) ^[1] IRRITATION Eye (rabbit):20 mg/24 h - moderate Eye (rabbit); 49 mg - SEVERE Eye: adverse effect observed (irritating) ^[1]

TALL OIL/
TRIETHYLENETETRAMINE
POLYAMIDESAllergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur
rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be
genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to
interactions with proteins.

Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. For imidazoline surfactants (amidoamine/ imidazoline - AAIs)

All substances within the AAI group show the same reactive groups, show similar composition of amide, imidazoline, and some dimer structures of both, with the length of original EA amines used for production as biggest difference. Inherent reactivity and toxicity is not expected to differ much between these substances.

All in vivo skin irritation/corrosion studies performed on AAI substances all indicate them to be corrosive following 4 hour exposure. There do not seem to be big differences in response with the variation on EA length used for the production of the AAI. The available data available for AAI substances indicate that for AAI based on shorter polyethyleneamines (EA), higher toxicity is observed compared to AAI based on longer EA.

For quaternary ammonium compounds (QACs):

Quaternary ammonium compounds are synthetically made surfactants. Studies show that its solubility, toxicity and irritation depend on chain length and bond type while effect on histamine depends on concentration. QACs may cause muscle paralysis with no brain involvement. There is a significant association between the development of asthma symptoms and the use of QACs as disinfectant.

Laboratory testing shows that the fatty acid amide, cocoamide DEA, causes occupational allergic contact dermatitis, and that allergy to this substance is becoming more common. Alkanolamides are manufactured by condensation of diethanolamine and the methyl ester of long chain fatty acids. The chemicals in the Fatty Nitrogen Derived (FND) Amides are generally similar in terms of physical and chemical properties, environmental fate and toxicity. Its low acute oral toxicity is well established across all subcategories by the available data and show no apparent organ specific toxicity, mutation, reproductive or developmental defects. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis TRIETHYLENETETRAMINE The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration. Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis). The following information refers to contact allergens as a group and may not be specific to this product. Devcon Fasmetal 10 Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic (HVAC) Hardener & TALL 011/ skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. TRIETHYLENETETRAMINE Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed **POLYAMIDES &** through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the TRIETHYLENETETRAMINE low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper. **Devcon Fasmetal 10** (HVAC) Hardener & No significant acute toxicological data identified in literature search. BARIUM SULFATE For alkyl polyamines: The alkyl polyamines cluster consists of two terminal primary and at least one secondary amine groups and are derivatives of low molecular weight ethylenediamine, propylenediamine or hexanediamine. Toxicity depends on route of exposure. Cluster members have been shown to cause skin irritation or sensitisation, eye irritation and genetic defects, but have not been shown to cause cancer. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a nonallergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of **Devcon Fasmetal 10** highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic (HVAC) Hardener & individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the TRIETHYLENETETRAMINE irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. Triethylenetetramine is a severe irritant to skin and eyes and may induce skin sensitisation. Acute exposure to saturated vapour via inhalation was tolerated without impairment but exposure to aerosol may lead to reversible irritations of the mucous membranes in the airways. Studies done on experimental animals showed that it does not cause cancer or foetal developmental defects ~ Acute Toxicity Carcinogenicity × Skin Irritation/Corrosion -Reproductivity ~ Serious Eye -× STOT - Single Exposure Damage/Irritation **Respiratory or Skin** -**STOT - Repeated Exposure** × sensitisation × × Mutagenicity Aspiration Hazard

Legend: X − Data either not available or does not fill the criteria for classification ✓ − Data available to make classification

SECTION 12 Ecological information

Toxicity

D	Endpoint	Test Duration (hr)	Species	Value	Source
Devcon Fasmetal 10 (HVAC) Hardener	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>1.15mg/l	2
barium sulfate	EC50	48h	Crustacea	32mg/L	2
	LC50	96h	Fish	>3.5mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	>=1.15mg/l	2
tall oil/ triethylenetetramine	Endpoint	Test Duration (hr)	Species	Value	Source
polyamides	EC50	72h	Algae or other aquatic plants	4.34mg/l	2
	EC50	48h	Crustacea	7.07mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	0.5mg/l	2

	LC50	96h	Fish	7.07mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	<0.5	7
	EC50	72h	Algae or other aquatic plants	2.5mg/l	1
	EC50	48h	Crustacea	31.1mg/l	1
triethylenetetramine	ErC50	72h	Algae or other aquatic plants	2.5mg/l	1
	LC50	96h	Fish	180mg/l	1
	EC10(ECx)	72h	Algae or other aquatic plants	0.67mg/l	1
	EC50	96h	Algae or other aquatic plants	3.7mg/L	4
Legend:		1. IUCLID Toxicity Data 2. Europe ECHA Re btox database - Aquatic Toxicity Data 5. ECE		•	tic Toxicit

