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Quality Fasteners Since 1935

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>> hobson.com.au

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Using this Guide



Finish Specification Material

Image

SHORT DESCRIPTION

PART No. prefix

BH88ZCM =					
Stock Code	Size	Length			
BH88ZCM060016	M6	16			
BH88ZCM060020	M6	20			
BH88ZCM060025	M6	25			
BH88ZCM060030	M6	30			
BH88ZCM060035	M6	35			
BH88ZCM060040	M6	40			
BH88ZCM060045	M6	45			
BH88ZCM060050	M6	50			

Accreditation







Memberships





		 		_
- 11	GH:	$\mathbf{N} \subseteq$	-	6
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PETROCHEMICAL 21

STAINLESS 22

STAINLESS 28 FASTENERS

NEPTUNE 33

BUMAX 34

NORD-LOCK 36

SCHNORR 38

WASHERS 40

NYLON 44

COMMERCIAL 46

LOW-TENSILE 4

CYCLONE 50

KITS 52

MUNGO 54

CONXTRUCT 68

DRILLX 72















































PAN HEAD SQUARE DR

T4XMXPQ

Needle Point Coarse ZYP



LARGE WAFER **PHILLIPS**

T9PCYAP

Needle Point Coarse Drywall ZYP



BUGLE BATTEN PHILLIPS

T9PCYBP

HVAC Framing Z/P



HEX HEAD WASHER

T9PFZWH



HEX HEAD FLANGE

Type 17

ŻYP

T9PWYFH



TRIM HEAD TORX DR

T04VSTT

HEC



T41SSDP

Blue

HEC

SS 410 **ANSI B18.6.4**



PAN HEAD SELF TAPPING SQUARE

T41PSPQ

HEC EZ Drill Bit



PRE-DRILL & COUNTERSINK **TXDEZPK**

HEC EZ Drill Bit



REPLACEMENT **PRE-DRILL & COUNTERSINK TXDEZRK**





VERTICAL HANGER METAL MVMMSZIM

Monel





VERTICAL SIDE HANGER METAL MVMMSZSM

5056 AL

Steel ZP



VERTICAL HANGER T17 TIMBER MVWMSZIM

S2 Alloy

TitaN Bit 1/4



VERTICAL HANGER SOCKET MXSVS-SI

S2 Alloy

TitaN Bit 1/4

304 SS



R04730LS

Steel ZP



304 SS

5056 AL Steel ZP



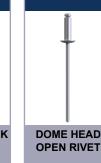
R9673P6S



OPEN RIVET R9P72OMS

S2 Alloy Black

impaX Bit 1/4



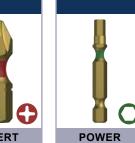
R9P73O6S

S2 Alloy Black

impaX Bit 1/4



TXDTIPH



HEX

TXDTPHX



Drive Bits designed for high impact forces of modern power tools.



TXDIIPH

INSERT BIT HOLDER MAG COLLAR TXDIIBM





Z/P

HEC

Carbon Steel









WALL KATT™ **UNIVERSAL PAN SQUARE**

MWKXRPQ

WALL KATT™ **UNIVERSAL PAN PHILLLIPS**

MWKXZPP

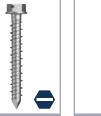
R1000 hrs HEC Carbon Steel



TX-CON™ **ANCHOR CSK PHILLIPS**

MTXTRCP MTXTRHL

R1000 hrs Z/P HEC **Carbon Steel**



TX-CON™ **ANCHOR HEX SLOT**

HEC

Carbon Steel

TX-CON™ **FRAMING ANCHOR TORX MTXSZGO**

HOLLOW WALL

Z/P

HEC

Carbon Steel

ANCHOR STANDARD MWHDZPCM

HEC **Carbon Steel**

Wall Anchor Tool

SETTING TOOL RATCHET STYLE **MATWHR**

ZYP HEC Carbon Steel



ТУ9aBolt® **CSK SLEEVE ANCHOR** MTC88YM

MGAL HEC **Carbon Steel**



XBolt[®] **BUTTON HEAD TORX DR MXDMSGM**

MGAL HEC **Carbon Steel**



XBolt® **CSK HEAD HEX DR MXKMSGM**

ZYP **HEC Carbon Steel**



XBolt® **CSK HEAD HEX DR MXKMSYM**

Blue HEC For M10 XBolt®



VERTICAL HANGER SOCKET MXSVSM

ZYP HEC **CARBON STEEL**



500 x DROP-IN ANCHOR KNURLED BODY WITH LIP 2 x BITS / 1 x HANDLE IN BUCKET **MDKMSYCM**

PLASTIC HEC



PACKING SHIMS WINDOW MIX 1.5: WHITE / 3.2: BLUE / 5.0: RED 6.4: GREEN / 10.0: BLACK

FTMPWPLX

Vinvlester **MIT-TROPICAL**



CARTRIDGE 350ML MUNGO **MUCMTTRO**

Vinylester urethane MIT-HYBRID



CARTRIDGE 400ML **MUNGO** MUCMTHYB1710094

MFB



DRILL BIT MUNGO

SDS-PLUS **JET-TRAC** TRIPLO



DIAMOND MUDMFB00



DRILL BIT 3 CUTTER **MUNGO MUDJTTPR**

SDS-MAX

MXM

MPC Pro Cut



CUTTING DISC 1.0 - 1.9 MUNGO **MUDMPCP1**

MPG Pro Grind



GRINDING DISC 6.5 MUNGO MUDMPGPG

MDC **Laser Beton**



DIAMOND **BLADE MUNGO MUDMDCLB**

MDC **Power M**



DIAMOND **BLADE MUNGO MUDMDCPM**

SDS-PLUS **MPM**



FLAT CHISEL MUNGO MUDMPMFC

SDS-PLUS MPM



MUNGO MUDMPMPC

SPADE CHISEL **MUNGO MUDMXMSC**









FINE FLANGED HEX BOLT SERRATED

BF88Y6FM

CSK

SOCKET

SC10ZCM

Z/P

AS 1427: 1996

Mild Steel

Z/P Z/P **HEC ANSI B18.3**



UNC **CSK** SOCKET

SCSOZC Security SS 304



INB04BTM

NYLOC

METRIC FINE

NYLOC® NUT

NN06ZFM

METAL THREAD BARREL NUT PAN HEAD BUTTON HEAD COMBI POST TORX

MSMSZPCM

ISO 10511 **DIN 985** Class 6





NYLOC® NUT THIN

NN05ZTCM

Z/P **DIN 6921** Class 8.8



FLANGED **HEX BOLT SERRATED**

BF88ZCM

FLANGED HEX BOLT NO SERRATION BF88YCM

JIS B1189 Type 2

Class 8.8

Z/P **ANSI B18.3** ASTM A574



UNC **CAP SCREW** SOCKET SHSOZC

Z/P AS 1390 Class 10.9



METRIC CUP HEAD BOLT & NUT KBC10ZCM

ASME B18.16.6 Type NTE / NTM





UNC **NYLOC® NUT** THIN **NNG2ZTC**

ZYP JIS B1189 Type 2 Class 8.8



FINE FLANGED HEX BOLT NO SERRATION BF88YFM

Z/P **ANSI B18.3 ASTM A574**



CAP SCREW SOCKET SHSOZFM

HDG AS 1390 Class 8.8



METRIC CUP HEAD BOLT & NUT KBC88GCM

ASME B18.16.6 Type NTE / NTM





UNF **NYLOC® NUT** THIN **NNG2ZTF**

SS 304 ISO 14579



METRIC COUNTERSUNK TORX

SC04POCM Z/P

HEC







METRIC BUTTON HEAD SOCKET SCREW SB10ZCM

Z/P **ASME B18.5**



UNC **CUP HEAD BOLT & NUT**

KBCG8ZC





METRIC SERRATED HEX FLANGE NUT NF08ZCM

SS 304 ISO 7380



TORX SCREW

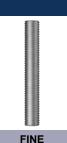
SB04POCM

DUPLEX



UNC **BUTTON HEAD** SOCKET SCREW **SBSOZC**

SS 316 **DIN 975**



ALLTHREAD 1m

AL16PFM





METRIC **HEX NUT**

NH16LCM

ASTM A193 Grade B7



HEAVY HEX BOLT BLANK

BPB7PB

Bumax®129 ISO 4762



SOCKET HEAD CAP SCREW

SHX9PCM

ZYP DIN 6924 Class 8

NYLOC



METRIC HEAVY NYLOC® NUT NN08Y6CM

SS 304 HEC



UNF **HEX DOME** ND04PF





Delta Protekt® Hardened Steel EN 1.7182

NORD-LOCK
PART OF THE MORE-SCC GROUP

STANDARD SC WASHER

WNSCDD

Wall Mount HEC Imperial / Metric



THREAD CHECK DISPLAY XXTHREADCHECK

Delta Protekt® Hardened Steel EN 1.7225



METRIC X SERIES LARGE OD WASHER WNXTLD

SS 304





SKID PLATE CUP WASHER WR04KM

TAPER WASHER

8° SQUARE

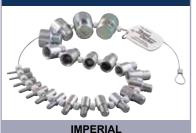
WTK0GM

Natural Nylon

HEC

FLAT ADHESIVE WASHER WR66PDM

Z/P HEC



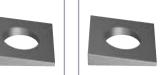
THREAD CHECK
DISPLAY CABLE
XXTHREADCHKCAB-I

PLN HEC



METRIC THREAD CHECK DISPLAY CABLE XXTHREADCHKCAB-M

HDG PLN AS1252 AS1252 33-41HRC 33-41HRC



TAPER WASHER 8° SQUARE

WTK0PM





FINISHING WASHER RCC

WR66UCM

Nylon Natural HEC



UNC HEX SOCKET GRUB SCREW SG66PC

Polyethylene HEC UV Resistant



PLUG HEAD COVER FOR HEX SCREW PHCPEUM

MGAL ASTM F959 Grade 5



SQUIRTER® DTI WASHER

WDSTG

HDG HEC Mild Steel



D ANCHOR BRACKET PLATE M6 / 4 HOLES GDAGP4M

Z/P HEC



R CLIP HUMPBACK PIN QPRMSZM

SS 304 HEC



FLUSH FITTING HINGE 6 HOLE FIXED PIN HHF04D-100

HDG HEC 35-41HRC



METRIC SQUARE WASHER WSHTGM



Z/P

HEC

MId Steel

METRIC SQUARE WASHER WSMSZM

HDG HEC Mild Steel



BSW U BOLT SQUARE KIT NYLOC & WASHER

KUSMSGN Z/P



HEC

METRIC SPLIT PIN

QPSMSZM ALUM

HEC



Black

HEC

SHRINK WRAP 500mm x 400m XSWB

SS 304 HEC



FLUSH FITTING HINGE 7 HOLE FIXED PIN HHFALD-100



BUTT HINGE 8 HOLE FIXED PIN HHB04D-100





HDG DIN 975 Class 8.8

SAMPSONROD

METRIC SAMPSONROD® 1m & 3m

AS88GCM

PLN IFI 136C Grade 5

SAMPSONROD



UNC SAMPSONROD® 3ft

ASG5PC

HDG Class 8



HEX **COUPLER**

AXHC08GCM

HEC Class 8.8



TRAILER ADJ **BOLT ASSEMBLY** KBS88GQM

6

HDG **DIN 975** Class 8.8



FOUNDATION STUD

AS88GCM

PLN **IFI 136C** Grade 5

SAMPSONROD



UNF SAMPSONROD® 3ft

ASG5PF

PLN **DIN 6921**



FLANGED HEX **BOLT**

BF10PCM

PLN **AS 1110.1 Class 10.9**



HEX BOLT BLANK

BH10PBM

HDG **DIN 975** Class 8.8



METRIC FINE SAMPSONROD®

AS88GFM

PLN AS 3501 Grade 5



BSF SAMPSONROD® 3ft

ASG5PS

HDG Class 8.8



PURLIN HEX 2 WASHER **BOLT & NUT**

KBHHTGCM

AS 1110.2 Class 8.8



HEX **SET SCREW BS88GCM**

PLN **DIN 975** Class 8.8



METRIC SAMPSONROD® 1m & 3m

AS88PCM

PLN **IFI 136C** Grade 5



UN8 SAMPSONROD® 3ft

ASG5PU

Z/P Class 8.8



PURLIN HEX 2 WASHER BOLT & NUT

KBHHTZCM

AS 1110.2 Class 8.8

METRIC HEX SET SCREW

BS88ZCM

PLN **DIN 975** Class 8.8

SAMPSONROD

METRIC FINE SAMPSONROD®

AS88PFM

PLN AS 3501 Grade 5



BSW SAMPSONROD® 3ft

> **ASG5PW HDG**



PURLIN HEX FLANGE BOLT & NUT

KBFHTGCM



METRIC HEX SET SCREW BS88PCM

DIN 975 Class 8.8



METRIC SAMPSONROD® 1m & 3m

AS88YCM

PLN **DIN 975 Class 10.9**



METRIC HOBROD™ 1m

AS10PCM

Z/P Class 8.8



PURLIN HEX FLANGE **BOLT & NUT KBFHTZCM**

HDG AS 1110.1



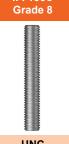
HEX BOLT BH88GCM **IFI 136C** Grade 5

SAMPSONROD

UNC **SAMPSONROD®** 3ft

ASG5GC





UNC HOBROD™ 3ft

ASG8PC

HDG Class 8.8



METRIC FASCIA BOLT KIT

PLN AS 1110.1

KBIHTGCM



HEX BOLT BH88PCM





AS 1110.1 Class 8.8

METRIC HEX **BOLT**

BH88ZCM

PLN AS 1110.1 Class 8.8

METRIC FINE HEX BOLT

BH88PFM

PLN



UNC **HEX BOLT** BHG5PC

AS 2465



SET SCREW

HDG AS 1110.1 Class 8.8



METRIC HEX BOLT & NUT

KBH88GCM

AS 1110.1 **Class 10.9**



METRIC HEX **BOLT**

BH10ZCM

Z/P AS 2465



UNC HEX **BOLT & NUT**

KBHG5ZC

PLN AS 2465 **Grade 8**



HEX SET SCREW BSG8PC

AS 1110.1 Class 8.8



METRIC **HEX BOLT & NUT**

KBH88ZCM

PLN AS 1110.1 **Class 10.9**



METRIC HEX **BOLT**

BH10PCM

PLN AS 2465 Grade 5



UNC HEX **BOLT & NUT**

KBHG5PC

AS 2465 **Grade 8**

UNC **HEX BOLT BHG8ZC**

PLN AS 1110.1 Class 8.8



METRIC HEX **BOLT & NUT**

KBH88PCM

AS 1110.1 **Class 10.9**



METRIC FINE HEX **BOLT**

BH10ZFM

Z/P AS 2465 Grade 5



UNF **HEX SET SCREW**

BSG5ZF

PLN AS 2465 **Grade 8**

UNC HEX BOLT BHG8PC AS 1110.2 Class 8.8



METRIC FINE HEX **SET SCREW**

BS88ZFM

AS 2465 Grade 5



UNC **HEX SET SCREW**

BSG5ZC

PLN **AS 2465** Grade 5



UNF HEX **SET SCREW**

AS 2465

BSG5PF

Grade 8

UNC HEX **BOLT & NUT KBHG8ZC**

AS 1110.2 Class 8.8



HEX SET SCREW

BS88PFM

PLN **AS 2465** Grade 5



UNC **HEX SET SCREW**

BSG5PC

Z/P AS 2465 Grade 5



UNF **HEX BOLT**

BHG5ZF PLN

AS 2465 **Grade 8**

UNC **HEX BOLT & NUT KBHG8PC**

AS 1110.1 Class 8.8



METRIC FINE HEX **BOLT**

BH88ZFM

AS 2465 Grade 5



UNC **HEX BOLT**

BHG5ZC

PLN AS 2465 Grade 5



UNF HEX BOLT

BHG5PF

AS 2465

Grade 8 UNF

HEX SET SCREW





PLN AS 2465 Grade 8



UNF HEX SET SCREW

BSG8PF

HDG ISO 4161 Class 8



METRIC SERRATED HEX FLANGE NUT

NF08GCM

Z/P IFI 145 / B18 2.2 Grade 8



UNF SERRATED HEX FLANGE NUT

NFG8ZF

Z/P AS 1112.1 Class 8



METRIC HEX NUT

NH08ZCM

Z/P AS 2465 Grade 8



UNF HEX BOLT

BHG8ZF

ZYP ISO 4161 Class 8



METRIC SERRATED HEX FLANGE NUT

NF08YCM

ZYP ISO 4161 Class 8



METRIC FINE SERRATED HEX FLANGE NUT

NF08YFM

Z/P AS 1112.1 Class 8



METRIC FINE HEX NUT

NH08ZFM

PLN AS 2465 Grade 8



UNF HEX BOLT

BHG8PF

PLN ISO 4161 Class 10



METRIC SERRATED HEX FLANGE NUT

NF10PCM

PLN ISO 4161 Class 10



NO SERRATION HEX FLANGE NUT

NF10PPM

PLN AS1112.1 Class 10



METRIC HEX NUT

NH10PCM

Z/P DIN 980 Class 10



METRIC CONE LOCK HCL NUT

NC10ZCM

ZYP HEC Class 10





METRIC NYLOC® FLANGE NUT

NF10YNM

HDG AS 1112.1 Class 8



METRIC HEX NUT

NH08GCM

PLN AS1112.1 Class 10



METRIC FINE HEX NUT

NH10PFM

Z/P Z/P DIN 980 IFI 100-107 Class 10 Grade C



METRIC FINE CONE LOCK HCL NUT

NC10ZFM

ZYP IFI 145 / B18 2.2 Grade 5



UNC SERRATED HEX FLANGE NUT

NFG5YC

HDG AS 1112.1 Class 8



METRIC HEX NUT LEFT HAND

NH08GDM

Z/P AS1112.1 Class 10



METRIC HEX NUT

NH10ZCM





UNC CONE LOCK HCL NUT

NCGCZ

PLN IFI 145 / B18 2.2 Grade 8



UNF SERRATED HEX FLANGE NUT

NFG8PF

PLN AS 1112.1 Class 8



METRIC HEX NUT

NH08PCM

Z/P AS 1112.1 Class 10



METRIC FINE HEX NUT

NH10ZFM





UNF CONE LOCK HCL NUT

NCGCZF

Z/P IFI 145 / B18 2.2 Grade 8



UNC SERRATED HEX FLANGE NUT

NFG8ZC

PLN AS 1112.1 Class 8



METRIC FINE HEX NUT

NH08PFM

PLN AS 2465 Grade 5



UNC HEX NUT

NHG5PC





AS 2465 Grade 5



UNF **HEX NUT**

NHG5PF

HDG AS 1112.4 Use with Class 8



METRIC THIN HEX **LOCK NUT**

NL08GCM

ZYP DIN 985 Class 8

NYLOC



METRIC NYLOC® NUT

NN08YCM

IFI-100NE Grade 5

NYLOC



UNF **NYLOC® NUT**

NNG5ZF

AS 2465 Grade 5



UNC **HEX NUT**

NHG5ZC

AS 1112.4 **Use with Class 8**



METRIC THIN HEX LOCK NUT

NL08ZCM

ZYP **DIN 985** Class 8

NYLOC



METRIC FINE **NYLOC® NUT**

NN08YFM

IFI-100NE **Grade 8**

NYLOC



UNC **NYLOC® NUT**

NNG8ZC

AS 2465 Grade 5



UNF **HEX NUT**

NHG5ZF

Z/P

DIN 985

Class 8

NYLOC

METRIC

NYLOC® NUT

NN08ZCM

IFI-100NE

Grade 8

NYLOC

UNF

NYLOC® NUT

NNG8ZF

NYLOC

locknuts

Anti-vibration solution.

Nylon insert

PLN AS 2465 Grade 8



UNC **HEX NUT**

NHG8PC

PLN AS 2465 Grade 8



UNF **HEX NUT**

NHG8PF

DIN 982 Class 8

NYLOC



METRIC HEAVY NYLOC® NUT

NN08ZHCM

ZYP DIN 985 Class 10



METRIC FINE **NYLOC® NUT**

Z/P

DIN 985

Class 8

NYLOC

NN08ZFM

HDG **DIN 557** Class 8



METRIC SQUARE NUT

NQ08GCM

NYLOC

METRIC NYLOC® NUT

NN10YCM

HEC Class 8.8



STARTER BAR L BOLT

LB88ZCM

AS 2465 **Grade 8**



UNC **HEX NUT**

NHG8ZC

DIN 982 Class 10

NYLOC



METRIC HEAVY NYLOC® NUT

NN10ZHCM

Z/P **DIN 985** Class 10

NYLOC



METRIC NYLOC® NUT

NN10ZCM

PLN AS 1085.4 **Class 8.8**



FISHBOLT & **NUT**

DBD88PCM

AS 2465 **Grade 8**



UNF **HEX NUT**

NHG8ZF

DIN 985 Class 8

NYLOC



METRIC NYLOC® NUT

NN08GCM

Z/P IFI-100NE Grade 5

NYLOC



UNC **NYLOC® NUT**

NNG5Z

AS 1085.4/7 Class 8.8



FISHBOLT NUT & SPRING **WASHER**

DBD88PSM

hobson.com.au





AS 1252: 2016 K0 8.8 HR

Structural Assembly

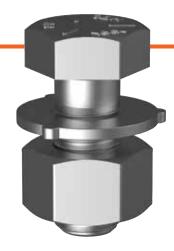
» AS 1252: 2016 K0 8.8 HR replaces

AS 1252: 1983 dimensional (1996 mechanical)

- » Fully adhering to the new standard.
- » Unique Batch head marking. See photo below
- » Verification Testing Reports included in the Supplier Declaration of Conformance [SDoC].
- » Full Quality Assurance documentation online.



