



## Safety Data Sheet

LOCTITE 510 GASKET ELIMINATOR known as Loctite 510  
250ML AU

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SDS No. : 153499

V001.3

Date of issue: 16.10.2020

### Section 1. Identification of the substance/preparation and of the company/undertaking

**Product name:** LOCTITE 510 GASKET ELIMINATOR known as Loctite 510 250ML AU

**Intended use:** Anaerobic Sealant

**Supplier:**  
Henkel Australia Pty Ltd  
135-141 Canterbury Road  
Kilsyth, Victoria, 3137  
Australia

Phone: +61 (3) 9724 6444

**Emergency information:** 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

### Section 2. Hazards identification

**Classification of the substance or mixture**

Hazardous according to the criteria of Safe Work Australia.

**GHS Classification:**

<u>Hazard Class</u>	<u>Hazard Category</u>	<u>Target organ</u>
Serious eye irritation	Category 2A	
Skin sensitizer	Category 1	
Target Organ Systemic Toxicant - Single exposure	Category 3	respiratory tract irritation
Acute hazards to the aquatic environment	Category 3	

**Hazard pictogram:**



**Signal word:** Warning

<b>Hazard statement(s):</b>	H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H402 Harmful to aquatic life.
<b>Precautionary Statement(s):</b>	
<b>Prevention:</b>	P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P273 Avoid release to the environment. P280 Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	P302+P352 IF ON SKIN: Wash with plenty of water. P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention. P363 Wash contaminated clothing before reuse.
<b>Storage:</b>	P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.
<b>Disposal:</b>	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations.

**Dangerous Goods information:**

Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**Section 3. Composition / information on ingredients**

**General chemical description:** Mixture  
**Type of preparation:** Anaerobic Sealant

**Identity of ingredients:**

Chemical ingredients	CAS-No.	Proportion
Polyethylene glycol 200 dimethacrylate	25852-47-5	10- < 50 %
1,1'-(methylenedi-p-phenylene)bismaleimide	13676-54-5	1- < 10 %
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide	80-15-9	1- < 3 %
Propane-1,2-diol	57-55-6	< 10 %
non hazardous ingredients~		40- < 100 %

**Section 4. First aid measures**

**Ingestion:** Do not induce vomiting.  
Rinse out mouth. Do not drink.  
Seek medical advice.

**Skin:** Rinse with running water and soap.  
Seek medical advice.

<b>Eyes:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical advice.
<b>Inhalation:</b>	Move to fresh air. Seek medical advice.
<b>First Aid facilities:</b>	Eye wash and safety shower Normal washroom facilities
<b>Medical attention and special treatment:</b>	Treat symptomatically and supportively.

### Section 5. Fire fighting measures

<b>Suitable extinguishing media:</b>	Carbon dioxide, foam, powder
<b>Decomposition products in case of fire:</b>	Thermal decomposition can lead to release of irritating gases and vapors. Oxides of carbon, oxides of nitrogen, irritating organic vapors.
<b>Particular danger in case of fire:</b>	Do not expose to direct heat.
<b>Special protective equipment for fire-fighters:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Additional fire fighting advice:</b>	In case of fire, keep containers cool with water spray. Collect contaminated fire fighting water separately. It must not enter drains.

### Section 6. Accidental release measures

<b>Personal precautions:</b>	Avoid skin and eye contact. Wear protective equipment. Ensure adequate ventilation. See advice in section 8
<b>Environmental precautions:</b>	Do not let product enter drains.
<b>Clean-up methods:</b>	For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

### Section 7. Handling and storage

<b>Precautions for safe handling:</b>	Use only in well-ventilated areas. Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation. Avoid skin and eye contact.
<b>Conditions for safe storage:</b>	Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

