

USER MANUAL

GIRDER TROLLEY & GEARED GIRDER TROLLEY

GT-1: 131005, 131010, 131015, 131020, 131025, 131030 GGT-1: 131505, 131510, 131515, 131520, 131530



1300 100 120

www.austlift.com.au **AUSTRALIAN LIFTING CENTRE PTY LTD**



WARNING New operator must be trained prior to use!

Girder Trolley/Push Trolley

The AUSTLIFT PLAIN TROLLEY is moved by pushing the load lifted by the trolley, running along a flange of a girder. The main shaft has spacers that can be adjusted the width of the girder. They are widely used in factories, mines, wharves, docks, warehouses and engineering workshops for the installation of equipment in places where no power supply is available.

- High quality sealed ball bearings.
- · Identification tag with serial number.
- · Fitted with anti-drop plates for safety.
- Low headroom by design.







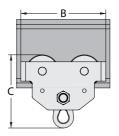
WLL From **0.5-10**t

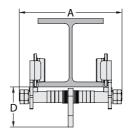




ALAUSTLIFT

Specifications





WLL	CODE	BEAM	Min. RADIUS	Wt.	DIMENSIONS (mm)				
(t)		SIZE (mm)	OF CURVE (M)	(kg)	Α	В	С	D	
0.5	131005	64-140	0.8	5.5	228	196	192	117.5	
1	131010	64-203	0.9	8.9	306	236	211	120	
2	131015	76-210	1.0	10.7	318	273	236	130	
3	131020	100-305	1.2	24.3	440	320	295	166	
5	131025	100-305	1.3	36.3	454	366	333	186	
10	131030	125-305	2.0	83.3	486	456	421	252	

Application

- · Building construction sites
- · Ship building yards
- \cdot Factory production workshops \cdot Mine production sites
- · Engineering workshops

Features

- \cdot High quality sealed ball bearings.
- · Identification tag with serial number.
- · Proof tested to 2 x WLL with certificate.
- $\boldsymbol{\cdot}$ Fitted with anti-drop plates for safety.
- \cdot Low headroom by design.

Geared Trolley

The AUSTLIFT GEARED TROLLEY is hand-operated by pulling the hand-chain, running on the bottom flange of a girder. The main shaft has spacers that can be adjusted the width of the girder. They are widely used in factories, mines, wharves, docks, warehouses and engineering workshops for installation of equipment and conveyance of goods. They are especially suitable for maintenance and repairing of equipment in places where no power supply is available. Standard hand chain is 3 metres however longer chain lengths are available.

- Standard hand chain is 3 metres however longer chain lengths are available.
- High quality sealed ball bearings.
- · Identification tag with serial number.
- · Fitted with anti-drop plates for safety.
- · Low headroom by design.







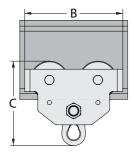


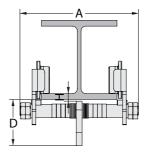






Specifications





WLL	CODE	BEAM SIZE (mm)	Min. RADIUS OF CURVE (M)	Wt. (kg)	DIMENSIONS (mm)					
(T)					A	В	С	D	н	
0.5	131005	64-140	0.8	5.5	228	196	192	117	25	
1	131010	64-203	0.9	8.9	306	236	211	120	19	
2	131015	76-210	1.0	10.7	318	273	236	130	22	
3	131020	100-305	1.2	24.3	436	320	295	166	32	
5	131025	100-305	1.3	36.3	454	366	333	186	38	
10	131030	125-305	2.0	83.3	486	456	421	250	35	

- * Pulling force is measured when the trolley is in full load.
- * NOTE: DO NOT USE CHAIN FROM CHAIN BLOCKS ON GEARED TROLLEYS.

Application

- · Building construction sites
- · Ship building yards
- · Factory production workshops
- \cdot Mine production sites
- · Engineering workshops

Features

- \cdot High quality sealed ball bearings.
- · Identification tag with serial number.
- · Proof tested to 2 x WLL with certificate.
- · Fitted with anti-drop plates for safety.
- \cdot Low headroom by design.



How to use the Girder Trolley/Geared Trolley

- 1. Measure the actual width of the runway girder and ensure the girder is capable to do the job.
- 2. Assemble the required number of spacer washers equally to the inside of the trolley side plates so that the dimension between Trolley Wheel Flanges is 6mm greater than the Runway Girder width.
- 3. Assemble the remaining washers outside the Trolley ensuring the protruding hanger pin will not interfere with any obstacle along the runway.
- 4. Side plate and fit nuts to hanger pin make sure there must be one washer on the inside and the outside of each trolley side plate.
- 5. Slacken off the hanger pin nuts and spread the side plates so that the wheels can be slipped over the runway girder.
- 6. Screw nuts firmly against the washers, then suspend a light load from the trolley to ensure that all four wheels are in contact with the runway girder.
- 7. Screw the nuts tightly against the washers then secure the lock nuts together. For Geared Trolley when assembled at the minimum girder width will require Hanger pin to be offset, so it will not interfere with the hand wheel.
- 8. To test girder trolley when assembled suspend the maximum weight the trolley is capable of then run the unit slowly along the full length of the runway girder to ensure satisfactory operation.
- 9. Ensure the trolley lock nuts have been retighten periodically during maintenance procedures.