Assembly testing was made to be 'normative' in AS 1252: 2016. This makes it compulsory to do assembly testing for K0 assemblies.



HOT DIP GALVANISED
KO STRUCTURAL ASSEMBLY
AS1252:2016 KO / CLASS 8.8

 $M20 \times 50$

50 pcs



SDoC: This product complies to AS1252:2016 Part 1 and 2 (mandatory). ALL conforming documentation and quantity production units are available online at hobson.com.au/k0 or scan the below QR code.





HEAT: JJT-E987654

LOT: A123456 PO: 99999 NS1 CTN WGT: 16.00kg



KO 8.8 HR STRUCTURAL ASSEMBLY HOT DIP GALVANISED / AS1252:2016 K0 / CLASS 8.8

Part	Size	Length (mm)
KBHK0GCM120	M12	30-200
KBHK0GCM160	M16	40-700
KBHK0GCM200	M20	40-800
KBHK0GCM220	M22	55-200
KBHK0GCM240	M24	50-750
KBHK0GCM270	M27	80-200
KBHK0GCM300	M30	75-725
KBHK0GCM330	M33	130-230
KBHK0GCM360	M36	90-600



Property Class as per ISO 898-1

Unique Heat Code



Supplier's mark





EN 14399: 2005 K2 8.8 HR

Structural Assembly

- RA
- » EN 14399: 2005 K2 8.8 HR [AS 1252: 2016 states that EN 14399 can be used as an 'alternative assembly type'].
- » Premium Range.
- » Unique batch head marking. See photo below.
- **>>** Friction tightly controlled during manufacture. Refer details on the label for k factor and torque method.
- » Torque able to be used for tensioning.
- » Full Quality Assurance documentation online.

Carton Label

HR, HDG (EN14399-3 8.8 BOLT/ (1) EN14399-3 CL.8 NUT/ (1) EN14399-5 WASHER)				
KBHK2GCM240080	LOT# 2015351400	Quantity:		
PO# 58949	Hobson Engineering 10 Clay Place	30 PCS		
Heat Code: 2MT	Eastern Creek NSW 2766 AUSTRALIA			
935062				
M24x3				
Torque Method according to EN1090-2 1 1st: 430 Nm 2 2nd: 630 Nm				
k - cla	KEG NO: 1			
	PLT NO: 155			

K2 8.8 HR STRUCTURAL ASSEMBLY HOT DIP GALVANISED / EN14399:2005 K2 / CLASS 8.8

Part	Size	Length (mm)
KBHK2GCM160	M16	40-100
KBHK2GCM200	M20	45-350
KBHK2GCM220	M22	65-130
KBHK2GCM240	M24	50-150
KBHK2GCM300	M30	75-500
KBHK2GCM360	M36	90-200



- The rated torque value required to bring the steel plies to firm contact (Snug or Bearing Joint).
- The rated torque value required to reach the correct tension in the assembly (Friction Joint).
- 3 The mean value of the k-factor obtained through testing.
- \mathbf{A} V_k is the coefficient of variation of the k-factor values obtained in testing.





Required Documentation

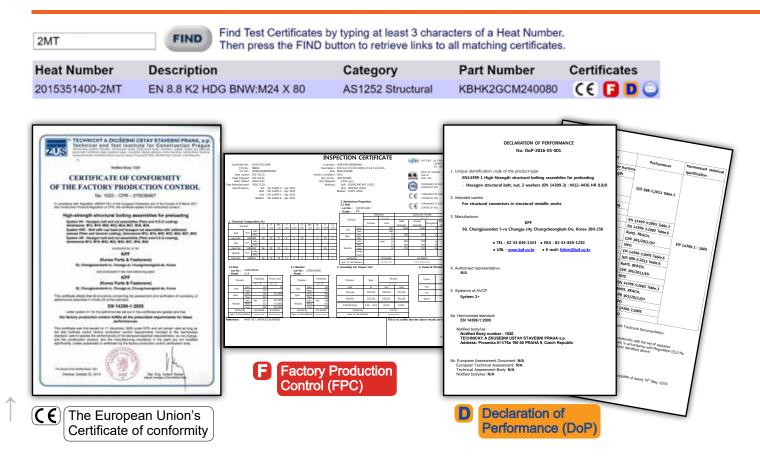
EN 14399: 2005 K2 8.8 HR Assembly document structure.

- » European Conformity (CE) Certificate.
 The European Conformity (CE) mark is given to a manufacturer who has been assessed by a notified body and audited to the Harmonised European Standard (hEN) stating that they have the fabrication processes and quality management in place which is acceptable for the products manufactured. It is a requirement in the European Union to have the required CE marking on their products. A CE mark is only required in AS 1252: 2016 for the alternative and additional assembly types.
- » Factory Production Control (FPC). Inspection Certificate.
- » Declaration of Performance (DoP).

AS 1252: 2016 K0 8.8 HR Assembly document structure.

- » Initial Type Testing Certificate (ITT) as demonstrated by the European Conformity (CE) Certificate.
- » Factory Production Control (FPC).
 Inspection Certificate.
- » Verification Testing Report must be included in the Supplier Declaration of Conformance (SDoC).
 Verification Testing is an additional layer to the quality assurance of the K0 assemblies arriving in Australia.
 Verification Testing must be completed by an independent ILAC (NATA equivalent global body) accredited laboratory.

K2 Quality Assurance **Documentation** Online

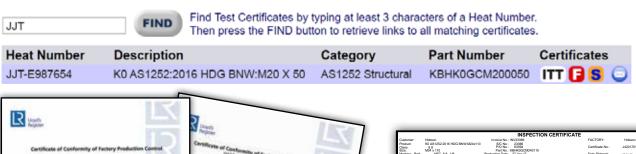


HOBSON ENGINEERING

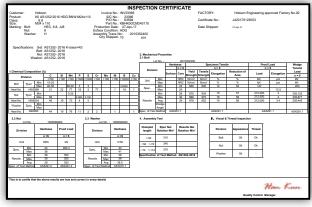


STRUCTURAL

KO Quality Assurance Documentation Online







F Factory Production Control (FPC)





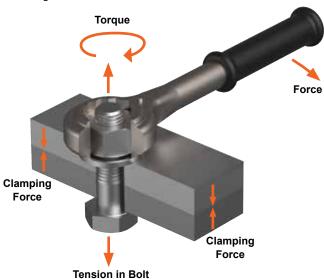
K Classification of Bolt Systems

EN 14399 documentation provides performance values for designers along with tests to ensure that the assembly will perform as intended by the standard.

This European standard allows torque to be used when tightening structural bolts. This only applies for K1 and K2 assemblies where the torque-tension relationship is calibrated.

Structural Bolt assemblies that are manufactured to EN 14399 8.8 Type HR with K2 classification comply to the requirement of AS 1252: 2016 and can be used directly in the Australian market.

Torque and Tension?

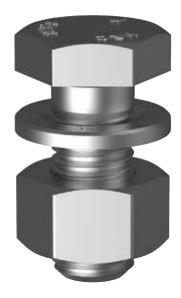


Forces at play when a bolt is torqued.

Torque is the rotational force applied to a solid body.

Tension is the *axial* (along the shank) force applied to a solid body.

We can relate the torque applied to the nut to the tension achieved by the bolt. However, the effect of friction on surfaces that are in contact (threads and nut face) must be calibrated!



Friction

The formula below is applied to relate the tension achieved by the bolt from a specific torque on the nut.

$M = F \cdot k \cdot d$

M = torque required on the nut to achieve 'F'

F = required tension on the bolt

k = a factor applied to account for the torque loss primarily due to friction.

d = the thread diameter of the bolt

K Class

The K class of a bolt refers to the control of friction between the threads.

k-class and k-factor

k-class	<i>k</i> -factor
K0	_
K1	$0,10 \le k_{i} \le 0,16$
K2	$0.10 \le k_{\rm m} \le 0.23$ $V_{\rm k} \le 0.06$

From EN 14399: 2005-04.





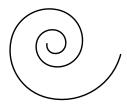
Structural Bolts Installation

AS 4100-1998

Working definitions:

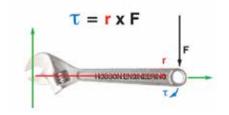
Torque

The energy taken to twist the nut up the thread of the bolt (Measured in Nm).



Torque is not used as a measure for the tensioning of structural bolting. Bolt torque values are not shown in AS 4100/NZS 3404.

Mathematically, torque can be defined as:



Tension

The force generated in the bolt to clamp the steel plies together (Measured in kN).

—		
Nominal	Pitch	Minimum Bolt Tension
Size		Kn
M12	1.75	51
M16	2.0	95
M20	2.5	145
M24	3.0	210
M30	3.5	335
M36	4.0	490

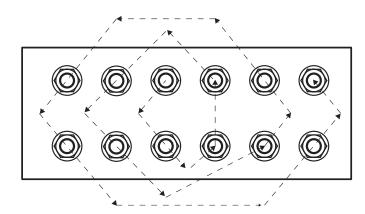
Note: the minimum bolt tension shown (AS 4100-1998) is approximately equivalent to the minimum proof loads shown in AS 1252.

Snug tight

Prior to final tensioning of structural bolts the steel plies must be brought into effective contact. This is referred to as Snugtight i.e. no gap between the steel plies. Snug-tight can be achieved by a few impacts of an impact wrench or by the full effort of a person using a standard podger spanner. Correct bolt tension is required to ensure effective load transmission on the joint. Effective load transmission will not be achieved if a gap between the steel plates remains, which can occur if there is deformation from welding.

Tightening pattern

Snug-tightening and final tensioning of the bolts in a connection shall proceed from the stiffest part of the connection towards the free edges. An example interpretation of a systematic pattern for tightening is provided:



Delivery, storage and handling

Structural bolt assemblies supplied to AS 1252 must be stored in the manufacturers carton protected from wet weather. White rusting on the galvanised surface, dust and removal of the water soluble lubricant on the nut can severely effect installation and correct tensioning.

Re-use of structural assemblies

Under no circumstances can a structural bolt which has been fully tensioned (i.e. the minimum values shown above) be re-used. If a bolt has been tensioned and then has to be removed it must be marked accordingly and destroyed.





AS 1252: 2016

33-41 HRC

K₀

TAPER WASHER

8° SQUARE

WTK0PM

PLN

AS 1252: 1983

35-45 HRC

TAPER WASHER

8° SQUARE

WTSTPM

AS 1252: 2016 Class 8.8



K₀ **STRUCTURAL ASSEMBLY**

KBHK0GCM

HDG AS 1252: 1983 Class 8.8



STRUCTURAL ASSEMBLY

KBHSTGCM

HDG EN 14399: 2005 Class 8.8



STRUCTURAL ASSEMBLY

16

AS 1252: 2016 35-41 HRC



K₀ **STRUCTURAL** WASHER

WRK0GM

HDG AS 1252: 1983 26-45 HRC



STRUCTURAL WASHER

WRSTGM

HDG EN14399-6 K2 32-45 HRC



K2 **STRUCTURAL WASHER**

WRK2GM

AS 1252: 2016 35-41 HRC



K₀ **STRUCTURAL WASHER**

WRK0PM

PLN AS 1252: 1983 35-45 HRC



STRUCTURAL WASHER

WRSTPM

PLN AS 1252: 1983 Class 8.8



STRUCTURAL BOLT BLANK

BHSTPBM



AS 1252: 2016

Class 8.8



STRUCTURAL HEX NUT

NHSTGCM

SS 301 **HEC**



FEELER GAUGE 0.13MM

XGF013 MGAL

ASTM F959M

Class 8.8

bolting

PLN ASTM F959M **Class 10.9**



bolting



METRIC SQUIRTER® DTI **WASHER** WD10PM

AS 1252: 2016 33-41 HRC

K₀

TAPER WASHER

8° SQUARE

WTK0GM

HDG

AS 1252: 1983

26-45 HRC

TAPER WASHER

8° SQUARE

WTSTGM



AS 1252: 2016

Class 8.8

K₀ **STRUCTURAL** NUT

NHK0PCM

PLN AS 1252: 1983 Class 8



STRUCTURAL HEX NUT

NHSTPCM

425g





STICK WAX LUBRICANT

XXWSC



MGAL ASTM F959M **Class 10.9**



METRIC **SQUIRTER®** WASHER WD10MM

MGAL ASTM F959M Class 8.8



METRIC LOAD **INDICATOR WISTGM**



METRIC **SQUIRTER® DTI WASHER WDSTGM**





Save 25% on your bolting installation cost.

Ask us how.

Bolting made Safe, Easy and Accurate

TONE® Electric Torque Control Wrench



PART: XT-STC7TE

PART: XT-STC12TE

Featuring:

- 2 x Safety Reaction Arms
- >> L-Shape Arm + Long Bar Arm 230mm
- >> Light Weight (7TE 6.2kg, 12TE 9.0kg)
- >> Non Impacting
- >> Low Noise
- Automatic Shut-off at Pre-set Torque
- >> Torque Range 7TE 350-700Nm
- >> Torque Range 12TE 500-1100Nm
-)) 1" Square Drive (Both Models)





Japanese Engineering





SOKO

DIN 912 Class 12.9



METRIC CAP SCREW SOCKET

SHSOZCM

Z/P **DIN 912** Class 8.8



METRIC CAP SCREW SOCKET

SH88ZCM

PLN **ANSI B18.3 ASTM F835**



UNF **CSK** SOCKET

SCSOPF

PLN **DIN 915 Alloy Steel**



METRIC DOG PT SOCKET

SSSDPCM

PLN **DIN 912** Class 12.9



METRIC CAP SCREW SOCKET

SHSOPCM

PLN **ANSI B18.3** ASTM A574



UNC **CAP SCREW SOCKET**

SHSOP

PLN **ANSI B18.3**



UNC **BUTTON HEAD** SOCKET

SBSOP

PLN **ANSI B18.3 ASTM F912**



UNC **PLN PT** SOCKET **SSSPPC**

PLN **DIN 7984** Alloy Steel



METRIC LOW HEAD SOCKET

SLSOPCM

PLN **BS 2470** ASTM A574



BSW CAP SCREW SOCKET

SHSOPW

PLN BS 2470 Class 12.9'



BSW BUTTON HEAD SOCKET

SBSOPW





UNC **KNURL CUP PT** SOCKET **SSSKP**

DIN 7991 Class 12.9*



METRIC CSK SOCKET

SCSOZCM

PLN **ANSI B18.3 ASTM A574**



UNF CAP SCREW SOCKET

SHSOPF

PLN **ANSI B18.3 ASTM F835**



UNF **BUTTON HEAD** SOCKET

SBSOPF





BSW KNURL CUP PT SOCKET **SSSKPW**

PLN **DIN 7991** Class 12.9*



METRIC CSK SOCKET

SCSOPCM

PLN **ANSI B18.3** Alloy Steel



UNC **LOW HEAD** SOCKET

SLSOP



METRIC PLN PT SOCKET

SSSPPCM





UNF **KNURL CUP PT** SOCKET

SSSKPF

ISO 7380 Class 12.9⁹



METRIC BUTTON HEAD SOCKET

SBSOZCM

PLN **ANSI B18.3** ASTM F835



UNC **CSK** SOCKET

SCSOP





METRIC KNURL CUP PT SOCKET

SSSKZCM





UNF **PLN PT** SOCKET **SSSPPF**

PLN ISO 7380 Class 12.9*



METRIC BUTTON HEAD SOCKET

SBSOPCM

PLN BS 2470 ASTM F835



BSW CSK SOCKET

SCSOPW

PLN ISO 4029 Alloy Steel



METRIC KNURL CUP PT SOCKET

SSSKPCM

PLN AS1112.1 Class 12



METRIC HEX NUT

NH12PCM

*Property Class 12.9. Due to head design, a lower fastener strength may be exhibited. Copyright © 2018 Hobson Engineering Company Pty. Ltd. All rights reserved.







ANSI B18.3 Alloy Steel



UNC **SHOULDER** SOCKET







PLSOZ

PLN ISO 7379 **Class 12.9**



METRIC SHOULDER SOCKET SOSOPCM





T-BOLT

BTSOPCM

PLN BS 2470 Alloy Steel



BSW SHOULDER SOCKET

SOSOPW





BSW T-BOLT

BTSOPW

PLN **Alloy Steel**



NPTF PRESSURE PLUG HEX

PPSOPN

PLN Alloy Steel



BSP **PRESSURE PLUG HEX**

PPSOPB

PLN **Alloy Steel**



LEVEL SEAL **PRESSURE PLUG HEX**

PPSOPL

Alloy Steel



METRIC PRESSURE PLUG HEX

PPSOPTM



Reliable Precision High Tensile









EARTHMOVING

PLN HEC Grade 9



UNC PLOW BOLT

CBPG9PC

PLN HEC Grade 8



UNC HEX PLOW NUT

PLN HEC Grade 8

CNPG8PC

UNF SQ STEPPED TRACK NUT

CNTG8SF

PLN HEC Grade 9



UNC STEPPED PLOW BOLT

CBXG9PC

PLN HEC Grade 8



UNF HEX TRACK NUT CNTG8HF

PLN HEC Grade 8



UNF HEX RND FACE TRACK NUT

CNTG8EF

PLN HEC Grade 8



UNC PLOW BOLT

CBPG8PC

PLN HEC Grade 8



METRIC FINE SQ COLLAR TRACK NUT

CNTG8CFM

PLN HEC Grade 9



METRIC FINE DOME HEX TRACK BOLT

CBTG9DFM

PLN HEC Grade 8



UNF SQ RND FACE TRACK NUT

CNTG8RF

PLN HEC Grade 9



UNF DOME HEX TRACK BOLT

CBTG9DF

PLN HEC Grade 8



METRIC FINE SQ RND FACE TRACK NUT CNTG8RFM

PLN HEC Grade 9



METRIC FINE HEX TRACK BOLT

CBTG9HFM

PLN HEC Grade 8



UNF SQUARE TRACK NUT

CNTG8QF

PLN HEC Grade 9



UNF HEX TRACK BOLT

CBTG9HF

PLN HEC Grade 8



METRIC FINE SQUARE TRACK NUT

CNTG8QFM









PETROCHEMICAL



STUD BOLT & NUT KITS - ASTM A193 / A194

PLN	Grade B7 / 2H	UNC	KSPB7PC
PLN	Grade B7 / 2H	UN8	KSPB7PU
HDG	Grade B7 / 2H	UNC	KSPB7GC

HDG	Grade B7 / 2H	UN8	KSPB7GU
XYB	Grade B7 / 2H	UNC	KSPB7BC
XYB	Grade B7 / 2H	UN8	KSPB7BU



STUD BOLT - ASTM A193

PLN	Grade B8 CL2	UNC	SP82PC
PLN	Grade B8 CL2	UN8	SP82PU
PLN	Grade B8M CL2	UNC	SPM2PC
PLN	Grade B8M CL2	UN8	SPM2PU
PLN	Grade B7	UNC	SPB7PC
PLN	Grade B7	UN8	SPB7PU
HDG	Grade B7	UNC	SPB7GC
HDG	Grade B7	UN8	SPB7GU

XYB	Grade B7	UNC	SPB7BC
ХҮВ	Grade B7	UN8	SPB7BU
CAD	Grade B7	UNC	SPB7CC
CAD	Grade B7	UN8	SPB7CU
Z/P	Grade B7	UNC	SPB7ZC
Z/P	Grade B7	UN8	SPB7ZU
ZYP	Grade B7	UNC	SPB7YC
ZYP	Grade B7	UN8	SPB7YU



ALLTHREAD ROD - ASTM A193

PLN Grade B7	UNC	APB7PC	PLN	Grade B7	UN8	APB7PU
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HEAVY HEX NUT - ASTM A194 / M

PLN	Grade 8	UNC	NPG8PC
PLN	Grade 8	UN8	NPG8PU
PLN	Grade 8	METRIC	NPG8PCM
PLN	Grade 8M	UNC	NP8MPC
PLN	Grade 8M	UN8	NP8MPU
PLN	Grade 8M	METRIC	NP8MPCM
PLN	Grade 2H	UNC	NP2HPC
PLN	Grade 2H	UN8	NP2HPU
HDG	Grade 2H	UNC	NP2HGC

HDG	Grade 2H	UN8	NP2HGU
ХҮВ	Grade 2H	UNC	NP2HBC
ХҮВ	Grade 2H	UN8	NP2HBU
CAD	Grade 2H	UNC	NP2HCC
CAD	Grade 2H	UN8	NP2HCU
Z/P	Grade 2H	UNC	NP2HZC
Z/P	Grade 2H	UN8	NP2HZU
ZYP	Grade 2H	UNC	NP2HYC
ZYP	Grade 2H	UN8	NP2HYU



Hobson hold an **extensive range of L7 and B16 materials** ex-stock and source special materials on request.

s on request.