### Section 8. Exposure controls / personal protection

**National exposure standards:**

Ingredient [Regulated substance]	form of exposure	TWA (ppm)	TWA (mg/m <sup>3</sup> )	Peak Limit. (ppm)	Peak Limit. (mg/m <sup>3</sup> )	STEL (ppm)	STEL (mg/m <sup>3</sup> )
SILICA, AMORPHOUS: FUMED SILICA (RESPIRABLE DUST) 112945-52-5	Respirable dust.		2				
FUMED SILICA (RESPIRABLE DUST) 112945-52-5	Respirable dust.		2				
PROPANE-1,2-DIOL TOTAL: (VAPOUR & PARTICULATES) 57-55-6	Total vapour and particulates.	150	474				
PROPANE-1,2-DIOL: PARTICULATES ONLY 57-55-6	Particulate.		10				

- Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
- Eye protection:** Wear protective glasses.
- Skin protection:** Wear suitable protective clothing.  
Suitable protective gloves.  
Butyl rubber gloves.  
Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.
- Respiratory protection:** Use only in well-ventilated areas.  
If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

**Section 9. Physical and chemical properties**

- Appearance:** Pink  
Gel
- Odor:** Mild
- Specific gravity:** 1.1784
- Boiling point:** > 150 °C (> 302 °F)
- Flash point:** > 93.3 °C (> 199.94 °F)
- Vapor pressure:** < 5 mm hg  
(; 27 °C (80.6 °F))
- Density:** 1.178 g/cm<sup>3</sup>
- Solubility in water:** Slightly soluble
- Viscosity (dynamic):** 200,000 - 700,000 mPa.s  
(BROOKFIELD WITH HELIPATH; Instrument: HBT; speed of rotation: 2.5 min<sup>-1</sup>; Spindle No: TC; Method: ; LCT STM 10; Viscosity Brookfield)
- VOC content:** < 3 %  
(2010/75/EC)

**Section 10. Stability and reactivity**

- Stability:** Stable under recommended storage conditions.

<b>Conditions to avoid:</b>	Avoid contact with incompatible substances, excessive heat, flames or other ignition sources.
<b>Incompatible materials:</b>	Reaction with strong acids. Reacts with strong oxidants.
<b>Hazardous decomposition products:</b>	Thermal decomposition can lead to release of irritating gases and vapors.  Irritating organic vapours. carbon oxides. Sulphur oxides nitrogen oxides

### Section 11. Toxicological information

<b>Health Effects:</b>	
<b>Ingestion:</b>	May cause gastrointestinal irritation with nausea, vomiting and diarrhea.
<b>Skin:</b>	May cause mild skin irritation. Contact with skin can cause irritation and allergic reaction (sensitization) in some individuals.
<b>Eyes:</b>	Causes serious eye irritation. Symptoms may include severe irritation, pain, tearing, blurred vision.
<b>Inhalation:</b>	Irritates the nose, throat and respiratory system. Can cause nausea and respiratory irritation, dizziness, weakness, fatigue, headache, narcosis, loss of appetite and possible unconsciousness.

#### Acute toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Polyethylene glycol 200 dimethacrylate 25852-47-5	LD50	> 5,000 mg/kg	oral		rat	not specified
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5	LD50 LC50 LD50	> 2,000 mg/kg 0.515 - 1 mg/l > 5,400 mg/kg	oral inhalation dermal	4 h	rat rat rat	OECD Guideline 423 (Acute Oral toxicity) OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method) not specified
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	LD50 LD50 Acute toxicity estimate (ATE)	382 mg/kg 530 - 1,060 mg/kg 1,100 mg/kg	oral  dermal dermal		rat rat	other guideline: other guideline: Expert judgement
Propane-1,2-diol 57-55-6	LD50 LC50 LD50	22,000 mg/kg > 317.042 mg/l > 2,000 mg/kg	oral inhalation dermal	2 h	rat rabbit rabbit	not specified not specified not specified

#### Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
Propane-1,2-diol 57-55-6	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Propane-1,2-diol 57-55-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Propane-1,2-diol 57-55-6	not sensitising	Guinea pig maximisation test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	negative	dermal		mouse	not specified
Propane-1,2-diol 57-55-6	negative negative	bacterial reverse mutation assay (e.g Ames test) in vitro mammalian chromosome aberration test	without with and without		Ames Test OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Propane-1,2-diol 57-55-6	negative negative negative	oral: gavage intraperitoneal oral: gavage		rat mouse rat	not specified not specified not specified