For Inorganic Sulfate:

Environmental Fate - Sulfates can produce a laxative effect at concentrations of 1000 - 1200 mg/liter, but no increase in diarrhea, dehydration or weight loss. The presence of sulfate in drinking-water can also result in a noticeable taste. Sulfate may also contribute to the corrosion of distribution systems. No health-based guideline value for sulfate in drinking water is proposed.

Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For ethyleneamines:

Adsorption of the ethyleneamines correlates closely with both the cation exchange capacity (CEC) and organic content of the soil. Soils with increased CEC and organic content exhibited higher affinities for these amines. This dependence of adsorption on CEC and organic content is most likely due to the strong electrostatic interaction between the positively charged amine and the negatively charged soil surface.

For Barium and its Compounds:

Environmental Fate: Barium is a highly reactive metal occurring naturally only in a combined state, primarily as inorganic complexes. Conditions such as pH, oxidation-reduction potential, cation exchange capacity, and the presence of sulfate, carbonate, and the presence of metal oxides will affect the partitioning of barium and its compounds in the environment. The element is released to environmental by both natural processes and man-made sources. Most barium released to the environment from industrial sources is in forms that do not become widely dispersed.

For alkyl polyamines:

All members of this cluster are miscible or soluble in water.

Environmental Fate: Members of this cluster are expected to have varying degrees of mobility in the soil. While models suggest that they are likely to react rapidly with photochemically produced hydroxyl radials (with half-lives of an hour), as they are do not readily exist in vapour form this is not expected to be a predominant removal pathway for these chemicals. Experimental data and results from estimation models indicate that all members of this cluster have the potential to biodegrade aerobically under environmental conditions.

For Triethylenetetramine (TETA):

Log Pow (unprotonated form): -1.4; Vapor pressure: ca. 1 Pa at 20 C. Ethylenediamine: Koc 4766; Diethylenetriamine: Koc 19111.

Environmental Fate: High adsorption of ethylenediamine and diethylenetriamine is most likely due to electrostatic interaction. TETA has a high potential for geoaccumulation.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
triethylenetetramine	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
triethylenetetramine	LOW (BCF = 5)

Mobility in soil

Ingredient	Mobility
triethylenetetramine	LOW (Log KOC = 309.9)

SECTION 13 Disposal considerations

Waste treatment methods		
Product / Packaging	Containers may still present a chemical hazard/ danger when empty.	
disposal	Return to supplier for reuse/ recycling if possible.	
	Otherwise:	
	+ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to	
	store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.	
	Where possible retain label warnings and SDS and observe all notices pertaining to the product.	
	 DO NOT allow wash water from cleaning or process equipment to enter drains. 	
	It may be necessary to collect all wash water for treatment before disposal.	
	In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.	

 Where in doubt contact the responsible authority.
 Recycle wherever possible or consult manufacturer for recycling options.
Consult State Land Waste Authority for disposal.
Bury or incinerate residue at an approved site.
 Recycle containers if possible, or dispose of in an authorised landfill.
 Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
barium sulfate	Not Available
tall oil/ triethylenetetramine polyamides	Not Available
triethylenetetramine	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
barium sulfate	Not Available
tall oil/ triethylenetetramine polyamides	Not Available
triethylenetetramine	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

barium sulfate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

tall oil/ triethylenetetramine polyamides is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

triethylenetetramine is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes

National Inventory	Status		
Canada - NDSL	No (barium sulfate; tall oil/ triethylenetetramine polyamides; triethylenetetramine)		
China - IECSC	Yes		
Europe - EINEC / ELINCS / NLP	Yes		
Japan - ENCS	Yes		
Korea - KECI	Yes		
New Zealand - NZloC	Yes		
Philippines - PICCS	Yes		
USA - TSCA	Yes		
Taiwan - TCSI	Yes		
Mexico - INSQ	Yes		
Vietnam - NCI	Yes		
Russia - FBEPH	No (tall oil/ triethylenetetramine polyamides)		
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.		

SECTION 16 Other information

Revision Date	23/12/2022
Initial Date	11/04/2006

SDS Version Summary

Version	Date of Update	Sections Updated
7.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
8.1	23/12/2022	Classification review due to GHS Revision change.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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