UNC ≤ 1 Inch

UN8 > 1 Inch

KEY

CAD: Cadmium

XYB: Xylan Blue





SS 316 HEC



D SHACKLE **STANDARD**

HSH16DSM

SS 316 HEC



SHACKLE TWISTED

HSH16TWM

SS 316 HEC



SWIVEL JAW SNAP SHACKLE

HSW16JK

SS 316 HEC



SPRING HOOK EYE

HHK16SE





D SHACKLE **CAPTIVE PIN**

HSH16CPM

SS 316 **HEC**



D SHACKLE DOUBLE BAR

HSH16DBM

SS 304 **HEC**



S HOOK

HHK04S

SS 316 HEC



SPRING HOOK EYE & NUT

HHK16SN

SS 316 **HEC**



D SHACKLE LONG

HSH16LGM

SS 316 HEC



SHACKLE REPLACEMENT PIN

HXPINS

SS 316 **HEC**



SNAP HOOK CAST

HHK16CP

SS 316 **HEC**



PELICAN ноок

HHK16PEM

SS 304 **HEC**



D SHACKLE LIGHTWEIGHT

HSH04LWM

SS 316 HEC



SWIVEL EYE SNAP

HSW16EP

SS 316 **HEC**



SPRING HOOK ASYMMETRIC

HHK16SA

SS304 HEC



PAD EYE DIAMOND

HEP04DI

SS 316



WIDE MOUTH

SS 316 HEC



SS 316

HEC

D SHACKLE

INTERNAL

HEX PIN

HSH16HPM

SWIVEL EYE + EYE

HSW16EE

SS 316 **HEC**



SNAP HOOK SAFETY **LATCH**

HHK16CL

SS304 HEC



PAD EYE OVAL

HEP04OV

HEC



D SHACKLE

HSH16WMM

SS 316 **HEC**



SWIVEL JAW + JAW

HSW16JJ

SS 316 **HEC**



SNAP HOOK RIGID EYE

HHK16CR

SS304 HEC



PAD EYE **OBLONG**

HEP040B

SS 316 **HEC**



D SHACKLE **BOW**

HSH16BWM

SS 316 **HEC**



SWIVEL EYE SNAP SHACKLE

HSW16EK

SS 316 **HEC**



SPRING HOOK

HHK16SP

SS304 HEC



PAD EYE OBLONG RING

HEP04OR





SS304 **HEC**



PAD EYE **ROUND BOLT**

HEP04RB

SS 316 HEC



EYE BOLT COLLAR

HEC16PM

SS 316 HEC



U BOLT KIT SQ WITH SPRING **WASHER** KUS16PSM

SS304 HEC



PAD EYE **ROUND**

HEP04RD

SS 316 HEC



U BOLT KIT ROUND

KUR16PCM

SS304 **HEC**



PAD EYE **ROUND OPEN**

HEP04RO

SS 304 HEC



U BOLT KIT + **PLATE CRIMP**

HUR04KPM

SS316 HEC



EYE NUT

HEN16PM

SS 316

SQUARE

KUS16PCM

SS 316 **HEC**



HEC



U BOLT KIT

KIT COLLAR

EYE BOLT

HEC

SS 316

SS 304 **HEC**

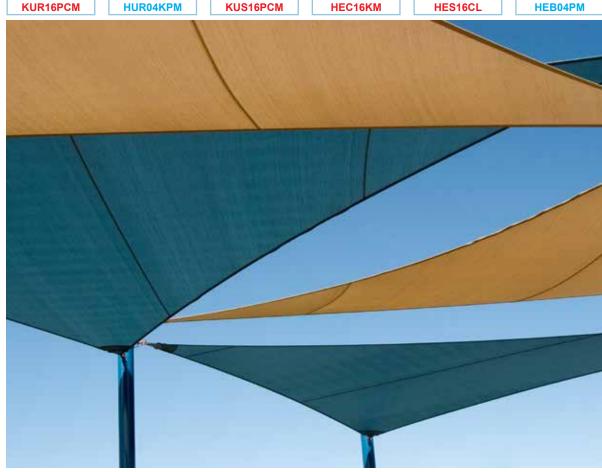


LAG SCREW EYE COLLAR

HES16CL

EYE BOLT KIT

HEB04PM







SS 316 HEC



CHAIN LINK REGULAR POLISHED

HCH16LP

SS 304 **HEC**



PIANO HINGE DRILLED

> HHP04U HHP04D

SS 304 HEC



TOGGLE LATCH ADJUSTABLE

HLT04A

SS 316

HEC

WELDED RING

ROUND

HRG16WR

SS 316

HEC

SS 304 **HEC**



WELDED RING ROUND

HRG04WR

SS 304 **HEC**



SS 304 HEC Screws included



BUTT HINGE 8 HOLE **LOOSE PIN** HHB04L

SS 316 **HEC**



PULLEY NYLON BLOCK

HPB16RP

SS 316 HEC



CHAIN LINK CLIP POLISHED

HCH16LC

SS 316 **HEC**



JOIST HANGER

HHJ16D

SS 304 **HEC**



HATCH HINGE EVEN

HHH04E

SS 316 **HEC**



PULLEY NYLON BLOCK SWIVEL

HPB16BP

SS 316 **HEC**



CHAIN LINK QUICK **POLISHED**

HCH16LQ

SS 304 **HEC** Screws included



BUTT HINGE 4 HOLE **FIXED PIN**

HHB04D-050

SS 304 **HEC**



HATCH HINGE UNEVEN

HHH04U

SS 304 **HEC**



WELDED RING DEE

HRG04WD

SS 316 **HEC**



MULTI-GRIP

HGM16D

SS 304 **HEC** Screws included



BUTT HINGE 6 HOLE **FIXED PIN**

HHB04D-075

SS 316 HEC



HATCH HINGE EVEN

HHH16E

SS 304 **HEC**



WELDED RING TRIANGLE

HRG04WT

SS 316 HEC



TRIPLE-GRIP **LEFT HAND**

HGT16L

SS 304 HEC Screws included



BUTT HINGE 8 HOLE **FIXED PIN**

HHB04D-100 SS 316 HEC



HATCH HINGE UNEVEN

HHH16U

PIANO HINGE

UNDRILLED

STAINLESS BALUSTRADE





SS 316 **HEC**



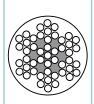
WIRE ROPE 1 x 19 RIGID

SS 316 HEC



WIRE ROPE WORKABLE

SS 316 HEC



WIRE ROPE 7 x 7 PVC COATED HRW16707P

SS 316 **HEC**



WIRE ROPE 7 x 19 **FLEXIBLE** HRW16719

SS 316

HEC

SS 316 **HEC**



WIRE ROPE 3.2mm 305m per roll

100m and 1000m rolls also available

HRW16

SS 316

HEC



SS 316 HEC



TERMINAL SWAGE FORK

HEC

HTS16FK **Nickel Plate** Copper



TERMINAL SWAGE FORK MINI TYPE

HTS16FM **Nickel Plate**

Copper

HEC

TOGGLE HTS16FT



SS 316

HEC

SS 316

HEC

TERMINAL SWAGE STUD MINI

HTS16MT SS 304

HEC

TERMINAL SWAGE EYE

SS 316

HEC

HTS16EY

SS 304 **HEC**



MACHINE **FERRULE**

HXFEM

SS 304

HEC



HAND **FERRULE**

HXFEH SS 304

HEC



TERMINAL **SWAGE BUTTON HEAD**

HTS16BH

Nylon

HEC



WIRE ROPE THIMBLE

HXTH04

Chrome Plate

Brass

HEC



SADDLE EYE **STRAP**

HED04ST





SS 316

HEC

WIRE ROPE GRIP

HXRW16G





HEAD TENSIONER ALLEN KEY HXHT04AK



HEAD TENSIONER HEX HEAD HXHT04HH



CROSS CONNECTOR

HXCC04



BLACK BUSH SPLIT TYPE

HXNBB



BEVELLED WASHER

HXWBBC



WIRE ROPE SHELF SUPPORT CLIP





SS 316

SS 316 HEC **HEC**



ROUND BALL

HXRB16

LAG EYE

SCREW

HES16PL

HEC

SS 316 SS 316

TIMBER INS CSK HEX SOCKET L/H **HXTI16CLM MGAL**

SS 316

HEC

TIMBER INS **CSK HEX** SOCKET R/H HXTI16CRM

SS 316

HEC

SS 316 HEC

EYE SCREW

METAL

THREAD

HES16PCM

ROUND BALL

INTERNAL

THREAD

HXRB16TM

SS 316 **HEC**



HEC

CLEVIS REPLACEMENT PIN **HXPINC**

RETAINING CLIP

HXRC

HEC



SOCKET DRIVE

HXSD

KEY

CHR: Chrome HDG: Hot Dip Galvanised MGAL: Mechanical Galvanised

PLN: Plain SS: Stainless Steel **Z/P:** Zinc Plated **ZYP:** Zinc Yellow Passivate

WIRE ROPE CUTTER



Suits up to 5mm wire rope

WIRE ROPE CUTTER

Suits up to 12mm wire rope

WIRE ROPE CUTTER



Suits up to 16mm wire rope

HTHRC-800

RIGGING

Chrome Plate HEC

SCREW SPANNER HXRSS

HTHRC-450 **CUTTING AND SWAGING COMBO**

CUTTING

SWAGING

HTHRC-008 **CUTTING AND SWAGING COMBO**



Suits up to 3.5mm wire rope

HTHSC-350



Suits up to 5.0mm wire rope

HTHSC-600

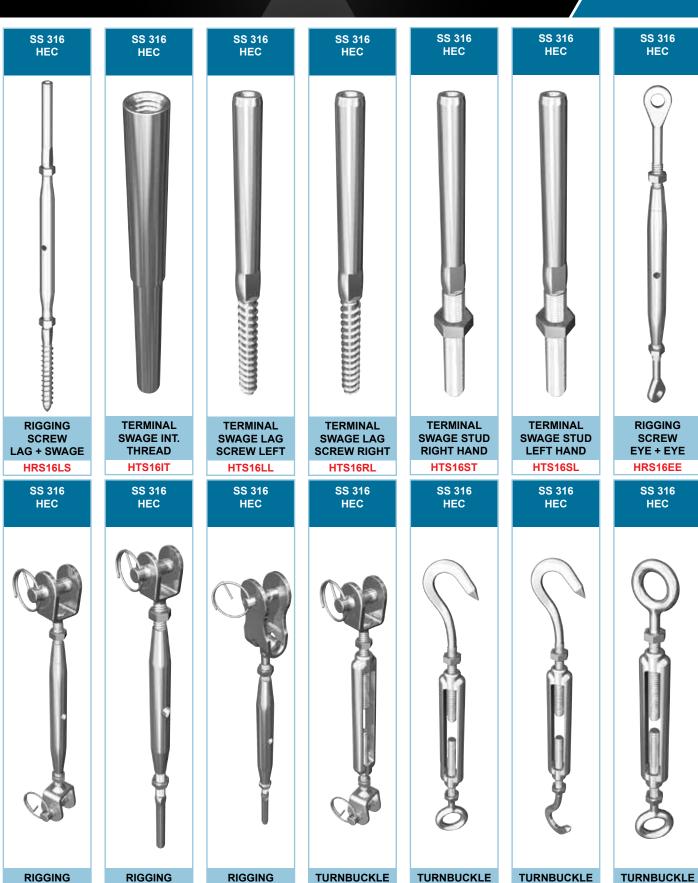




26







OPEN BODY

JAW + JAW

HTB16JJ

OPEN BODY

HOOK + EYE

HTB16HE

OPEN BODY

ноок + ноок

HTB16HH

OPEN BODY

EYE + EYE

SCREW

JAW + SWAGE

HRS16JS

SCREW

TOG + SWAGE

HRS16TS

SCREW

JAW + JAW

HRS16JJ











SS 304 **DIN 1587**



METRIC HEX **DOME** ND04PCM

SS 304





METRIC WELD HEX NUT

NH04WCM

SS 304 **DIN 934**



METRIC **HEX NUT**

NH04PCM

SS 316 **ANSI B18.2.2**



UNC **THIN HEX LOCK NUT** NL16PC

SS 316 **DIN 1587**



METRIC HEX **DOME**

ND16PCM

SS 316 **ANSI B18.2.2**



UNC **HEX NUT**

NH16P

SS 304 **DIN 934**



METRIC FINE **HEX NUT**

NH04PFM

SS 316 **ANSI B18.2.2**



UNF **THIN HEX LOCK NUT NL16PF**

SS 304 HEC



METRIC 2PC DOME **HEX NUT**

ND04WCM

SS 316 **DIN 934**



MFTRIC **HEX NUT**

NH16PCM

SS 304 **ANSI B18.2.2**



UNF **HEX NUT**

NH04PF SS 304

HEC



METRIC FINE HOBLOCH™ **HEX NUT** NN04HFM

SS 304 **HEC**



METRIC SHEAR NUT

NS04PCM

SS 316 **DIN 934**



LEFT HAND HEX NUT

NH16PDM

SS 304 BS1083



BSW **HEX NUT**

NH04PW

SS 304 HEC



METRIC HOBLOCH™ **HEX NUT** NN04HCM

SS 304 **ISO 4161**



METRIC SERRATED FLANGE NUT

NF04PCM

SS 316 **ANSI B18.2.2**



UNF **HEX NUT**

NH16PF

SS 304 ANSI B18.2.2



UNC **THIN HEX LOCK NUT**

NL04PC

SS 304 IFI-100/107



NYLOC

UNC **NYLOC® NUT**

NN04P

SS 316 IFI 145 / B18 2.2



UNC **SERRATED FLANGE NUT**

NF16PC

SS 316 BS1083



BSW HEX NUT

NH16PW

SS 304 **DIN 439**



METRIC THIN HEX **LOCK NUT** NL04PCM

SS 304 **DIN 985**





METRIC NYLOC® NUT

NN04PCM

SS 316 **ISO 4161**



METRIC SERRATED FLANGE NUT

NF16PCM

SS 304 **ANSI B18.2.2**



LINC **HEX NUT**

NH04P

SS 316 **DIN 439**



METRIC THIN HEX **LOCK NUT NL16PCM**

> SS 304 **HEC**

NYLOC



UNF **NYLOC® NUT**

NN04PF





SS 304 **HEC**

NYLOC



BSW NYLOC® NUT

NN04PW

SS 304 **HEC**

NYLOC



UNC **NYLOC® NUT** THIN

NN04TC

SS 304 **HEC**

NYLOC

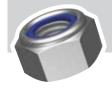


UNF **NYLOC® NUT** THIN

NN04TF

NYLOC

Nylon insert



locknuts

Anti-vibration solution.

SS 316 IFI 100/107

NYLOC



UNC **NYLOC® NUT**

NN16P

SS 316 **ANSI B18.17**



UNC **WING NUT**

NW16P

DIN 7991



METRIC **CSK FLAT SOCKET** SC04PCM

SS 316 **DIN 985**

NYLOC



METRIC **NYLOC® NUT**

NN16PCM

SS 316 **ANSI B18.17**



METRIC WING NUT

NW16PCM

SS 316 **DIN 7991**



METRIC **CSK FLAT** SOCKET SC16PCM

SS 316 HEC

NYLOC



UNF **NYLOC® NUT**

NN16PF

SS 316 **ANSI B18.17**



BSW WING NUT

NW16PW

SS 304 **ANSI B18.3**



CUP POINT SOCKET SG04P

SS 316 **HEC**

NYLOC



BSW NYLOC® NUT

NN16PW

SS 304 **ANSI B18.3**



UNC **BUTTON HEAD** SOCKET

> SB04P SS 304

DIN 916

METRIC

CUP POINT

SOCKET

SG04PCM

ANSI B18.3



UNC **SOCKET HEAD CAP SCREW**

SS 304 **ANSI B18.17**

UNC

WING NUT

NW04P

SS 316



SS 316

DIN 557

METRIC SQUARE NUT

NQ16PCM

SS 304 **ISO 7380** ISO 7380



METRIC BUTTON HEAD SOCKET

SB04PCM

SS 304



BUTTON HEAD SOCKET

SB16PCM SS 304

DIN 912



METRIC SOCKET HEAD CAP SCREW SH04PCM

SS 304 **ANSI B18.17**



METRIC **WING NUT**

NW04PCM

SS 304 **ANSI B18.3**



UNC **CSK FLAT** SOCKET

SC04P

SS 316 **ANSI B18.3**



UNC SOCKET HEAD **CAP SCREW** SH16PC





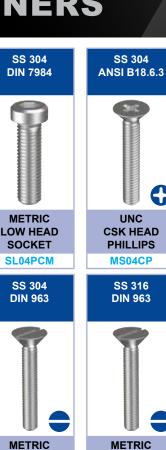
SS 316

DIN 965 (H)













CSK HEAD

SQUARE DR

T04SSCQ



UNDERCUT CSK

PHILLIPS

T04SSDP



SS 304

BS 450

SS 304

DIN 965 (H)

METRIC

CSK HEAD

PHILLIPS

MS04CPM

SS 304

DIN 84

METRIC

SLOTTED

MS04ESM





















BSW









CSK HEAD PHILLIPS

T16SSCP





SELF TAPPING SKT CSK POST HEX

I04SSCH

Security SS 304 **HEC**



METRIC CSK HEAD EYE DRIVE

IMS04CEM



POST TORX ISKPT

32

SS 316 **ANSI B18.6.4**



SELF TAPPING PAN HEAD PHILLIPS

T16SSPP

Security SS 304 **HEC**



SELF TAPPING RAISED HEAD ONE WAY

I04SSRO

Security SS 304 HEC



SELF TAPPING PAN HEAD EYE DRIVE

I04SSPE

SS 420 **HEC**



WAVE PIN

QPW20PM

SS 410 ANSI B18.6.4



SELF TAPPING PAN HEAD PHILLIPS

T41PSPP

Security SS 304 **HEC**



METRIC SKT BUTTON POST TORX®

IMS04BTM

Security SS 304 **HEC**



SELF TAPPING CSK HEAD EYE DRIVE

I04SSCE



METRIC

SPLIT PIN QPS04PM

SS 304 **ANSI B18.6.4**



TYPE U **DRIVE SCREW**

QDS04RU

Security SS 304 **HEC**



METRIC SKT BUTTON **POST HEX**

IMS04BHM

Security PLN **HEC**



SECURITY SOCKET BIT POST HEX

ISBPH SS 316 **DIN 94**

METRIC

SPLIT PIN

QPS16PM



ISBPT

SS 316

HEC

QPL16PM

Security SS 304 **HEC**

SS 304

JIS B1112

WOOD SCREW

CSK HEAD

PHILLIPS

T04DSCP

Security

SS 304

HEC

METRIC

SKT CSK



SELF TAPPING SKT BUTTON POST TORX®

I04SSBT





METRIC SKT CSK POST TORX® POST HEX IMS04CHM

IMS04CTM





SECURITY SOCKET EYE SOCKET BIT DRIVE BIT POST TORX

ISBED

Security SS 304 HEC



SELF TAPPING SKT CSK POST TORX®

I04SSCT

Security SS 304 **HEC**



METRIC **PAN HEAD EYE DRIVE**

IMS04PEM

Security PLN



SECURITY SOCKET KEY POST HEX

ISKPH

KEY

CHR: Chrome

HDG: Hot Dip Galvanised MGAL: Mechanical Galvanised

PLN: Plain

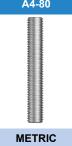
SS: Stainless Steel **Z/P:** Zinc Plated **ZYP:** Zinc Yellow Passivate











NEPTUNEROD®

AL16NCM

SS 316 **DIN 931** A4-80



BH16NCM

SS 316 **DIN 933** A4-80



BS16NCM

SS 316 **DIN 912** A4-80



SOCKET **SCREW** SH16NCM

SS 316 **DIN 985** A4-80



METRIC NYLOC® NUT NN16NCM



SS 316

DIN 934

A4-80

METRIC HEX NUT







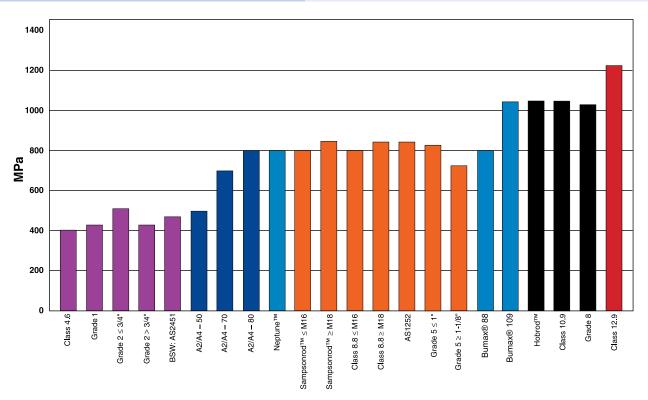


METRIC FLAT ROUND WASHER WR16NM

NEPTUNE

High-Tensile Stainless A4-80

Breaking Strength Comparison

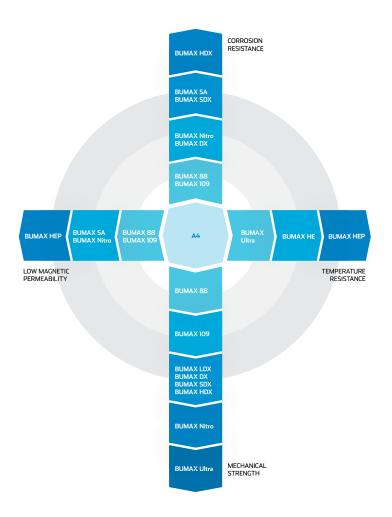
















BUMAX 88 is a premium A4 fastener that offers better corrosion resistance than standard A4 due to higher molybdenum content. The PRE value of Bumax 88 is 27 and of a standard A4 only 23. Bumax 88 offers higher strength and lower amount of inclusions than standard A4 fasteners, that gives superior mechanical properties and fatigue resistance and less variations compared to standard A4. Bumax 88 fasteners are used in many applications that demands very low magnetic permeability, it has lower magnetic permeability and less variation from batch to batch compared to standard A4 fasteners. Bumax 88 is also widely used in cryogenic applications down to -269°C (4 K) and can also be provided with a pre-approval PMA for PED certificate for pressure vessels.