**Repeated dose toxicity:**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	not specified
Propane-1,2-diol 57-55-6	NOAEL=1,700 mg/kg	oral: feed	2 years daily	rat	not specified
Propane-1,2-diol 57-55-6	NOAEL=1000 mg/m3	inhalation	90 d6 h/d, 5 d/w	rat	not specified

**Section 12. Ecological information**

**General ecological information:**

Cured Loctite products are typical polymers and do not pose any immediate environmental hazards., Precautions required with respect to Environmental Hazards of articles in which this product is used should be considered., Do not empty into drains / surface water / ground water.

**Ecotoxicity:**

Harmful to aquatic life.

**Toxicity:**

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Polyethylene glycol 200 dimethacrylate 25852-47-5	LC50	> 10 - 100 mg/l	Fish	96 h	not specified	OECD Guideline 203 (Fish, Acute Toxicity Test)
Polyethylene glycol 200 dimethacrylate 25852-47-5	EC0	> 10 - 100 mg/l	Bacteria	3 h	not specified	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	LC50	Toxicity > Water solubility	Fish	96 h	Carassius sp.	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	EC50	Toxicity > Water solubility	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	NOEC	Toxicity > Water solubility	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	EC50	Toxicity > Water solubility	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	EC50	Toxicity > Water solubility	Bacteria	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	LC50	3.9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	ErC50	3.1 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	EC10	70 mg/l	Bacteria	30 min		not specified
Propane-1,2-diol 57-55-6	LC50	> 10,000 mg/l	Fish	48 h	Leuciscus idus	DIN 38412-15
Propane-1,2-diol 57-55-6	EC50	18,340 mg/l	Daphnia	48 h	Ceriodaphnia dubia	other guideline:
Propane-1,2-diol 57-55-6	EC50	24,200 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Propane-1,2-diol 57-55-6	NOEC	15,000 mg/l	Algae	14 d	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Propane-1,2-diol 57-55-6	EC50	> 1,000 mg/l	Bacteria	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

**Persistence and degradability:**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
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Polyethylene glycol 200 dimethacrylate 25852-47-5	readily biodegradable	aerobic	> 60 %	OECD 301 A - F
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	not readily biodegradable.	aerobic	0 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Propane-1,2-diol 57-55-6	not inherently biodegradable	aerobic	60 %	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Propane-1,2-diol 57-55-6	readily biodegradable	aerobic	> 81.7 - 100 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

**Bioaccumulative potential / Mobility in soil:**

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	1.5				25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9		9.1		calculation		OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	2.16					not specified
Propane-1,2-diol 57-55-6	-1.07				20.5 °C	EU Method A.8 (Partition Coefficient)

**Section 13. Disposal considerations****Waste disposal of product:**

Dispose of in accordance with local and national regulations.  
Contribution of this product to waste is very insignificant in comparison to article in which it is used

**Disposal for uncleaned package:**

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

**Section 14. Transport information****Road and Rail Transport:**

## Dangerous Goods information:

Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**Marine transport IMDG:**

Not dangerous goods

**Air transport IATA:**

Not dangerous goods

**Section 15. Regulatory information**

SUSMP Poisons Schedule

None



**AICS:** All components are listed or are exempt from listing on the Australian Inventory of Chemical Substances (AICS).

### Section 16. Other information

**Abbreviations/acronyms:** ADGC - Australian Dangerous Goods Code  
GHS: Globally Harmonized System  
CAS: Chemical Abstracts Service  
OECD: Organization for Economic Cooperation and Development  
NOAEL: No Observed Adverse Effect Level  
LD 50: Lethal Dose 50%  
LC 50: Lethal Concentration 50%  
IMDG: International Maritime Dangerous Goods code  
STEL - Short term exposure limit  
TWA - Time weighted average  
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations

**Reason for issue:** Reviewed SDS. Reissued with new date. involved chapters: 2,3,5,8,9,12,16

**Date of previous issue:** 19.11.2015

**Disclaimer:**

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