Care in Use

- Never use a Girder Trolley or Girder Clamp to support or move people. If a load is to be left unattended always lower it to the ground (never leave a suspended load unattended).
- · Once the Girder Trolley has been fitted to the beam it is now ready for use.
- Always check that the Girder Trolley has the correct capacity to support the load to be lifted, always include the weight of the lifting device that is to be suspended.
- Connect your lifting device to the suspension point of the girder trolley ensuring that the hook of your lifting device sits centred on the bar, also ensure that the hook sits evenly (make sure that the hook is not being supported by its cheeks).
- The load can now be lifted, ensure that the load is only lifted vertically. Never side pull or side load the Girder Trolley.
- When the trolley is traversing the beam ensure that a slow and even pace is sustained. Never jerk the load as the load will act like a pendulum and may cause an accident
- · Always check that end stops have been fitted to the monorail, if end stops are not fitted do not use the girder trolley until they are.





Warning

- · Do not lift or transport loads over people
- · Never leave a suspended load unattended
- Ensure that the rated capacity of the Girder Trolley or Girder Clamp is never exceeded
- · Regularly inspect the Girder Trolley or Girder Clamp
- · Never modify the Girder Trolley or Girder Clamp in any way
- · Never side load the Cirder Trolley or Girder Clamp
- As the Trolley Wheels are not fitted with brakes, never use the Girder Trolley on an incline.
- · Always wear the appropriate PPE (Personal Protective Equipment)
- · Never use these products if under the influence of alcohol or drugs



WARNING
New operator must be trained prior to use!

Storage and handling

- The Girder Trolley is equipped with sealed; lifetime lubricated precision ball bearings that should require no further lubrication.
- Regularly inspect the Girder Trolley for damage and that the cotter pin has not become dislodged and the castle nut has not become loose. Apply a thin film of machine oil to the hand chain of a Geared Girder Trolley if required.
- Never over lubricate.

1.Two gear case assembly

2.Driven wheel

3.Bearing

4. Axle ring

6.Spacer washer

5.Hole ring

7.Hex nut

9.Hanger shaft 8.Lifting ring

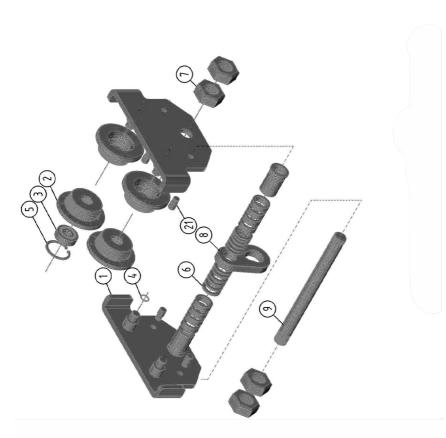
10.Left side gear case assembly

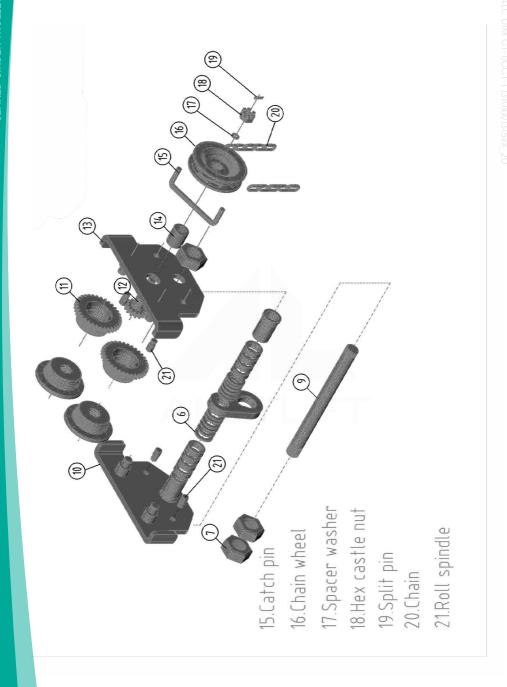
11. Tooth gear

12.Drive spindle

13. Right side gear case assembly

14. Axle sleeve





INSPECTION LOG

Product Type :	Year of Mnf. :
Serial No. :	User Name:

DATE	COMMENTS/DEFECTS	SIGNATURE