BUMAX 109 is the strongest A4 fastener on the market. We use the same material as Bumax 88 but achieve higher strength due to a special manufacturing process.

BUMAX Nitro, an austenitic stainless steel with high nitrogen content, characterized by very high strength and fatigue resistance, in combination with good corrosion resistance. It is an excellent choice for marine applications and can be supplied in strength class up to 12.9. PRE value 35.

BUMAX Super Austenite (SA), Grade EN 1.4547; UNS S31254 (254 SMO) is a 6Mo high-alloy aus-

tenitic stainless steel for seawater and other aggressive chloride bearing medias. Excellent resistance to general, crevice, pitting and stress corrosion with a PRE value of 43. Strength class up to 10.9.

BUMAX Lean Duplex (LDX), Grade EN 1.4162; UNS S32101 (LDX 2101) offers an economical solution for high strength fasteners (up to 12.9) in low -medium corrosive environments. PRE 26.

BUMAX Duplex (DX), Grade EN 1.4462; UNS S32205 (2205) is characterized by excellent strength, ductility and fatigue resistance in combination with good general, pitting, crevice and stress corrosion properties. Strength class up to 12.9 with an excellent ductility giving an elongation of >0,3 x diameter and PRE >34.

BUMAX Super Duplex (SDX), Grades EN 1.4410, UNS S32750 & EN 1.4501, UNS S32760; is characterized by excellent mechanical properties and very good corrosion resistance. Excellent resistance to general crevice, pitting and stress corrosion in chloride bearing medias with a PRE of 42. Strength class up to 12.9 with an excellent ductility giving an elongation of >0,3 x diameter.

BUMAX Hyper Duplex (HDX), Grade EN 1.4658, UNS S32707; a ground-breaking alloy used in the most demanding applications. Suited for use in severe corrosive environments such as hot chlorinated sea-water

and for aggressive acidic chloride containing media in chemical, oil & gas, marine and petrochemical industry.

BUMAX Ultra, a unique precipitation hardenable stainless steel that can be delivered in ultra-high strength levels. Offers a unique combination of ultra-high strength combined with excellent ductility and good corrosion resistance in chloride environments, PRE 25. Strongest stainless steel fastener on the market with a strength class up to 16.9.

BUMAX Heat (HE), Grade EN 1.4980, UNS S66286 (A286); a high temperature resistant material for applications requiring high strength and good oxidation resistance at temperatures up to 700°C. Can be precipitation hardened.

BUMAX Heat Plus (HEP), Grade EN 2.4952, UNS N07080 (Nimonic 80). A nickel base alloy which is a precipitation hardenable high temperature resistant material with excellent oxidation resistance and high tensile and creep properties at temperatures up to 815°C.

BUMAX Lock, all-metal lock nut made out of the same steel grade as Bumax 88.

BUMAX Hard, is a thread forming and self-tapping screw made out of the same steel grade as Bumax 88 and a hardened thread profile with a surface hardness > HV 1200.

BUMAX[®]

THE WORLD'S STRONGEST STAINLESS STEEL BOLT

Swedish Engineering







Bumax®88 DIN 976



ALLTHREAD ROD

ALB8PCM

Bumax®88 BUMAX



COLLARED HEX LOCK NUT

Bumax®88 DIN 934



UNC HEX NUT

NHB8PC

Bumax®129 ISO 4762 DUPLEX



SOCKET HEAD CAP SCREW

SHX9PCM

Bumax®88 ISO 4014



HEX BOLT

BHB8PCM

Bumax®88 BUMAX



FLANGE HEX LOCK NUT

NLB8FCM

Bumax[®]88 ISO 7089



IMPERIAL FLAT ROUND WASHER

WRB8P

Bumax®88 ISO 4017



HEX SET SCREW

BSB8PCM

Bumax®88 ISO 7089



METRIC FLAT ROUND WASHER

WRB8PM

Bumax®109 ISO 4014



HEX BOLT

ВНВ9РСМ





SOCKET HEAD CAP SCREW

SHB8PCM

Bumax[®]88 ISO 7089 Geomet



METRIC FLAT ROUND WASHER

WRB8EM
Bumax®109
ISO 4017



HEX SET SCREW

BSB9PCM



Bumax®88



FLAT SOCKET SCREW

SCB8PCM

Bumax®88 ISO 7093



METRIC MUDGUARD WASHER

WRB8MM

Bumax®109 ISO 4762



SOCKET HEAD CAP SCREW

SHB9PCM

Bumax®88 ISO 4032



HEX NUT

NHB8PCM

Bumax®88 DIN 931



UNC HEX BOLT

ВНВ8РС

Bumax®109 ISO 4032



HEX NUT

NHB9PCM

Bumax®88 ISO 4161



HEX FLANGE NUT

NFB8PCM

Bumax®88 ISO 4762



UNC SOCKET HEAD CAP SCREW SHB8PC

Bumax®109 ISO 7089



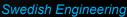
FLAT ROUND WASHER

WRB9PM

BUMAX®

- Bumax® 88 tensile strength equivalent to Class 8.8.
- Bumax[®] 109 tensile strength equivalent to Class 10.9.
- W Unmatched corrosion resistance.
- Guaranteed traceability. Test certificates online.
- >> Lower install cost solution. Smaller bolt with greater strength.
- >> Low and High Temperature Applications (-200°C to +400°C).
- » Non Magnetic.











NORD-LOCK GROUP

Delta Protekt® **Hardened Steel** EN 1.7182



METRIC STANDARD **WASHER WNHTDDM**

Delta Protekt® **Hardened Steel** EN 1.7182



IMPERIAL **STANDARD WASHER WNHTDD**

Delta Protekt® **Hardened Steel** EN 1.7182



METRIC LARGE OD WASHER WNHTLDM

Delta Protekt® **Hardened Steel** EN 1.7182



IMPERIAL LARGE OD **WASHER** WNHTLD

designed for steel construction applications and to fit EN 14399: 2005 K2 8.8 HR Structural Assemblies (refer to page 11).

Delta Protekt® **Hardened Steel** EN 1.7182



STANDARD SC **WASHER**

WNSCDD

Nord-Lock



Utilising a unique multifunctional design, Nord-Lock X-series™ washers offer the highest security against both spontaneous bolt loosening and slackening. Combining Nord-Lock's unrivaled wedge-effect solution (to prevent spontaneous loosening) with an exceptional spring effect (to compensate for loss of preload due to slackening), Nord-Lock X-series™ washers give you a total security option for those situations in which there can be no compromise.

Delta Protekt® Hardened Steel EN 1.7225



IMPERIAL X SERIES **WASHER** WNXTDD

Delta Protekt® **Hardened Steel** EN 1.7225



METRIC X SERIES WASHER WNXTDDM

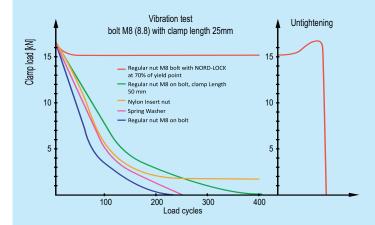
Delta Protekt® **Hardened Steel** EN 1.7225



METRIC X SERIES LARGE **OD WASHER WNXTLD**

PART OF THE NORD-LOCK GROUP

- Manti-vibration solution. Wedge-locking action meeting DIN25201 using tension not friction.
- >> Zinc Plate coated (Delta Protekt®) and stainless steel. Large OD available.
- » Laser traceability on each product.
- Wheel nut safety. M22-1.5 pitch.



SUPERBO

Superbolt™ multi-jackbolt tensioners (MJTs) from Nord-Lock offer an innovative technology for tightening bolts & studs

The multi-jackbolt tensioners offer you simple and cost effective tightening for large size bolts.



Superbolt™ tensioners are designed as direct replacements for conventional nuts and bolts. These devices can be threaded onto a new or existing bolt, stud, threaded rod or shaft. The main thread serves to position the tensioner on the bolt or stud against the hardened washer and the load bearing surface. Once it is positioned, actual tensioning of the bolt or stud is accomplished with simple hand tools by torquing the jackbolts which encircle the main thread. The jackbolts transfer the preload evenly into the main thread and, consequently, onto the joint. The main thread is tightened in pure tension.



IORD-LOCK GROUP





Delta Protekt® **Hardened Steel** EN 1.7182



STANDARD WASHER KIT

WNXAHT

SS 316L AISI 316L EN 1.4404



STANDARD WASHER KIT

WNXASS

Delta Protekt® Class 10



METRIC WHEEL NUT

NL10DNM

SS 316L AISI 316L EN 1.4404



METRIC **STANDARD WASHER**

WN16DPM

SS 316L **AISI 316L** EN 1.4404



IMPERIAL **STANDARD** WASHER

SS 316L **AISI 316L** EN 1.4404



METRIC LARGE OD **WASHER**

WN16LPM

SS 316L **AISI 316L** EN 1.4404



IMPERIAL LARGE OD WASHER WN16LP





A permanent solution for pivot wear

The System consists of an assembly that includes: an axle which is tapered at both ends, two expansion sleeves, two tension washers and two fasteners. When the fasteners are torqued, the tension washers push the expansion sleeves up the tapered part of the pin, thereby locking the system into the lug ears and eliminating movement that causes pivot wear.

The double-sided locking mechanism provides increased stability, security and a backlash-free joint. Installation can be easily done in the field, reducing downtime and cost.

Nord-Lock® washer material / type guide

Application parameter	Steel washers	Stainless steel (ss) washers	254 SMO® washers	INCONEL®/HASTELLOY® C-276 washers	INCONEL® 718 washers	
Steel type (EN)	1.7182 or equivalent	1.4404 or equivalent	1.4547 or equivalent	2.4819 or equivalent	2.4667 or equivalent	
Examples of applications	General steel applications	General stainless steel applications. Non chlorine / acid environments	General salt water applications, pumps, chloride applications, heat exchangers, nuclear, desalination, food processing & medical equipment	General acidic environ- ments, process and chem- ical industry, evaporators, offshore downhole tooling	Applications with high temperatures, gas turbines, turbo charges, incinerators	
Available for bolt sizes	M3-M130	M3-M80	M3-M39	M3-M39	M3-M39	
Washer types	Regular outer diameter (NL3–NL130)	Regular outer diameter (NL3ss–NL80ss)	Regular outer diameter (NL3ss-254–NL39ss-254)	Regular outer diameter (NL3ss-276–NL39ss-276)	Regular outer diameter (NL3ss-718–NL39ss-718)	
	Enlarged outer diameter (NL3,5sp–NL36sp)	Enlarged outer diameter (NL3,5spss–NL30spss)	Enlarged outer diameter (NL3,5spss-254–NL-27spss-254)	Enlarged outer diameter (NL3,5spss-276–NL-27spss-276)	Enlarged outer diameter (NL3,5spss-718–NL-27spss-718)	
Treatment	Through hardened	Surface hardened	Surface hardened	Surface hardened	Surface hardened	
Surface coating	Delta Protekt® base coat (KL100) and top coat (VH302GZ)					
Washer hardness*	er ≥ 465 HV1 ≥ 520HV0,05 ess* Minimum 600 hours in PREN 27**		≥ 600HV0,05	≥ 520HV0,05	≥ 620HV0,05 PREN 29**	
Corrosion resistance			PREN 45**	PREN 68**		
Bolt grades	Up to 12.9	Up to A4-80	Up to A4-80	Up to A4-80	Up to A4-80	
Temperature range***	-50°C to 200°C	-160°C to 500°C	-160°C to 500°C	-160°C to 500°C	-160°C to 700°C	

^{*} In order to assure the unique mechanical locking function of the Nord-Lock washers, the hardness of the mating surfaces must be lower than the hardness of the Nord-Lock washers (see table above).

^{**} PREN (Pitting Resistance Equivalent Number) = %Cr + 3,3x%Mo + 16x%N. Figures in table valid for base material. A higher PRE number indicates better corrosion resistance.

^{***} Temperature recommendations based on information from the raw material supplier and from tests. Locking function not affected within the specification.







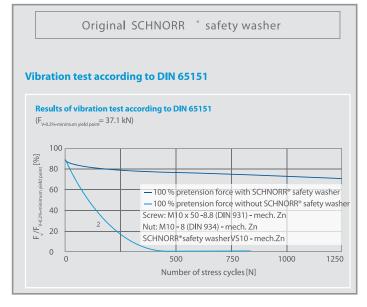
MANAGING MAXIMUM FORCE – EVEN IN EXTREME CONDITIONS

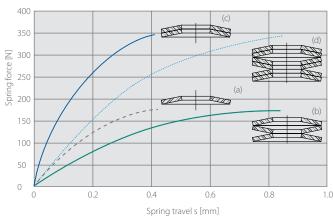


SCHNORR®

DISC SPRING ENGINEERING

SCHNORR® is an international leader in the engineering and manufacturing of safety washers and disc springs for the automotive, aerospace and machine construction industries.





- (a) Single disc spring
- (b) Stacked in series; example 3 x 1 = triple deflection
- (c) Stacked in parallel, example 1 x 2 = double force
- (d) Parallel pairs arranged in series; example 3 x 2 = double force and triple deflection.



SCHNOR DISC SPRING ENGINEERING





	PL	_N
DIN	ΕN	16983*

MGAL **DIN EN 16983***

SS 304 **DIN EN 16983***

Z/P Serrated

PLN Serrated

Z/P Serrated

PLN Serrated















DISC SPRING

DISC SPRING

DISC SPRING

WO04DP

TYPE S **SAFETY WASHER WOHTSZM**

SAFETY WASHER WOHTSPM

TYPE S

WASHER WOHTVZM

TYPE VS TYPE VS **SAFETY SAFETY WASHER WOHTVPM**

PLN

WOHTDP SS 304 **Serrated**

Serrated

WOHTDG

DIN 6796

PLN **DIN 6796** ZYP 25µm **DIN 6796**

DIN 267

DIN 267







TYPE VS SAFETY WASHER WO04VPM



HDS LOAD HEAVY DUTY WASHER **WOHTHZM**



HDS LOAD **HEAVY DUTY WASHER WOHTHPM**



HDS LOAD **HEAVY DUTY WASHER WOHTHYM**



Z/P

HS LOAD HIGH STRESS WASHER WOHTLZM



HS LOAD HIGH STRESS WASHER WOHTLPM

Geomet 321B **DIN 267**

SCHNORR®

DISC SPRING ENGINEERING

Disc Springs:

- >> Space saver with high spring force.
- >> No setting or fatigue under normal loads.
- >> Long service life.

Safety Washers:

- >> High resistance to vibration.
- >> Patented technology.
- >> Extensive range.





HS LOAD HIGH STRESS WASHER WOHTLEM

> **PLN** Type K Non-slotted



BEARING PRELOAD SPRING WOHTKP

^{*}DIN EN 16983 replaces DIN 2093 effective 1 February 2017.





Red Fibre HEC

AS1237:1973 Mild Steel

HDG HEC Mild Steel

Z/P HEC Mild Steel

PLN HEC Mild Steel

HEC Mild Steel

ZYP **DIN 125A** Mild Steel

METRIC ENGINEERS WASHER

FLAT ROUND

METRIC

METRIC **FLAT ROUND**

METRIC FLAT ROUND

WRMSPM

FLAT ROUND

IMPERIAL METRIC **FLAT ROUND**

WRMSYM

WRRFPM SS 304 HEC

METRIC

FLAT ROUND

SS 304 **DIN 125A**

WEMSZM

WRMSGM SS 304 HEC

WRMSZM SS 316

SS 316 **DIN 125A** HEC

SS 316 HEC

WRMSZ

Brass HEC BS 3410

METRIC METRIC **FLAT ROUND FLAT ROUND**

WR04TM

IMPERIAL FLAT ROUND

WR04P

METRIC **FLAT ROUND**

> WR16PM WR16TM

METRIC **FLAT ROUND**

IMPERIAL FLAT ROUND

WR16P

FLAT ROUND

WRBRP

HDG AS1237.1-2002 Mild Steel

WR04PM

Z/P AS1237.1-2002 Mild Steel

Z/P AS 1237.1-2002 Mild Steel

Z/P **HEC** Mild Steel

SS 304 **DIN 9021**

SS 316 **DIN 9021**

Brass HEC **AS 1237**

IMPERIAL



METRIC X LARGE FLAT ROUND

WXMSGM

METRIC X LARGE **FLAT ROUND**

WXMSZM

METRIC PANEL

WPMSZM

HEC

Mild Steel

IMPERIAL **MUDGUARD**

WRMSZU

ANSI B18.21.1

MUDGUARD

WR04MM SS 304

HEC 127B

METRIC

METRIC MUDGUARD

WR16MM

SS 316 ANSI B18.21.1

METRIC FLAT ROUND

WRBRPM

SS 316

HEC 127B

HEC **Mild Steel**

PLN **HEC** Mild Steel

LARGE FLAT RND SUPA® **WASHER**

WRMSPLM



LARGE FLAT **RND SUPA® WASHER WRMSGLM**



IMPERIAL SPRING FLAT SECTION WR04S0



METRIC SPRING FLAT SECTION



IMPERIAL SPRING FLAT SECTION WR16S



METRIC SPRING FLAT SECTION

LARGE FLAT RND SUPA® **WASHER**

WRMSZLM





HDG HEC 127B Spring Steel



METRIC SPRING FLAT SECTION

WRMSGSM

Z/P **ANSI B18.21.1 Spring Steel**



IMPERIAL SPRING SQ SECTION

WRMSZSQ

SS 316 **DIN 6798** Type A



LOCK **EXT SERR** тоотн

WL16SEM

HEC **Mild Steel**



METRIC SQUARE

WSMSYM

HEC 127B Spring Steel



METRIC SPRING FLAT SECTION

WRMSZSM

Z/P IFI 532 Type A



LOCK **INTERNAL TOOTH**

WLMSZTIM

SS 304 **DIN 6798** Type A



LOCK **EXT SERR** тоотн

WL04SEM

HOBKOTE® HEC Mild Steel



METRIC SQUARE

WSMSHM

HEC 127B Spring Steel



METRIC SPRING FLAT SECTION

WRMSYSM

Z/P IFI 532 Type A



LOCK **EXTERNAL** TOOTH

WLMSZTEM

SS 304 **DIN 6798** Type J



LOCK **INT SERR** тоотн

WL04SIM

HEC Mild Steel



SQUARE **WASHER SQUARE HOLE WSMSGQ**

ANSI B18.21.1 HEC 7980 Spring Steel Spring Steel



IMPERIAL **SPRING FLAT SECTION**

WRMSZS

Z/P ASME B18.21.1 Type A



LOCK **INTERNAL TOOTH**

WLMSZTI

SS 304 **HEC**



CUP WASHER

WR04C **PLN**

HEC

METRIC

FLAT ROUND

 $\mathbf{SAMPSON}^{\mathsf{TM}}$

WR43PM

ASTM F436M 38-45 HRC 38-45 HRC



METRIC WR43ZM

ZYP **HEC 7980 Spring Steel**



METRIC SPRING SQ SECTION

WRMSZSQM

Z/P ASME B18.21.1 Type A



LOCK **EXTERNAL TOOTH**

WLMSZTE

SS 304 HEC



METRIC BELLEVILLE WASHER

WR04BM



FLAT ROUND $\mathbf{SAMPSON}^{\mathsf{TM}}$



METRIC SPRING SQ SECTION

WRMSYSQM

SS 304 **DIN 6797** Type A



LOCK **EXTERNAL TOOTH**

WL04TEM

SS 316 **HEC**



METRIC SQUARE

WS16PM

PLN ASTM F436 38-45 HRC



IMPERIAL FLAT ROUND $\mathbf{SAMPSON}^{\mathsf{TM}}$

HDG ANSI B18.21.1 Spring Steel



IMPERIAL SPRING SQ SECTION

WRMSGSQ

SS 304 **DIN 6797** Type J



LOCK INTERNAL **TOOTH**

WL04TIM

HDG HEC Mild Steel



METRIC SQUARE

WSMSGM

ASTM F436 38-45 HRC



IMPERIAL FLAT ROUND SAMPSON™







Xylan Blue HEC 38-45 HRC



IMPERIAL FLAT ROUND SAMPSON™

WR43B **WRHTGM**

AS 1085.7



FISHBOLT SPRING WASHER DWRHTPSM

HDG AS 1237 35-41 HRC



METRIC FLAT ROUND HARDENED

> HEC Mild Steel



METRIC **SECURITY MESH CLIP HWCMSGM** 43-49 HRC

HEC 43-49 HRC



IMPERIAL **FLAT ROUND** WRH9P

HEC 43-49 HRC



IMPERIAL **FLAT ROUND** WRH9Y

SS 316 **Other Washers** HEC

> Hobson Engineering have a wide variety of specialised Washers, more of which can be found here:



Structural



p10

WV16PM

Bumax



p34



Nord-Lock



p36



Schnorr



p38



Nylon



Washers Gauge Converter

gauge no.	inch	mm
8	0.1570"	3.988
9	0.1398"	3.551
10	0.1250"	3.175
12	0.0991"	2.517
14	0.0785"	1.994
16	0.0625"	1.588
18	0.0495"	1.257
19	0.0420"	1.0668
20	0.0350"	0.8890
21	0.0320"	0.8128
22	0.0290"	0.7366
30	0.0123"	0.3124





Types of Washers



Standard Washers

A standard washer is a thin plate typically round or square with a hole that is normally in the centre. They are used for two main reasons:

- 1. To minimise scouring or scratch damage to mating material as a result of nut rotation.
- To increase the effective bearing surface of the bolt and or nut. That is, to distribute the load of a threaded fastener over a larger area and prevent deformation of the bearing surfaces.



Belleville Washer

A Belleville washer, also known as a coned-disc spring or conical washer and cupped spring washer, is a type of spring shaped like a washer. It has a frusto-conical shape which gives the washer a spring characteristic. The Belleville name comes from the inventor Jullian F. Belleville. In the initial tightening, the effect on the joint is similar to a split type spring washer. However, as the tightening continues and the washer is flattened, it actually reduces the applied load in the bolt assembly. In this way, if the joint is loosened, the load will increase and hence counteract the loosening of the joint.

Multiple Belleville washers may be stacked to modify the spring constant or amount of deflection.



Squirter Washers (DTIs)

Direct tension indicating (DTI) washers are used to ensure the required pre-load tension in a joint is achieved. They are hardened washers with protruding lugs or bumps on the bearing face. When the bolt assembly is tightened, these lugs are deformed to a prescribed level and hence indicate that the required tension in the assembly has been achieved. During the lug deformation process, silicone is squeezed out, giving a visible sign of correct tension in the bolt assembly.



Spherical Washers

Spherical washers are designed to accommodate a 10-15 degree variation in the alignment of a joint. A cone washer fits inside a cup washer and they slide against each other to reduce bending stresses in the bolt. One application for these washers is in racing kart seats where the chassis twists dramatically.



Load Indicating Washers (LIWs)

Work much the same as Squirter Washers (DTIs) minus the silicone process.



Lock Washers

A toothed lock washer, also known as a star washer, has teeth or prongs which extend radially inward and/ or outward. This maintains tension and opposes any loosening influence on the fastener. The flexed teeth absorb shock, vibration and slipping. These washers are designed to retain fasteners by achieving an increased friction between the fastener and the mating material through mechanical interlocking or interference. They also provide some tension, as with spring washers but at a vastly reduced magnitude. There are two main types, teeth twisted out of plane (Type A) and edges of the teeth folded in opposite directions (Type B).



Split type

Developed 110 years ago, the split type spring washer was the first washer that offered a solution to the loosening of bolted assemblies. These are hardened washers that are split with out of plane deformations. They should be used under the head of the bolt with the assembly being tensioned by rotating the nut. If they need to be used on the nut side, another hardened flat round washer should be used between the nut and the split washer.

When the washers are flattened, a prescribed tension is achieved in the assembly. Naturally, these washers do not indicate any over-tightening of the bolt assembly. The split-lock washers are made from hardened spring steel that strongly resists compression. When the threaded fasteners are tightened, the protruding corner edges of the split-lock washers bite into both compressing surfaces in a manner that resists counter-clockwise rotation to vibration in a manner similar to a ratchet.



Lock Washers – 2 piece type (Nord-Lock)

Two piece lock washers that are designed to prevent bolt assemblies loosening through vibration. They consist of two disks with interposing ramps. "Sharp ridges on the upper and lower surfaces of the disks grab the nut and joint surfaces. If the nut backs off a little it drags its disc along with it; the ramps on its disk climb the ramps on the lower disk. The interaction of these ramp or cam surfaces prevent loss of tension in the bolt".



Spring Washers

"Threaded assemblies inherently involve the mating of inclined planes under load. These inclined planes consist of the lead and flank angle of the screw or bolt thread and the angle of the mating thread in the nut plate. There is a natural tendency for these mating threads to slide "downhill" until tension is lost in an assembly. If assembled materials are soft or yield under load, or if thermocycling causes expansion and contraction of the materials, essential tension dissipates fairly quickly". There are various types of spring washers that are designed to prevent loosening of bolted assemblies.



Ajax technical note AFI/02/007

Charles F Jacobs. American Fastener Journal 1997

² An Introduction to the design and behaviour of bolted joints. John H Bickford Nuts, Bolts, Fasteners and Plumbing Handbook. Carroll Smith Wikipedia





NYLON

Natural Nylon HEC



UNC **HEX SET SCREW**

BS66PC

Natural Nylon HEC



UNC **ROUND SLOT SCREW**

MS66OS

Natural Nylon HEC



UNC **ALLTHREAD** ROD

AN66PC

Natural Nylon HEC



UNC **DOME HEX NUT**

ND66P

Natural Nylon DIN 933



METRIC HEX SET SCREW

BS66PCM

Natural Nylon HEC



UNC **SLOT FILLISTER SCREW**

MS66LS

Natural Nylon DIN 975



METRIC ALLTHREAD ROD

AN66PCM

Natural Nylon Form A



METRIC DOME HEX NUT ND66PAM

Natural Nylon **HEC**



UNC **HEX BOLT**

ВН66РС

Natural Nylon DIN 316



METRIC WING SCREW

MS66PWM

Natural Nylon HEC



UNC **HEX NUT**

NH66P

Natural Nylon DIN 1587



METRIC DOME HEX NUT ND66PCM

Natural Nylon DIN 931



METRIC HEX BOLT

BH66PCM

Natural Nylon DIN 7985



BINDER HEAD PHILLIPS SCREW

MS66BPM

Natural Nylon DIN 934



METRIC HEX NUT

NH66PCM

Natural Nylon HEC



METRIC HEX FLANGE NUT

NF66PCM

Natural Nylon DIN 963



METRIC CSK SLOT SCREW

MS66CSM

Natural Nylon DIN 913



METRIC HEX SOCKET GRUB SCREW

SG66PCM

Nylon Black UV Stable HEC



METRIC HEX THIN NUT

NL66UCM

Natural Nylon HEC



SPACER ROUND

SR66P

Natural Nylon HEC



UNC **CSK SLOT SCREW**

MS66CS

Natural Nylon DIN 551



SLOTTED SOCKET **GRUB SCREW**

SG66PSM

Natural Nylon HEC



UNC **WING NUT**

NW66PC





SPACER **ROUND**

SR66U

Natural Nylon **DIN 84**



METRIC CHEESE SLOT SCREW

MS66ESM

Natural Nylon DIN 912



METRIC SOCKET HEAD **CAP SCREW**

SH66PCM

Natural Nylon **DIN 315**



METRIC WING NUT

NW66PCM

Natural Nylon HEC



METRIC SCREW INSULATOR WB66PIM

NYLON









METRIC ANTI-LOSS WASHER

WR66PAM

Natural Nylon HEC



METRIC CUP WASHER

WR66PCM

Natural Nylon Locking + Sealing



METRIC HUBO™ **WASHER**

WR66PHM

Natural Nylon HEC



METRIC FLAT ROUND WASHER

WR66PM

Natural Nylon HEC



IMPERIAL FLAT ROUND WASHER

WR66P

Nylon Black ÚV Stable **HEC**



METRIC WASHER

WR66UM

Natural Nylon HEC



METRIC HOLDING WASHER WR66POM

Natural Nylon HEC

Electrical Properties



WASHER

WB66PSM

Dielectric strength Kv/mm 30 60 50	20 50 20	
Transversal resistance ohm.cm 10 ¹² 10 ¹⁵ 10 ¹⁷	⁷ 10 ¹⁵ 10 ¹⁷ 10 ¹⁴	

Resistance Chart

Good Resistance
Limited Resistance
Not Resistant

		9.9/			9	앞	Material
PVDF	ပ	PA6 /	Ч	POM	PE - LD	PE - HD	Substances
							Cold Water
							Hot Water
							Diluted acid
							Concentrated acid
							Oxidized acid
							Hydrofluoric acids
							Diluted potassium
							Concentrated potassium
							Inorganic bases
							Dry halogen
							Hydrocarbons
							Hydrocarbons (chlorinated)
							Alcohols
							Ester
							Ketone
							Ether
							Aldehyde
							Amino acids
							Organic acids
							Aromatic hydrocarbons
							Petrol
							Mineral oils
							Greases and oils
							Hydrocarbons (non-saturated chlorinates)
							Oil of turpentine
0.03	0.1 - 0.2	1.3 - 1.9	0.01 - 0.03	0.22 - 0.25	<0.01	<0.01	Humidity absorption % to ASTM d 570

Types of Polymer

Glass Fibre Reinforced Nylon (GFR PA6.6):

Same properties as PA6.6 with enhanced mechanical properties of tensile strength, fatigue strength, impact strength, friction and abrasion resistance.

Polypropylene (PP)

Polypropylene is very resistant to fatigue and complies with food standards. A major use is in piping systems where rigidity and resistance to corrosion and chemical leaching are required.

Polyethylene (PE)

Is the most widely used plastic in the world with annual production of approximately 80 million tonnes and is used extensively in packaging applications such as foam, shrink wrapping and plastic bags.

Polycarbonate (PC)

It is a very durable transparent material with high impact resistance but low scratch resistance

Polyvinylidene Fluoride (PVDF)

Is a highly non-reactive thermoplastic fluoropolymer. It has excellent resistance to solvents and acids

Acetal (POM)

Acetal resins are odourless, tasteless and non-toxic. Acetal is widely used in the automotive, electrical, machinery, equipment and watch making industries.

Polyamide Nylon (PA, PA6.6, 66)

Is the standard polymer used in the Hobson range of fasteners and is recognised worldwide for being the most suitable material for fasteners. It offers excellent filling qualities and hence is easily moulded even into very difficult long shapes such as threaded rod.

It provides good toughness, tensile strength and resistance to creep, particularly in the high temperature range. Nylon has excellent wear properties, low coefficient of friction and exceptional chemical resistance to aromatic hydrocarbons, greases and oils.

Nylon is a hygroscopic material which has a tendency to absorb water or moisture from the surrounding environment. The amount of absorption will depend on the environmental conditions. When water or moisture is absorbed by Nylon, it behaves like a plasticizer in plastics reducing the tensile strength, stiffness; and increasing elongation, impact strength and energy absorbing characteristics.

Outdoor weathering can be improved by the addition of carbon black. Nylon will perform well in long range service in most applications. Nylon is a translucent to off white in colour. Depending on the raw material used, there will always be slight colour differences from bright white to a very dull off white to light grey.

45





COMMERCIAL

HDG AS 1111.1 Class 4.6



METRIC HEX **BOLT & NUT**

KBH46GCM

Z/P AS 2451



BSW HEX **BOLT**

BHMSZW

Z/P AS 1390 Class 4.6



METRIC CUP HEAD BOLT & NUT

KBC46ZCM

HEC Class 4.6



PURLIN HEX FLANGE BOLT & NUT

KBFMSGCM





METRIC HEX BOLT & NUT

KBH46ZCM

PLN AS 2451 Mild Steel



BSW HEX **BOLT**

BHMSPW

PLN AS 1390 Class 4.6



METRIC CUP HEAD BOLT & NUT

KBC46PCM

HEC Class 4.6



PURLIN HEX FLANGE BOLT & NUT

KBFMSZCM

PLN AS 1111.1 Class 4.6



METRIC HEX BOLT & NUT

KBH46PCM

HDG AS 1111.2 Class 4.6



METRIC HEX **SET SCREW**

BS46GCM

7/P HEC AS 2451



BSW CUP HEAD BOLT & NUT

KBCMSZW

HEC Class 4.6



PURLIN HEX 2 WASHERS BOLT & NUT KBHMSZCM

HDG AS 2451 Mild Steel



BSW HEX BOLT & NUT

KBHMSGW

Z/P **AS 1111.2** Class 4.6



METRIC HEX SET SCREW

BS46ZCM

HDG **AS 1393** Class 4.6



METRIC HEX COACH

BH46GLM

HEC Class 4.6



FASCIA HEX WASHER **BOLT & NUT KBAMSGCM**

AS 2451 Mild Steel



BSW HEX BOLT & NUT

KBHMSZW

PLN AS 1111.2 Class 4.6



METRIC HEX **SET SCREW**

BS46PCM

7/P



METRIC HEX COACH

BH46ZLM

HEC Class 4.6



FASCIA HEX WASHER BOLT & NUT

KBAMSZCM





METRIC LONG THREAD **ASSEMBLED**

KBX46GCM

Z/P AS 2451



BSW HEX SET SCREW

BSMSZW





HEAD POLE STEP STEEL

KBW58GCM

HEC



SHOULDER **PURLIN HEX BOLT & NUT KBOMSZCM**

AS 1111.1 Class 4.6



METRIC HEX **BOLT**

BH46ZCM

HDG AS 1390 Class 4.6



METRIC CUP HEAD BOLT & NUT

KBC46GCM

HDG **HEC** Class 5.8





BW58GLM





COMMERCIAL

HDG AS 1112.3 Class 5



METRIC HEX NUT

NH05GCM

MGAL DIN 985 Class 6

NYLOC



METRIC NYLOC® NUT

NN06GCM

PLN **HEC** Class 5



ACME 6 TPI HEX NUT

NHMSPA

AS 1427: 1996 **Mild Steel**



METRIC METAL THREAD PAN PHILLIPS

MSMSZPPM

AS1112.3 Class 5



METRIC HEX NUT

NH05ZCM

Z/P **DIN 985** Class 6

NYLOC



METRIC NYLOC® NUT

NN06ZCM

PLN HEC Class 5



ACME 6 TPI LEFT HAND HEX NUT

NHMSPB

Zinc Black AS 1427: 1996 Mild Steel



METRIC **METAL THREAD PAN PHILLIPS MSMSVPPM**

PLN AS 1112.3 Class 5



METRIC HEX NUT

NH05PCM

MGAL IFI-100NE Grade 2

NYLOC



BSW NYLOC® NUT

NNG2GW

Brass AS 1112.3



METRIC HEX NUT

NHBRPCM

AS 1427:1996 Mild Steel



METRIC METAL THREAD CSK PHILLIPS MSMSZCPM

HDG Z/P AS 2451 AS 2451



BSW HEX NUT

NHMSGW

Z/P IFI-100NE Grade 2

NYLOC



BSW NYLOC® NUT

NNG2ZW

Brass HEC



UNC **HEX NUT**

NHBRPC

HDG DIN 1587 Class 5



METRIC DOME HEX NUT ND05GCM PLN



BSW HEX NUT

NHMSZW

Z/P IFI-100NE Grade 2

NYLOC



UNC **NYLOC® NUT**

NNG2ZC

Brass AS 2451



BSW HEX NUT

NHBRPW

Chrome **DIN 1587** Class 5



METRIC DOME HEX NUT ND05CCM AS 2451



BSW HEX NUT

NHMSPW

Z/P IFI-100NE Grade 2

NYLOC



UNF **NYLOC® NUT**

NNG2ZF

Brass AS 1427: 1996



METAL THREAD COUNTERSUNK **SLOTTED**

MSBRPCS

HEC Class 5



METRIC SHEAR NUT

NS05GCM

Class 5

PLN

AS1112.3

METRIC LEFT HAND HEX NUT

NH05PDM

HDG AS 1112.4 Use with Class 5



METRIC THIN HEX LOCK NUT

NL05GCM

Brass AS 1427: 1996



METAL THREAD PAN SLOTTED

> **MSBRPPS DIN 935**

> > Class 5



METRIC FINE SLOTTED HEX NUT NO05ZFM





LOW-TENSILE



METRIC ALLTHREAD 1m & 3m

ASMSZCM



ALLTHREAD 1m & 3m

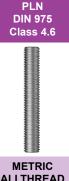
ASMSGCM



FOUNDATION STUD

ASMSGCM

PLN

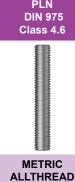


ALLTHREAD 1m & 3m

ASMSPCM

PLN

AS 2451



LEFT HAND

ASMSPDM

PLN



ALLTHREAD 1m

ASMSPFM

PLN



ASMSZW





ACME 6 TPI ALLTHREAD 12ft

ASMSPA



ACME 6 TPI ALLTHREAD LEFT HAND 12ft

ASMSPB

PI N



BSW ALLTHREAD

ASMSPW

Brass

HEC



BSW ALLTHREAD LEFT HAND

ASMSPX

Brass

HEC

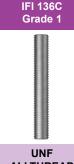


ALLTHREAD 3ft

ASMSPC

HDG

HEC



ALLTHREAD 3ft

ASMSPF

Z/P

HEC



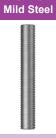
BSF ALLTHREAD 3ft

ASMSPS Z/P

HEC

Mild Steel





2BA **ALLTHREAD** 3ft

ASMSPS2BA



ALLTHREAD 3ft

ASMSPS4BA

HDG

HEC

Mild Steel



ALLTHREAD 1m

ABBRPCM

HEC



ALLTHREAD 3ft

ABBRPW

HDG

HEC



METRIC HEX COUPLER

AXHC05GCM



HEX COUPLER

AXHC05ZCM

HEC

METRIC



BSW HEX COUPLER

AXHCMSZW

HEC Cast Iron



METRIC WIND BRACE D BRACKET AXWWCIZ



FISH PLATE FOR 40-50mm TRAILER AXLE **HPFGS**



METRIC U BOLT KIT ROUND **KURMSGCM**



U BOLT KIT ROUND KURMSGW



KURMSGWM

Mild Steel 1/4" BSW **U BOLT KIT ROUND**



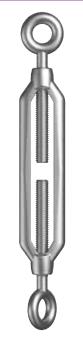
KURMSZW

LOW-TENSILE









TURNBUCKLE EYE & EYE

HTBMSGE

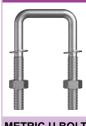
HDG HEC Mild Steel



TURNBUCKLE HOOK & EYE

HTBMSGH

HEC Mild Steel



METRIC U BOLT KIT SQ WITH SPRING WASHER

KUSMSGSM





BSW EYE BOLT KIT

KENMSZW

HDG HEC Mild Steel



METRIC U BOLT KIT SQUARE

KUSMSGCM

Z/P **HEC** Mild Steel



1/4" BSW **HOOK BOLT** KIT

KHBMSZW

HEC Mild Steel



METRIC U BOLT KIT SQUARE

KUSMSZCM





HEAVY EYE SCREW WOOD

SEMSZL

HEC Mild Steel



BSW EYE BOLT KIT LARGE

KELMSZW

HEAVY

HOOK SCREW

WOOD

SHMSZL



HDG

HEC

Mild Steel

EYE BOLT KIT

KENMSGW

HDG ISO 898-1 Class 4.6 UTS



EYEBOLT KIT

KEFMSGCM

HDG
прв
HEC
Mild Steel



TURNBUCKLE

STUB ENDS

HTBMSGS

Z/P HEC Mild Steel



BSW LAG SCREW

LSMSZW





ALLTHREAD CUTTER M10 / M12

XTBD-M







			Pitch (mm)			•	Threa	ıds Pe	r Inch	
	Size		Coarse	Fine	Extra Fine	UNC	UN8	UNF	BSW	BSF
M1.6	-	#0	0.35	-	-	-	-	80	-	-
M2	-	#1	0.4	-	-	-	-	72	-	-
-	-	#2	-	-	-	56	-	64	-	-
M2.5	-	#3	0.45	-	-	48	-	56	-	-
-	-	#4	-	-	-	40	-	48	-	-
M3	1/8"	#5	0.5	-	-	40	-	44	40	-
M3.5	-	#6	0.6	-	-	32	-	40	-	-
M4	-	#8	0.7	-	-	32	-	36	-	-
M5	3/16"	#10	0.8	-	-	24	-	32	24	32
-	-	#12	-	-	-	24	-	28	-	-
M6	1/4"	-	1	-	-	20	-	28	20	26
M8	5/16"	-	1.25	1	-	18	-	24	18	22
M10	3/8"	-	1.5	1.25	1	16	-	24	16	20
-	7/16"	-	-	-	-	14	-	20	14	18
M12	1/2"	-	1.75	1.5	1.25	13	-	20	12	16
M14	9/16"	-	2	1.5	-	12	-	18	12	16
M16	5/8"	-	2	1.5	-	11	-	18	11	14
M18	-	-	2.5	1.5	-	-	-	-	-	-
M20	3/4"	-	2.5	1.5	-	10	-	16	10	12
M22	7/8"	-	2.5	1.5	-	9	-	14	9	11
M24	1″	-	3	2	-	8	8	12 (14)	8	10
M27	1 1/8"	-	3	2	-	7	8	12	7	9
M30	1 1/4"	-	3.5	2	-	7	8	12	7	9
M33	1 3/8"	-	3.5	2	-	6	8	12	6	8
M36	1 1/2"	-	4	3	-	6	8	12	6	8
M39	1 5/8"	-	4	3	-	-	8	-	5	8
M42	-	-	4.5	-	-	-	-	-	-	-
M45	1 3/4"	-	4.5	-	-	5	8	-	5	7
M48	1 7/8″	-	5	-	-	-	8	-	-	-





CYCLONE





METRIC ALLTHREAD

ASMSHCM

HOBKOTE® HEC Mild Steel



METRIC STARTER BAR L BOLT

LBMSHCM

HDG HEC Mild Steel



L STIRRUP ROD STEM

GLSGR035

HDG HEC Mild Steel



ANGLE BRACKET M12 / 4 HOLES GABGS12

Z/P DIN 975 Class 4.6



METRIC ALLTHREAD

ASMSZCM

HOBKOTE® HEC Mild Steel



METRIC SQUARE

WSMSHM

HDG HEC Mild Steel



T STIRRUP ROD STEM

GTSGR

HDG HEC Mild Steel



ANGLE BRACKET M16 / 2 HOLES GABGSS16

HDG DIN 975 Class 4.6



METRIC ALLTHREAD

ASMSGCM

HDG HEC Mild Steel



U SHAPE WITH BAR

GUPGB

HDG HEC Mild Steel



T BLADE BOLT ON

GTPGB

HDG HEC Mild Steel



ANGLE CONNECTOR TIMBER M6 GACGT06

HOBKOTE® HEC Class 5



METRIC HEX COUPLER

AXHC05HCM

SS 316 HEC



U SHAPE WITH BAR

GUPSB

HDG HEC Mild Steel



T BLADE BOLT ON EXTRA H/DUTY

GTXGB

HDG HEC Mild Steel



ANGLE CONNECTOR TIMBER M12 GACGT12

HOBKOTE® AS 1112.3 Class 5



METRIC HEX NUT

NH05HCM

HDG HEC Mild Steel



U SHAPE BOLT ON

GUPGT

HDG HEC Mild Steel



ANGLE BRACKET M10 / 2 HOLES

GABGS10





ANGLED CONNECTOR TIMBER M16 GACGT16

HOBKOTE® HEC Mild Steel



METRIC FLAT ROUND WASHER

WRMSHM

HDG HEC Mild Steel



U STIRRUP ROD STEM

GUSGR

HDG HEC Mild Steel



ANGLE BRACKET M12 / 2 HOLES

GABGS12





ANGLE CONNECTOR TIMBER M12/16 GACGT12016

HDG HEC Mild Steel



METRIC STARTER BAR L BOLT

LBMSGCM

HDG HEC Mild Steel



L STIRRUP ROD STEM

GLSGR

HDG HEC Mild Steel



ANGLE BRACKET M12/3 HOLES

GABGS12 HDG HEC



FISH TAIL POST SUPPORT

50

CYCLONE









FLAT CONNECTOR TIMBER M12 GFCGF30050

HDG HEC Mild Steel



FLAT CONNECTOR TIMBER M12 GFCGF45050

HDG HEC Mild Steel



FLAT CONNECTOR TIMBER M12 GFCGF45065

HDG HEC Mild Steel



FLAT CONNECTOR TIMBER M16 GFCGF16450

HDG HEC Mild Steel



TRUSS
CONNECTOR
BOND BEAM
GTBGB

HDG HEC Mild Steel



TRUSS CONNECTOR Z BRACKET GTCGZ

HOBKOTE® HEC Mild Steel



TRUSS CONNECTOR Z BRACKET GTCHZ

Builder's Guide

Hobson stock Metric Class 4.6 UTS Builders Allthread rod and accessories in Zinc Plated, Hobkote® and Hot Dip Galvanised finish.

Zinc Plated product conforms to ISO 4042 [Fasteners – Electroplated coatings] with 5 micron in thickness.

The Hobkote® coating conforms to ISO 4042 with between 5-8 micron in thickness and a specially formulated passivation. The Hobkote® coating performs with 33% more corrosion resistance than Zinc Plated product.

Hot Dip Galvanised product conforms to AS 1214 [Hot-Dip Galvanised Coatings On Threaded Fasteners] with 42 micron in thickness and Mechanically Galvanised product conforms to ASTM B695 Class 40 [Standard Specification for Coatings of Zinc Mechanically Deposited on Iron and Steel] with 40 micron in thickness.

Hobson Galvanised products comply with AS 1684 [Residential timber-framed construction – Cyclonic areas] requirement of 40 micron from AS 1397 [Steel sheet and strip--Hot-dip zinc-coated or aluminium/zinc-coated] coating class Z275.









KITS

Assortment



Hobson Engineering have a wide variety of Assortment Kits. All available in a handy, tough, metal case.

Each Kit has a selection of mixed or similar items, in various sizes.

They look professional, are extremely useful and incredibly compact.







Zinc Plated Metric Flange Class 8.8



SERRATED BOLTS & NUTS M5 M6 M8 M10

FEFK003 5.74kg / 579pcs **Metric Fine** Class 8.8

Zinc Plated



BOLTS & NUTS M8 M10 M12

> FEFK004 6.55kg / 303pcs

Stainless 316 Metric HEC



BOLTS NUTS & WASHERS M5 M6

> FEFK005 3.19kg / 810pcs

Stainless 316 Metric **HEC**



BOLTS NUTS & WASHERS M8 M10

FEFK006 3.65kg / 324pcs

Zinc Plated

HEC



WASHERS RND/ MUDGUARD/ **SPRING**

FEFK007

6.06kg / 1770pcs

PLN Metric **Class 12.9**



SOCKET HEAD CAP SCREWS M5 M6 M8 M10

FEFK008

4.55kg / 354pcs

KITS





Zinc Plated Steel **HEC**



SPLIT PINS 1.6 2.0 2.5 3.2 4.0 5.0 Ø

FEFK009

4.13kg / 1705pcs

Zinc Plated Aluminium / Steel



BLIND RIVETS DOME 3.2mm 4.0mm 4.8mm

FEFK010

3.54kg / 1150pcs

Zinc Yellow HEC



SELF DRILLING METAL SCREWS

FEFK011

4.4kg / 1180pcs

Zinc Plated HEC



PHILLIPS SELF **TAPPING PAN HEAD 6-12G**

FEFK012

4.77kg / 1545pcs

Zinc Plated Metric Class 8.8



BOLTS & NUTS M6 M8 M10 M12

FEFK015

7.07kg / 513pcs

Zinc Plated UNC Grades 5 & 8



BOLTS & NUTS 1/4 5/16 3/8 1/2

FEFK016

6.59kg / 420pcs

Assortment

MASTER





Bolts: Set Screw

Nuts: Hex, NYLOC®, Dome, Flanged

Washers: Round, Spring, Mudguard

*M5 also contains Socket Screws

M5, M6, M8, M10 or M12



Zinc Plated /PLN **Black Zinc Plated High Tensile HEC** Class 8.8



PHILLIPS SELF **TAPPING PAN HEAD 6-10G**

FEFK018 4.38kg / 1640pcs

SHCS BOLTS **NUTS WASHERS** (FLANGE)

> FEFK019 4.93kg / 1460pcs

M5*

STATE OF THE PARTY OF THE PARTY

Zinc Plated High Tensile Class 8.8



SET SCREWS BOLTS NUTS & WASHERS

FEFK020 6.17kg / 1185pcs

Zinc Plated **High Tensile** Class 8.8



SET SCREWS BOLTS NUTS & WASHERS

FEFK021 6.58kg / 700pcs Class 8.8 M₁₀

Zinc Plated

High Tensile



SET SCREWS BOLTS NUTS & WASHERS

FEFK022

6.7kg / 430pcs

Zinc Plated **High Tensile** Class 8.8



SET SCREWS BOLTS NUTS & WASHERS

FEFK023

6.79kg / 290pcs











THROUGHBOLT WITH WASHER

MUMM1T0





THROUGHBOLT WITH WASHER **IN MINI-BOX**

MUMM2MBP



HEAVY DUTY ANCHOR HEX

MUMHL4SZ



MUMMCSPG

54



THROUGHBOLT WITH WASHER - DIN 9021

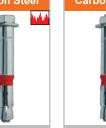
MUMM1TC



THROUGHBOLT WITH WASHER - DIN 9021

MUMM2C0





HEAVY DUTY ANCHOR HEX

MUMHLSSZ



CSK SOCKET HEAD CONCRETE SCREW HEX MUMMCSI



THROUGHBOLT WITH WASHER

MUMM1TR0



THROUGHBOLT WITH WASHER

MUMM2F



HEAVY DUTY ANCHOR

MUMHLBSZ

SS 316



CONCRETE **SCREW HEX MUMMCSRS**





THROUGHBOLT WITH WASHER - DIN 9021

MUMM1TRC



THROUGHBOLT WITH WASHER

MUMM2R0



CSK HEAD HEAVY DUTY ANCHOR

MUMHLSK

SS 316



MUMMCSRK MUMMCSRP

GreenTec® **Carbon Steel**



THROUGHBOLT WITH WASHER

MUMM200



THROUGHBOLT WITH WASHER - DIN 9021

MUMM2RC



HEX HEAD CONCRETE **SCREW HEX**

MUMMCSS0



PAN HEAD CONCRETE **SCREW TORX**

KEY



Directly compatible with SA TS 101: 2015 and AS 5216



Fire Rated



Approval

SS 316

m2r-l





INTERNALLY THREADED



BOLT

Z/P

MCS-SK

Carbon Steel

CSK HEAD

CONCRETE

SCREW TORX

MUMMCSSK

MSS

Carbon Steel

MUMM2I



THREADED BOLT

MUMM2RI



PAN HEAD CONCRETE **SCREW TORX**

MUMMCSP





SLEEVE **ANCHOR HEX SCREW MUMMHAS**





SHIELD

ANCHOR

MUMMSS











SLEEVE **ANCHOR**

MUMMHAB

MEA-SDS-PLUS Carbon Steel



SETTING TOOL **FOR MEA**

MUMMEASD

Z/P **MMS Carbon Steel**



FRAME ANCHOR **POZI DR**

MUMMMS0

MRS-U **Carbon Steel**

CSK HEAD 11.5 **WALL SCREW** TORX DR

MUMMRSU

ESA (E) **Carbon Steel**

DROP IN ANCHOR

MUMESAE

MEA-BB **Carbon Steel**



STOP DRILL BIT

MUMMEABB

Z/P **MMM Carbon Steel**



MASONRY **FRAME ANCHOR MULTI POZI DR**

миммим

MJB



Z/P SSAK (ES) Carbon Steel



DROP IN ANCHOR WITH COLLAR

MUMESAKE

Brass MMD



BRASS ANCHOR

MUMMMD

Z/P MEN **Carbon Steel**



EXPRESS NAIL

MUMMEN

TR-R Carbon Steel FRAME FIXING **SCREW RAFIX HEX DR**

MUMTRR0

SS 316 ESAr (E A4)



DROP IN ANCHOR

MUMESARE

MHDA Carbon Steel



HOLLOW CEILING ANCHOR

MUMMHDA0

Z/P MDB-M



METAL DISC DIAM 38MM

MUMMDBM3

TR-RK **Carbon Steel**



MUMTRRK

MEA **Carbon Steel**



DROP IN ANCHOR

MUMMEAE0

SS 316 **MHDAr**



HOLLOW CEILING ANCHOR

MUMMHDAR

MDB-M



METAL DISC DIAM 38MM WHITE

MUMMDBMW

Carbon Steel TOPROC SPACER

HEX DR

MUMTR0

MEAr

SS 316



DROP IN ANCHOR

MUMMEARE





CEILING ANCHOR

MUMMAN

Z/P MDB-M



METAL DISC DIAM 70MM

MUMMDBM7



MEA-WZ



SETTING TOOL FOR MEA WITH HAND GUARD

MUMMEAWZ

MANr



CEILING ANCHOR

MUMMANR0

Z/P MRS-H **Carbon Steel**



TRIM HEAD 8.3 **WALL SCREW** TORX DR

MUMMRSH

TR-BS **Carbon Steel**

TOPROC **SPACER HEX DR**

MUMMJB









			/			
MIT-Hybrid	MIT600RE	MIT-SE Plus	MIT-SP	MIT-Rock	MIT-Cool Plus	MIT-Tropical
Mortar for highest performance in concrete	Pure Epoxy for highest loads in concrete	Mortar for use in concrete	Mortar for use in masonry	Mortar for use in natural stone	Mortar for low temperatures	Mortar for high temperatures
280 ml 350 ml 400 ml 825 ml	385 ml 585 ml 1400 ml	165 ml 280 ml 300 ml 350 ml 400 ml	300 ml 350 ml 400 ml	400 ml	300 ml 400 ml	350 ml
Ne Ne	No.	NA.	⊘	,	•	•
			NO N			
				S NGO		
+10°					SANCE STANCE	
≥ 45° 1 +10° €	•					SUNGO * STAR
recommen	ded	suitable				









MIT-Hybrid Mortar for highest performance in concrete

HOBSON Part prefix: MUCMTHYB 🕊

































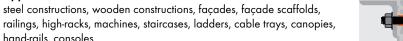
Features

- European Technical Approval Option 1 for cracked and non-cracked concrete with anchor rod and with rebar used as anchor
- European Technical Approval for post-installed rebar connections
- The anchor may also be used under seismic influence for performance category C1 + C2
- Fire resistance test certification F30-F240 (Rebar)
- VOC free according to Swiss legislation and certified A+ according to DEVL 1101903D / DEVL 1104875A
- **LEED** Test Report
- Certification for drinking water systems
- High loads
- Fast curing
- Variable setting depth
- Dry and damp drill holes
- Suitable for overhead fixings
- Styrene free and low odour
- Colour of mortar: grey
- Indoor (zinc plated) and outdoor (stainless steel) applications

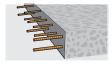












Temperatures

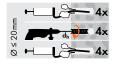
hand-rails, consoles

Applications

remperatores							
	-5÷-1°C	0÷4°C	5÷9°C	10÷14°C	15÷19°C	20÷29°C	30÷40°C
Working time, in minutes (t _{ast})	50	25	15	10	6	3	2
Curing time, dry in minutes (t _{cure})	5 h	3.5 h	2 h	1 h	40	30	30
Curing time, wet in minutes (t	10 h	7 h	4 h	2 h	80	60	60

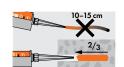
Installation

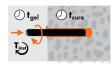






















MIT-Tropical Mortar for high temperatures

HOBSON Part prefix: MUCMTTRO





















- European Technical Approval Option 7 for non-cracked concrete (10°C - ≥+45°C)
- Medium duty fastening
- Slow curing
- Variable setting depth
- Application also in damp and water-filled drill holes
- Styrene free and low odour
- Colour of mortar: grey
- Indoor (zinc plated) and outdoor (stainless steel) applications



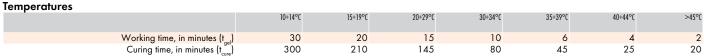




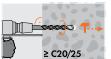
Applications

steel constructions, wooden constructions, façades, façade scaffolds, railings, high-racks, machines, staircases, ladders, cable trays, canopies, hand-rails, consoles





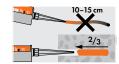
























MIT600RE Pure Epoxy for highest loads in concrete

HOBSON Part prefix: MUCMT600 **⟨⟨**







































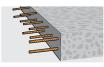
post-installed rebar connections, steel constructions, profiles, closing of ceilings, repair works



- European Technical Approval Option 1 for cracked and non-cracked concrete with anchor rod and with rebar used as anchor
- European Technical Approval Option 7 for diamond drilled holes in non-cracked concrete
- European Technical Approval for post-installed rebar connections
- German National Approval for post-installed rebar connections
- ICC-ES Report ESR-3411
- Fire resistance test certification F30-F120
- Fire resistance test certification F30-F240 (Rebar)
- VOC free according to Swiss legislation and certified A+ according to DEVL 1101903D / DEVL 1104875A
- LEED Test Report
- Certification for drinking water systems
- The anchor may also be used under seismic influence for performance category C1 + C2 (M12-M30)
- High loads
- Long working time for filling of big and deep drill holes
- Variable setting depth
- Application also in damp and water-filled drill holes
- Suitable for overhead fixings
- Shelf life: 24 months
- Colour of mortar: grey
- Indoor (zinc plated) and outdoor (stainless steel) applications







iemperatores					
	5÷9°C	10÷19°C	20÷29°C	30÷39°C	≥ +40°C
Working time, in minutes (t _{sel})	120	90	30	20	12
Curing time, dry in hours (t _{cure})	50	30	10	6	4
Curing time, wet in hours (t)	100	60	20	12	8

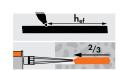
Installation

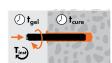






















CARTRIDGE 280ML

MUCMTHYB1710091

MIT-K



REBAR CASE FOR MIT600RE & MIT-SE PLUS

MUCMTK0

Vinylester MIT-SE Plus



STYRENE FREE CARTRIDGE 400ML

MUCMTSEP1710026

Vinylester MIT-TROPICAL



CARTRIDGE 350ML

MUCMTTRO

Vinylester wrethane MIT-HYBRID



CARTRIDGE 350ML

MUCMTHYB1710093

Vinylester 🎆 MIT-SE Plus



STYRENE FREE CARTRIDGE 165ML

MUCMTSEP1710024

Vinylester MIT-SE Plus



STYRENE FREE CARTRIDGE 825ML

MUCMTSEP1710022

Vinylester MIT-COOL PLUS Low Temperature



STYRENE FREE CARTRIDGE 300ML

300ML MUCMTC30

Vinylester urethane MIT-HYBRID



CARTRIDGE 400ML

MUCMTHYB1710094

Vinylester MIT-SE Plus



STYRENE FREE SELF-OPENING CARTRIDGE 280ML

MUCMTSEP1710015

Polyester MIT-SP



STYRENE FREE CARTRIDGE 300ML

MUCMTSP01710050

Vinylester MIT-COOL PLUS



STYRENE FREE CARTRIDGE 400ML MUCMTC40

Vinylester urethane MIT-HYBRID



CARTRIDGE 825ML

MUCMTHYB1710095

Vinylester MIT-SE Plus



STYRENE FREE CARTRIDGE 300ML

MUCMTSEP1710017

Polyester MIT-SP



STYRENE FREE CARTRIDGE 350ML

MUCMTSP01710057

MIT-PP-H0 11 IN 1 FOR ALL MIT



INJECTION GUN

MUCMTPH0

Pure Epoxy MIT600RE



CARTRIDGE 385ML

MUCMT6001710001





SYSTEM-CASE MIT-SE PLUS 22 X 300ML

MUCMTKE3

Polyester MIT-SP



STYRENE FREE CARTRIDGE 400ML

MUCMTSP01710052

MIT-PP-H1 FOR MIT 165/280/300ML



EASY-PRESS

MUCMTPH11710034

Pure Epoxy MIT600RE



CARTRIDGE 585ML

MUCMT6001710010

Vinylester MIT-SE Plus



STYRENE FREE CARTRIDGE 350ML

MUCMTSEP1710025



SYSTEM-CASE MIT-SP 22 X 300ML

MUCMTKP3

MIT-PP-H1 FOR MIT 350ML



EASY-PRESS

MUCMTPH11710035

Pure Epoxy MIT600RE



CARTRIDGE 1400ML

MUCMT6001710012

Vinylester MIT-BE



MAXI-BOX MIT-SE PLUS 20 X 350ML

MUCMTBE

Epoxy-Acrylate MIT-ROCK



CARTRIDGE 400ML

MUCMTE40

MIT-PP-H1 FOR MIT 400ML



EASY-PRESS

MUCMTPH11710036













SYSTEM-CASE **EASY-PRESS**

MUCMTPHK1710201





SYSTEM-CASE **EASY-PRESS**

MUCMTPHK1710202

MIT-PP-HK **FOR MIT** 400ML



SYSTEM-CASE **EASY-PRESS**

MUCMTPHK1710203

MIT-PP-H2 FOR MIT 165/280/300ML



INJECTION **GUN**

MUCMTPH21710029



MIT-PP-H2

FOR MIT

GUN

MUCMTPH21710033



MIT-PP-H2

FOR MIT

GUN

MUCMTPH21710019 MIT-PP-P

FOR MIT



MIT-PP-H2

FOR MIT

INJECTION **GUN**

MUCMTPH21710009 MIT-PP-P

FOR MIT





CORDLESS INJECTION GUN

MUCMTPPA1710221

MIT-PP-A **FOR MIT** 165-300ML



CORDLESS INJECTION GUN

MUCMTPPA1710046





CORDLESS INJECTION GUN

MUCMTPPA1710021





PNEUMATIC INJECTION GUN

MUCMTPPP1710040

MIT-BS-H1





PNEUMATIC INJECTION GUN

MUCMTPPP1710048

MIT-BS-M1



INJECTION GUN MUCMTPPP1710020

MIT-BS-MV



PNEUMATIC INJECTION GUN

MUCMTPPP1710031

MIT-BS-MA

MIT-PP-P **FOR MIT** 1400ML



PNEUMATIC INJECTION GUN

MUCMTPPP1710049

MIT-AP-HG1

MIT-BN-H1



MUCMTBNH



UNIVERSAL

MUCMTBH0



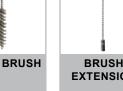


MUCMTBH1

MIT-VS



Plastic



MUCMTBM1

BRUSH EXTENSION MUCMTBMV

Plastic



МИСМТВМА

Plastic MIT-MI-3



840ML

MUCMTAPG

MIT-AP-HK0



PURGING PUMP 320ML **MUCMTAPK**



MUCMTAPD









MUCMTMI3









PERIMETRE

ADHESIVE

750ML

MUCMPUPP

FOR PU-FOAM

AND DISPENSER

500ML

MUCMRMPU

HAND HELD

PU FOAM

750ML

MUCMPUM5

CONCRETE

FRAMEWORK

750ML

MUCMPUS5

HAND HELD

PU FOAM

750ML

MUCMPUM4

MUCMPPM

METAL

DISPENSER

NYLON/METAL

DISPENSER

MUCMPPK





MMK-U

Universal Use

ADHESIVE

GREY

290ML

MUCMMKU

Nylon

MQ

QUATTRO®

80% > MN

NYLON PLUG

MUNMQPP

Nylon

MU

MULTI PLUG

NYLON

MINI-BOX

MUNMUPB









FUNGUS-INHIBITING 310ML

MUCMSINP

Nylon



NYLON PLUG CARTON **BULK PACKED**

MUNMNPL

Acrylic MĎA Indoor/Outdoor



SEALANT PAINTABLE WHITE 310ML

MUCMDA

Nylon MNK



NYLON PLUG WITH COLLAR

MUNMNK

Nylon

MOB

NYLON PLUG

MQ/MU KIT

230 PCS

MUNMOB

MMK-U **Universal Use**



ADHESIVE TRANSPARENT 290ML

MUCMMKU

Nylon MNL



NYLON PLUG LONG

MUNMNL

Nylon MU



HOLLOW WALL MULTI PLUG

Nylon

ML

NYLON MUNMUPP





HOLLOW BRICK PLUG COLLAR DIAM 8

Nylon MN



ALL ROUNDER **NYLON PLUG**

MUNMNPP





QUATTRO® NYLON PLUG MINI-BOX

MUNMQPB

Nylon MU



MULTI PLUG MAXI-BOX

MUNMUPX





PLUG COLLAR DIAM 14

Nylon ΜN



NYLON PLUG MINI-BOX **BULK PACKED**

MUNMNPB Nylon

MQ

Nylon ΜN



NYLON PLUG MAXI-BOX

MUNMNPX



QUATTRO® NYLON PLUG MAXI-BOX

MUNMQPX

Nylon SD

Nylon MQ



QUATTRO® NYLON PLUG BULK PACKED

MUNMQPL

Nylon **MQ QUATTRO Nylon Plug Kit**



KIT IN MUNGO BOX

MUNMQPM

Nylon SDK



COLLAR SOUND INSULATION PLUG

MUNSDK

MULTI PLUG NYLON BULK PACKED MUNMUPL

Nylon

MU



Nylon

HOLLOW BRICK PLUG DIAM 6/8

MUNML060



HOLLOW BRICK PLUG DIAM 10/14 MUNML100







SOUND

INSULATION

PLUG

MUNSD0









HAMMER SCREW CSK COLLAR POZI DR

MUNMNASO





NYLON DISC WHITE

MUNMDB

HDG & Nylon MQLK-STBf



UNIVERSAL **FRAME PLUG** TORX/HEX DR

MUNMQLKF

Z/P & Nylon MNA-S



HAMMER SCREW **CSK COLLAR** POZI DR

MUNMNASN

Z/P & Nylon MNAF



HAMMER **SCREW WHITE**

POZI DR MUNMNAFW



UNIVERSAL **FRAME PLUG**

TORX DR **MUNMQLSR**

Z/P & Nylon **MBK-STB**

FRAME PLUG **SOFT MATERIALS** TORX/HEX DR **MUNMBKSB**

Z/P & Nylon MNA-Z



HAMMER SCREW CYL COLLAR POZI DR

MUNMNAZ

Z/P & Nylon **MNAF**



HAMMER SCREW YELLOW

POZI DR MUNMNAFY



UNIVERSAL FRAME PLUG TORX/HEX DR

MUNMQLKR SS 316 &



SOFT MATERIALS TORX DR **MUNMBSTR**

Z/P & Nylon MNA-G



HAMMER SCREW LARGE COLLAR **POZI DR**

MUNMNAGZ

Z/P & Nylon **MNAF**



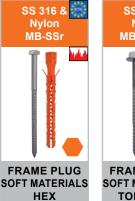
HAMMER **SCREW DARK BROWN POZI DR**

MUNMNAFB Z/P &



SOFT MATERIALS TORX DR

MUNMBSTO



MUNMBSSR

Z/P & Nylon MNA-G



HAMMER SCREW LARGE COLLAR **TORX DR**

MUNMNAGO



UNIVERSAL **FRAME PLUG TORX DR**

MUNMQLST Z/P &



FRAME PLUG SOFT MATERIALS HEX

MUNMBSS0



MUNMBKSR

SS 304 & Nylon MNAr-S



CSK COLLAR POZI DR





FRAME PLUG HEX

MUNMQLSS



FRAME PLUG SOFT MATERIALS HEX

MUNMBSSF



WITH HEAD HOLE TORX MUNMBSK

SS 304 & Nylon MNAr-Z



HAMMER SCREW CYL COLLAR POZI DR

MUNMNARZ



FRAME PLUG **TORX/HEX DR**

MUNMQLKB



FRAME PLUG **SOFT MATERIALS POZI DR**

MUNMBS0 Z/P & Nylon



HOLE TORX MUNMBSKM









Z/P & Nylon

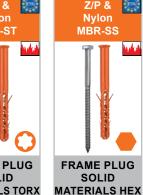
MBR-SK

MN5 Plug





Z/P & Nylon





MUNMBRSS





Z/P & Nylon

MBRK-XTB



SOLID MATERIALS TORX/HEX **MUNMBRKS**

SS 316 & Nylon

MBR-XTr



SOLID MATERIALS TORX **MUNMBRTR**

SS 316 & Nylon

MBRK-XTBr



SS 316 &

SOLID MATERIALS HEX



WITH HEAD HOLE TORX MUNMBRSK

MUNMBRSR



MGV

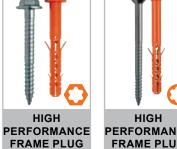












PERFORMANCE FRAME PLUG MUNMBRXR

HIGH **PERFORMANCE** FRAME PLUG **MUNMBRKR**

MUNMGD

Anchors and Plugs

MKS-P Sample Case

SCAFFOLD MUNMGV0

Phosphated Drywall



Phosphated

MUNMBRXT



Phosphated





BUGLE HEAD PHILLIPS





BUGLE HEAD PHILLIPS

BUGLE HEAD PHILLIPS

MUMSBSGG

PHILLIPS MUMSBSHG

MUMSBSTE



MUMSBSFG

Phosphated SBS-FK **Drywall**



MUMSBSFK

Phosphated SBS-ZK Metal



Phosphated SBS-GS **Drywall CSK RIBBED PHILLIPS**

MUMSBSGS

END CAP FOR SCAFFOLD PLUG **MUNMVS**

MUNGO SAMPLE CASE INCLUDES A LARGE SELECTION OF MUNGO PRODUCTS IN A HANDY CARRY CASE

MUXMSKP

MUMSBSZK











MUNMGVM





INSULATION FIXING DIAM 45MM

MUIMIP0

Nylon MDI



INSULATION PLUG

MUIMDI00

MJPM



JET PLUG METAL

MUSMJPM0

Plastic MDD-S Carbon Steel



INSULATION FIXING DIAM 60MM

MUIMDDS

Z/P **MIDS**



INSULATION NAIL **DIAM 30/35MM**

MUIMIDS0

Nylon **MDIm**



INSULATION PLUG FOR M8-M10

MUIMDIMO

Natural Nylon MFJ32



JET PLUG PLASTERBOARD CHIPBOARD

MUSMFJ32

Plastic MDD-VZ



DISC FOR MDD-S / MDD-CE

MUIMDDVZ

MDB



METAL DISC FOR SOFT INSULATION

MUIMDBZ

Z/P **MJP39**



JET PLUG METAL

MUSMJ390

Z/P & Nylon MFJ32-S



JET PLUG **PLASTERBOARD CHIPBOARD MUSMFJ3S**

Plastic MDD-CE



INSULATION **FIXING DIAM 60MM**

MUIMDDCE

SS 304 **MIDSr**



INSULATION NAIL **DIAM 30/35MM**

MUIMIDSR

Z/P MJP32



JET PLUG METAL

MUSMJ32

Natural Nylon MFJ25



JET PLUG PLASTERBOARD CHIPBOARD **MUSMFJ25**

Black MDS



INSULATION **FIXING DIAM 90MM**

MUIMDS0

SS 304 **MDBr**



METAL DISC FOR SOFT INSULATION

MUIMDBA2

Z/P MJP25



JET PLUG METAL

MUSMJ25

MSN



STEEL NAIL

MUSMSN

White MIS Lightweight Panel



INSULATION FIXING DIAM 88MM

MUIMISO

Z/P MIDS-K



INSULATION NAIL DIAM 54MM

MUIMIDSK

Z/P **MJP39-S**



JET PLUG METAL POZI DR

MUSMJ39S

MK-M



CAVITY TOGGLE

MUSMKM00

Black MIS Lightweight Panel



INSULATION **FIXING** DIAM 60MM

MUIMISB0

Nylon



INSULATION PLUG

MUIMDI25

Z/P **MJP32-S**



JET PLUG METAL POZI DR

MUSMJ32S Z/P MK-H



CAVITY TOGGLE WITH HOOK

MUSMKH00









MPC **Pro Cut**



CUTTING DISC 1.0 - 1.9

MUDMPCP1

SDS-PLUS

FLAT

CHISEL

MUDMPMFC

SDS-MAX

MXM

MPC **Pro Cut**



CUTTING DISC 2.5 - 3.0

MUDMPCP2

MPG Pro Grind



GRINDING DISC 6.5

MUDMPGPG

MDC Laser Beton



DIAMOND **BLADE**

MUDMDCLB

SDS-PLUS

MPM

SPADE

CHISEL

MUDMPMSC

SDS-MAX

MXM

MDC **Power M**



DIAMOND **BLADE**

MUDMDCPM

MEF



EASY-FIX LIGHTWEIGHT CONCRETE

MUSMEF





TILE CHISEL **CRANKED**

MUDMPMTC

SDS-MAX MXM



CHISEL

MUDMXMSC

DS500



DIAMOND **BLADE**

MUDDS500

SDS-PLUS JET-TRAC **TRIPLO**



DRILL BIT 3 CUTTER

MUDJTTPR

SDS-MAX MXM



BUSHING TOOL

MUDMXMBT

SDS-MAX MXM



TOOL

MUDMXMST

MFB



DIAMOND **DRILL BIT**

MUDMFB00



SDS-PLUS



SDS-MAX

SDS-MAX MXM



CHANNEL CHISEL

MUDMXMCC

SDS-MAX MXM



WING CHISEL

MUDMXMWC



FLAT CHISEL

MUDMXMFC

SDS-PLUS **MPM**



HOLLOW CHISEL

MUDMPMHC

SDS-MAX MXM



MUDMXMHC

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SDS-PLUS **MPM**



POINTED CHISEL

MUDMPMPC

SDS-MAX MXM



CHISEL

MUDMXMLC



MUDMXMPC





CONXTRUCT



Simple, Easy, Reliable Wedge **Anchor (Through Bolt)** pre-assembled single unit wedge type anchor for fixing to solid

Class 5.8



CLAWBOLT® WEDGE **ANCHOR**

MAW58YCM

SS 316

HEC

CLAWBOLT® WEDGE **ANCHOR**

HEC

Class 8.8

Class 4.6

MAW46YCM



MGAL

CLAWBOLT® WEDGE **ANCHOR**

SS 316

HEC

MAW58GCM

MGAL Class 4.6



CLAWBOLT® WEDGE ANCHOR

MAW46GCM

SS 316



CLAWBOLT® WEDGE

ANCHOR MAW16PCM

HEC **Carbon Steel**

concrete.



TY9aBolt® **SLEEVE ANCHOR**

MTBMSYM

MGAL HEC



TY9aBolt® **SLEEVE ANCHOR**

MTBMSGM

Wall Anchor Tool

Carbon Steel



ТУ9aBolt® **SLEEVE ANCHOR**

MTB16PM

ZYP

Carbon Steel



ТУ9аВоlt® FLUSH **HEAD SLEEVE ANCHOR**

MTH88YM ZYP

Carbon Steel



HEAD SLEEVE ANCHOR

MTH16PM

SS 316

HEC

ГУ9аBolt[®]

Simple, Easy, Reliable Sleeve Anchor pre-assembled single unit wedge type anchor for fixing to solid concrete.

Z/P Carbon Steel



HOLLOW WALL ANCHOR STANDARD

MWHDZPCM

SETTING TOOL

RATCHET STYLE

MATWHR



DROP IN ANCHOR WITH LIP

MDLMSYCM



DROP IN ANCHOR

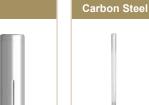
MDIMSYCM



DROP IN ANCHOR

MDI16PCM

HEC



DROP-IN **SETTING TOOL**

MATMSZM

HEC

Z/P HEC



Red Grip

DROP IN SETTING TOOL WITH HANDLE

MATR

HEC

NYLON Steel Pin



MUSHROOM

MNMNM

NYLON HEC SS 304 Pin



ANCHOR MUSHROOM MNMSM



NAIL IN **ANCHOR ROUND MNRNM**



NAIL IN ANCHOR ROUND MNRSM



ANCHOR MUSHROOM

MNPZM



SUSPENSION **ANCHOR**

MSTMSYM



ANCHOR

MSAMSYM

CONXIRUG









XBolt® **HEX FLANGE** HEAD **MXHMSGM**



XBolt[®] **HEX FLANGE HEAD**

MXHMSYM





XBolt® EYE

MXEMSYM

HEC Carbon Steel



XBolt® COUPLER

MXCMSYM

MGAL HEC Carbon Steel



XBolt® COUPLER

MXCMSGM





VERTICAL HANGER SOCKET

MXSVSM





TORX DR MXDMSGM

MGAL HEC Carbon Steel



CSK HEAD HEX DR MXKMSGM

ZYP HEC Carbon Steel



CSK HEAD HEX DR MXKMSYM

XBolts® are single unit screw type anchors that are used in solid concrete applications. Fixing is achieved by

screwing the anchor into a drilled hole in concrete. As it is screwed in, the anchor taps the hole, thus enabling it to

produce a mechanical interlock with the

concrete.

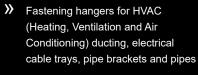


XBolt[®] **VERTICAL**

MVXMSZIM

HANGER





Fastening hangers for ceiling frames











CONXIRUCI





WALL KATT™ UNIVERSAL PAN **SQUARE**

MWKXRPQ

HEC Carbon Steel



WALL KATT™ **UNIVERSAL PAN PHILLIPS**

TM

MWKXZPP

R1000 hrs Carbon Steel



TX-CON™ **ANCHOR CSK PHILLIPS**

MTXTRCP

R1000 hrs Carbon Steel



TX-CON™ **ANCHOR HEX** SLOTTED

MTXTRHL

HEC **Carbon Steel**



TX-CON™ **FRAMING ANCHOR TORX**

MGAL

MTXSZGO



TX-CON™ is designed for medium duty applications when fixing to concrete, brick or block. These anchors tap the drilled concrete hole mechanically locking to the concrete. Ideal for quick installation, close anchor spacing or edge distance and removability.

HEC



H-IT™ **TIE WIRE ANCHOR**

MHAHTZTM

NYLON

MGAL HEC Carbon Steel



H-IT™ COUNTERSUNK **ANCHOR**

MHAHTMCM

HEC Carbon Steel

H-IT™ **MUSHROOM ANCHOR**

MHAHTMMM



SS 316

MUSHROOM ANCHOR

MHA16PMM

Carbon Steel



H-IT™ MINI SPLICE WEDGE

MHWMSZSM

PVC

Red

KEY

or stone.

Hobson - Impact Type expanded

mechanical anchor for fast and easy

installation in concrete, brick, block

CHR: Chrome HDG: Hot Dip Galvanised

MGAL: Mechanical Galvanised PLN: Plain

SS: Stainless Steel **Z/P:** Zinc Plated **ZYP:** Zinc Yellow

Z/P Metal



PANTHA PLUG® SUIT 8G SCREW

MWPPM



PANTHA PLUG® SUIT 8G **SCREW**

MWPPP

UNIVERSAL WALL PLUG **TAPERED POINT**

MWPNUG

PVC Yellow



1-2-3G SCREW **TAPERED POINT**

MWPFY

H-IT™

PVC White



4-5G SCREW **TAPERED POINT**

MWPFW



8-9G SCREW **TAPERED POINT**

MWPFR

HEC



10-12G SCREW TAPERED POINT

MWPFG





14-16G SCREW TAPERED POINT MWPFB

HEC



16-18G SCREW TAPERED POINT

MWPFO



20-24G SCREW TAPERED POINT

MWPFE

CONXTRUCT





SA TS 101: 2015 - Now AS 5216



TS 101

SA TS 101: 2015 is a Standards Australia Technical Specification that covers minimum requirements for anchorage design and product prequalification. The 2016 National Construction Code (NCC), officially released in May 2016, refers to SA TS 101: 2015 as "deemed to satisfy". Together, the revised NCC and SA TS 101: 2015 further uplifts the level of safety and security in safety critical fastenings to concrete. SA TS 101 covers both design of anchor connections and how anchor

products should be prequalified, be it post-installed anchors or cast-in channels. Only anchors that have been prequalified in

accordance with the provisions of **SA TS 101** Appendix B can be used with the new standard. Furthermore, **SA TS 101** Appendix B notes that anchor products with acceptable **European Technical Approvals/Assessments (ETA) may be used with SA TS 101**.

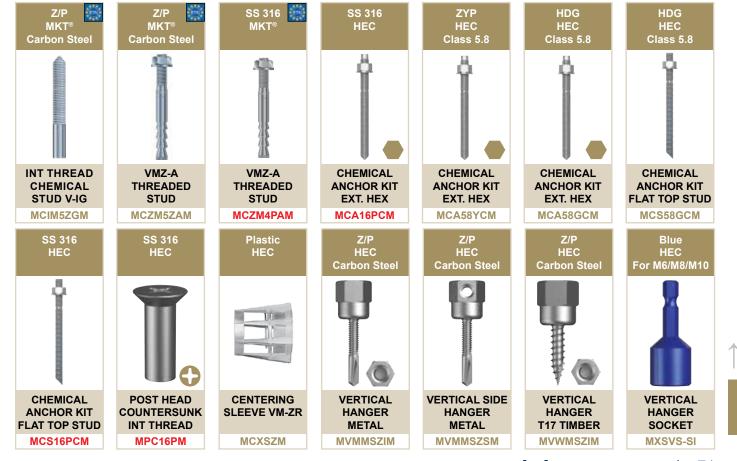
SA TS 101: 2015 – Hobson Engineering supply mechanical and chemical anchor products that have ETAs, specifically for customers requiring European approved anchor products. Our memory product portfolio remains strong and ready for the changes in our anchor industry, as a result of the NCC requirements.

SATS 101: 2015 has been transferred to AS 5216.

Visit hobson.com.au for Articles.



Products which include the ETA logo are directly compatible with SA TS 101: 2015 and AS 5216.











HEX HEAD FLANGE

T9PM3FH

Metal Class 4 XGRiP® Scratchguard®



HEX HEAD FLANGE WITH SEAL

T9PM4XS

Metal Class 3



CSK RIBBED WITH WINGS SQUARE DR

T9PG3RQ

Metal ZYP



HEX HEAD FLANGE

T9PMYFH

Metal **XGRiP**[®]



HEX HEAD FLANGE WITH SEAL

T9PM4XH

Metal Class 3



Metal Z/P



HEX HEAD FLANGE

T9PMZFH

s500 Class 4



HEX HEAD FLANGE

T9P54FH

Metal Cyclone Class 4



HEX HEAD WITH **MULTISEAL** T9PM4YM

Class 4



HEX HEAD FLANGE

T9PM4FH

s500 Class 4



HEX HEAD FLANGE WITH SEAL

T9P54SH



HEX HEAD WITH **MULTISEAL T9P54YM**

Metal Class 3



REDUCED HEX HEAD FLANGE

T9PM3RH

s500 Class 3



WAFER HEAD PHILLIPS

T9P53WP



HEX HEAD

WITH CUTTER & SEAL

T9PM3PU

Metal Class 4



HEX HEAD FLANGE WITH SEAL

T9PM4SH

Metal ZYP

CSK RIBBED WITH WINGS **SQUARE DR**

T9PGYRQ Metal



PHILLIPS

T9PMYCP

Metal Class 4 Scratchguard[®]



HEX HEAD FLANGE WITH SEAL

T9PM4SS

s500 XGRiP®



FLANGE WITH SEAL

T9P54XH

T9PG3SI



ZYP



Class 3

Hobson Engineering DRiLLX® screws are an innovative and cost-effective Self Drilling Screw with the same Hobson high quality the Australian fastener market demands. Featuring the DX3™ & DX4™ coating*.

A massive range of painted screws are held ex-stock as well as painting on request.

* Warranty details available online.







Т9РМ3СР T9PMYRP

Class 3 Class 3



BUGLE BATTEN RIB HEAD HEX DR

Т9РМ3ВН

Metal



Framing Screw



HEX HEAD





Metal Class 3



CSK RIBBED PHILLIPS

T9PM3RP

Metal **ZYP**



PAN HEAD

PHILLIPS

T9PMYPP

ZYP

WAFER **BUTTON**

Т9РМЗАР



PHILLIPS



ZYP

BUGLE HEAD

PHILLIPS

T9PMYBP

Metal

PHILLIPS

T9PMYLP



Z/P

BUGLE HEAD

PHILLIPS

T9PMZBP

Metal

Class 3

FLAT HEAD PHILLIPS

T9PM3LP Class 3



SELF EMBED PHILLIPS

T9PMYOP Class 4 XGRiP®



FLAT HEAD PHILLIPS

T9PF3EP Class 4



BUGLE HEAD

PHILLIPS

T9PM3BP

Truss Framing

Class 3

FLANGE

T9PF3FH

Metal Class 3

WAFER

BUTTON

PHILLIPS

T9PMYAP



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vmaX[®] feature a universal drilling point. Suitable for fastening roof sheeting to thin metal battens, timber trusses and steel purlins up to 1.9mm thick.



T9PV3FH



HEX HEAD FLANGE WITH SEAL WITH SEAL T9PV4SH T9PV4XS









HEX HEAD FLANGE

T9PW4FH

Type 17 Class 4



HEX HEAD FLANGE WITH SEAL

T9PW4SH

Type 17 Class 4 Scratchguard[®]



HEX HEAD FLANGE

T9PW4FS

Type 17 Class 4 Scratchguard[®]



HEX HEAD FLANGE WITH SEAL

T9PW4SS



HEX HEAD FLANGE WITH SEAL

T9PW4XH





HEX HEAD FLANGE WITH SEAL

T9PW4XS

Type 17 Cyclone Class 4



WITH





Engineered point for self-drilling and fixing metal plate to timber without splitting.

SS 316



HEX HEAD FLANGE

T16JSFH



HEX HEAD FLANGE

T9PJ3FH



FLAT WAFER HEAD PHILLIPS

T9PW3WP



CSK HEAD PHILLIPS

T9PWYCP



MULTISEAL

T9PW4YM

Type 17 Class 3



CSK HEAD PHILLIPS

T9PW3CP

Type 17 Class 3



RIB HEAD

HEX DR T9PW3BH





T9PDYRP

Type 17



RIB HEAD

HEX DR T9PWYBH





EMBEDDING SQUARE DR

T9PD3SQ



WASHER HEAD **HEX DR**







FLANGE

T9PN4FH



A high performance coating, specially formulated for resisting treated pine chemicals.

Needle Point Class 4



HEX HEAD FLANGE WITH SEAL T9PN4SH

Needle Point ZYP



PHILLIPS

T9PNYSP



WASHER HEAD HEX DR

T9PWTGI



PHILLIPS

T9PNYBP



T9PWTGO

Needle Point Class 3



T9PN3AP





Type 17 SS 304

TRIM HEAD

6 RIBS

SQUARE DR

T04WSTQ

Type 17 SS 316

HEX HEAD

FLANGE

T16WSFH

Z/P

ANSI B18.6.4

CSK HEAD

SELF TAPPER

SQUARE DR

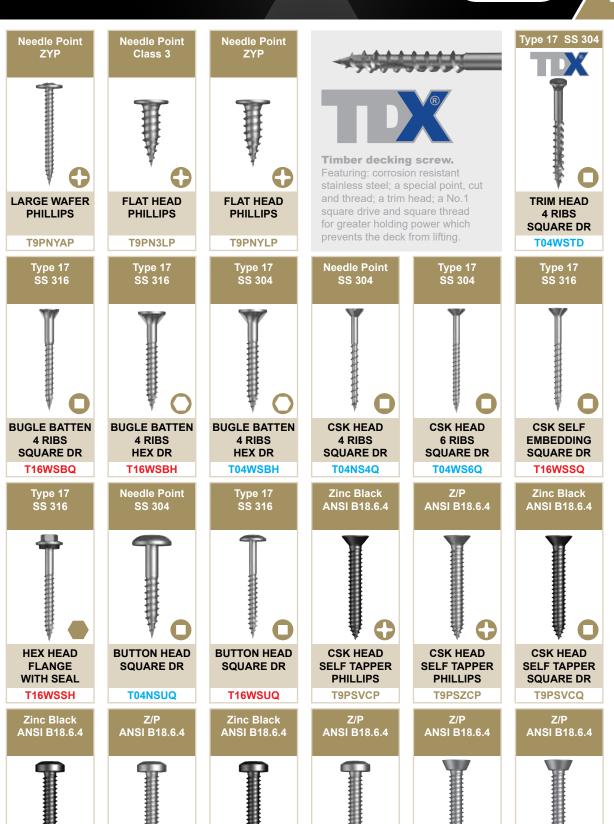
T9PSZCQ

HEC

ELECTRICAL

PANEL SCREW

PHILLIPS T9PPZAP



UNDERCUT CSK

SELF TAPPING

SQUARE DR

T9PSZDQ

PAN HEAD

SELF TAPPER

PHILLIPS

T9PSZPP

PAN HEAD

SELF TAPPER

SQUARE DR

T9PSVPQ

PAN HEAD

SELF TAPPER

SQUARE DR

T9PSZPQ

UNDERCUT CSK

SELF TAPPING

PHILLIPS

T9PSZDP

PAN HEAD

SELF TAPPER

PHILLIPS

T9PSVPP





300 Series Austenitic Stainless Steel

Alloy steel partial heat treatment*

Fastening

Threading

Drilling



HEX HEAD

T4XMXHH

Metal SS 316
BI-Metal

BI-FIX

WAFER HEAD

SQUARE DR

T6XMXWQ

Metal SS 304
BI-Metal

FIFIX
HEX HEAD
WITH

WITH ALUM SEAL T4XMXAH

HEX HEAD FLANGE

T4X5XFH

Metal SS 304 BI-Metal

> PAN HEAD PHILLIPS

Metal SS 304 Bl-Metal

T4XMXPP

CSK HEAD WITH WINGS SQUARE DR

T4XGXRQ

Metal SS 304 BI-Metal

WAFER HEAD

WAFER HEAD PHILLIPS

T4XMXWP

s500 SS 304 BI-Metal



CSK HEAD WITH WINGS SQUARE DR T4XHXRQ A Bi-Metallic screw, is comprised of two metal types. The point is manufactured from high carbon steel that is heat treated to give it the ability to self-drill. The head section is manufactured from a corrosion resistant stainless steel (304 or 316). The two metals are "fused together" to form a screw that offers excellent self-drilling properties, combined with exceptional corrosion resistance.

Protective Coating

Hobson Bi-metallic screws are all coated with a metallic zinc layer and then a second baked top coat that provides an extra layer of corrosion protection and lubrication. This protective coating offers an added benefit of reducing the electrolytic corrosion potential. Our 304 range is coated with a 1000hr protection coating and our 316 range is coated with a 1500hr protection coating.

*Colour for illustrative purposes only.









To find a rivet or screw in any of the colours below, simply replace the **9P** in the part number with the colour code in brackets.

Example: If you choose the colour

PAPERBARK® (PA)







RPA73OAS404 (painted)

Hobson stock DRiLLX® screws and rivets with painted heads in the Colorbond® range of colours.

Hobson stock DRILLA' screws and rivers with painted heads in the colorbond range of colours										
BASALT® (BA)	HEADLAND® (HE) NZ MAPLE	PLANTATION® (PL)								
BLUE RIDGE® (BR) NZ PACIFIC BLUE	IRONSTONE® (IS)	PRIMROSE™ (PR)								
BUSHLAND® (BU)	JASPER® (JA) NZ SORRELL	SANDBANK® (SA) NZ STRAW								
CLASSIC CREAM™ (CC) NZ SMOOTH CREAM	LOFT® (LO)	SHALE GREY TM (SG) NZ GULL GREY								
COTTAGE GREEN® (CG) NZ PERMANENT GREEN	MANGROVE® (MA)	STONE® (ST) NZ RIVERSAND								
COVE® (CO)	MANOR RED® (MR) NZ SCORIA	SURFMIST® (SM) NZ TITANIA								
DEEP OCEAN® (DO) NZ STORM BLUE	MONUMENT® (MO)	TERRAIN® (TE)								
DOVE WHITE™ (DW)	NIGHT SKY® (NS) NZ EBONY	WALLABY® (WA)								
DUNE® (DU)	PALE EUCALYPT® (PE) NZ MIST GREEN	WILDERNESS® (WI) NZ RIVERGUM								
EVENING HAZE® (EH)	PALE TERRACOTTA™ (PT)	WINDSPRAY® (WN) NZ SMOKEY								
GULLY® (GU)	PAPERBARK® (PA)	WOODLAND GREY® (WG) NZ THUNDER GREY								

Discontinued Colours - Screws painted upon request.

^{*}Colours are representative only.

**Other NZ colours available on request.









DOUBLE **ENDED PHILLIPS**

TXDDDPH

S2 Alloy Drive Bit 1/4



INSERT PHILLIPS

TXDDIPH

S2 Alloy Drive Bit 1/4



SQUARE

TXDDPSQ

S2 Alloy Drive Bit 1/4



INSERT BIT HOLDER

TXDDIBH

S2 Alloy Drive Bit 1/4



INSERT SLOTTED

TXDDISL

S2 Alloy Drive Bit 1/4



TRILOBULAR

TXDDPTR

S2 Alloy Drive Bit 1/4



INSERT HEX

TXDDIHX

S2 Alloy Drive Bit 1/4



INSERT SQUARE

TXDDISQ

S2 Alloy Drive Bit 1/4



TORX

TXDDPTX

S2 Alloy Drive Bit 1/4



PLASTERBOARD INSERT PHILLIPS

TXDDIPD

S2 Alloy Drive Bit 1/4

S2 Alloy Drive Bit 1/4

Plasterboard/Drywall **Indenter Bit**



MAGNETIC NUT SETTER

TXDDPNS

POWER

HEX

TXDDPHX

Once the screw is just below the plasterboad surface, the aluminium collar will force the PH2 bits to disengage and set plasterboad screws perfectly flush.

S2 Alloy Drive Bit 1/4



PHILLIPS

TXDDPPH

S2 Alloy Drive Bit 1/4



POWER SLOTTED

TXDDPSL

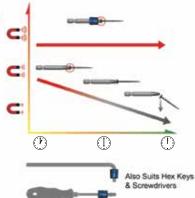
Drive Bit 1/4



MAGNET BOOSTER

TXDMB









Titanium Nitride coating increases surface hardness. Extended life in general purpose applications.





PHILLIPS

TXDTIPH





HEX

TXDTPHX

S2 Alloy TitaN Bit 1/4

POWER PHILLIPS

TXDTPPH





Drive Bits designed for high impact forces of modern power tools.









TXDIPNS

S2 Alloy Black impaX Bit 1/4











INSERT

SQUARE

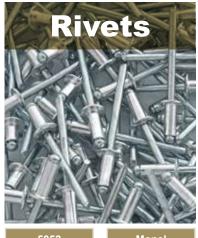
TXDIISQ













5052 AL







OPEN RIVET

R04730LL







304 SS Steel ZP

DOME HEAD

OPEN RIVET

R9P73OAS



DOME HEAD

OPEN RIVET



OPEN RIVET





DOME HEAD OPEN RIVET



DOME HEAD OPEN RIVET

DOME HEAD OPEN RIVET LARGE FLANGE R9P73LAS

SEALED RIVET R9P73TAP

DOME HEAD

SEALED RIVET R9P73TCP

SEALED RIVET

R9P73OAA 304 SS











Monel Steel ZP

R9673T6S















DOME HEAD **SEALED RIVET**

PEEL RIVET

MULTI-GRIP RIVET R9P73MAS

WASHER R9P73WAA

R9P72OAS

OPEN RIVET

R0473TLL PLN

R9673P6S PLN HEC

EPDM

PLN HEC **R04720LL**

R9P72OMS

HEC





DOME EPDM



CYCLONE

MULTISEAL WASHER

TXW9PYM







TXW9PEFS

EPDM SEAL SMOOTH

WASHER TXW9PEPS

TXW9PPCM

80

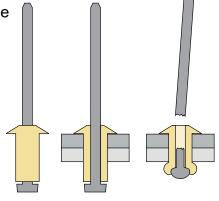




Rivet Head Types

The most common rivets are the Truss type often referred to as Dome head or type 73, and the Countersunk head, known as type 72.

	•		,
Head	Туре	Head Designation	
Truss Head (Dome Head) / Large Flange Head	Open	73	
Countersunk Provides a completely flush finished surface.	Open	72	
Truss Head (Dome Head) / Large Flange Head	Sealed	73	
Countersunk	Sealed	72	
Truss Head (Dome Head)	Peel	73	
Truss Head (Dome Head)	Multi-Grip	73	
Truss Head (Dome Head)	Triform	73	



Head

Truss Head (Open) Dome	0	Protrudes above the face of the job, and used in most industrial applications.
Countersunk (Open)	0	No part of the fastener protrudes from the face of the material.
Large Flange Head	L	Large head diameter used for fastening soft materials.

Type

Open	0	The set rivet is not sealed by the stem.							
Sealed	Т	The mandrel is attached to the inside of the shell which ensures there are no gaps for water of air.							
Multi-Grip	M	Provides a secure joint across various grip ranges.							
Peel	P	Provide good cohesion of soft materials without distortion. Useful for uneven surfaces.							
Grooved	G	Grooves around the shell mean effective holding power when set in less stiff materials e.g. Plastic							
Triform (with washer)	W	During setting, the rivet body splits into 3 parts, preventing the material from being damaged.							

Shell Material	Stem (mandrel) Material	Code
Aluminium 5052	Steel Zinc Plated	AS
Aluminium 5056	Steel Zinc Plated	6S
Steel	Steel Zinc Plated	SS
Aluminium 5052	Steel Phosphated	AP
Stainless Steel	Stainless Steel	STST (LL)
Monel	Steel Zinc Plated	MS
Copper	Steel Phosphated	CP
Aluminium	Aluminium	AA







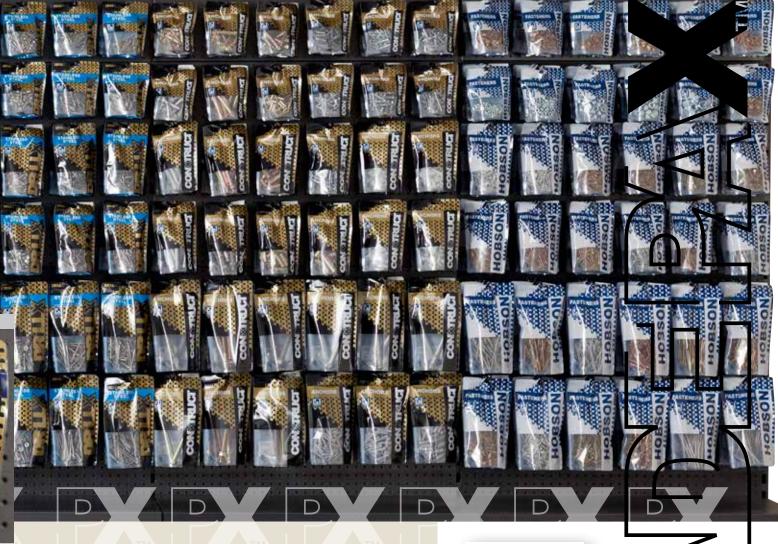


All of your favourite fasteners are now available in handy hang packs.









How to find

TRADERAX

If you would like a product packaged in the **TRADE PAX™** hang packs, just add **FS** to the start of the item number in your online order.

Metal Class 4



HEX HEAD FLANGE

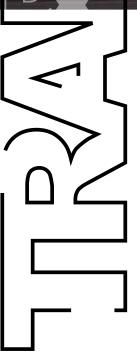
FST9PM4FH



Look for the



logo when you select a product online.









Self Drilling Screws

Manufactured for specific applications, these screws eliminate the need for pre-drilled holes and are engineered for ease of use. Basic features of the screw include:

Head

Multiple head styles specifically designed to drive type and application.



Scratchguard®

This design feature improves resistance to corrosion by protecting the fastener shank from severe scratching or scouring that can occur when fixing metal roofing.

Drill point

Multiple point options within the current Hobson range uniquely designed to application.



leal

Also known as 'neo', 'washer' or 'EPDM'; designed for a water tight seal.



XGRiP

A feature used to hold the roofing tight against the seal, which ensures a water tight seal even when the roof is walked upon.

Thread

Threads per inch (TPI) is the number of thread crests that can be counted along an inch of the screw (25.4mm).

Identifying Head Stamping

As per the AS 3566.1—2002 1.12 MARKING, the requirement for head stamping follows:

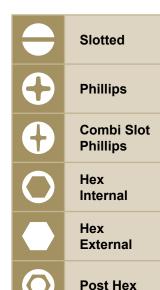
The manufacturer's identification mark and/or trademark shall be marked on the heads of the following screws:

- (a) Hexagon headed screws ST 4.8 (No. 10) and larger.
- (b) Bugle head screws Type 17 ST 4.8 (No. 10) and larger.
- (c) Class 3 or Class 4 corrosion resistant screws ST 4.8 (No. 10) and larger.



Hobson Identification: 'H' denotes Hobson '4' denotes adherence to class per AS3566-2002.

Drive Types

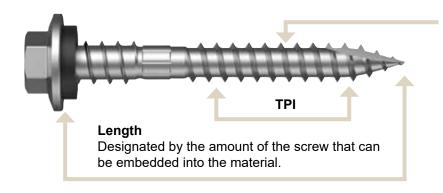








Screw Size and Type Identification

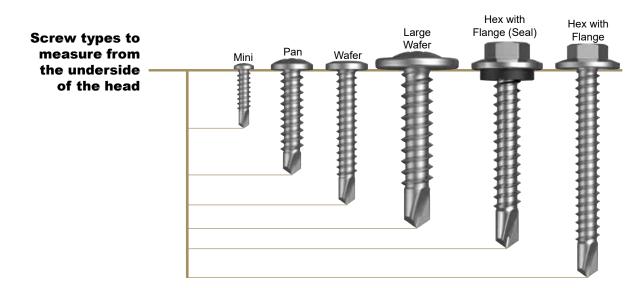


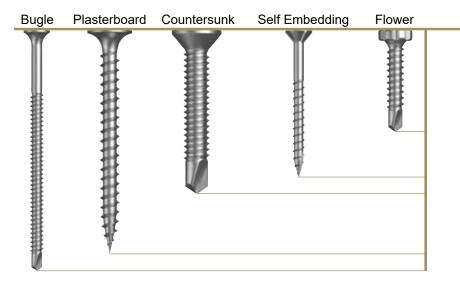
Screw Gauge

Thickness of thread major diameter.

Gauge	Major Diameter
6g	3.5mm
8g	4.2mm
10g	4.8mm
12g	5.5mm
14g	6.3mm

Measuring the Length of Screws





Screw types to measure from the top of the head

85



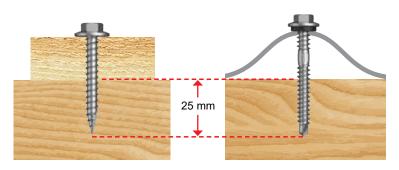


Screw Embedment

Maximises the ability of the screw to achieve the required pull out loads.

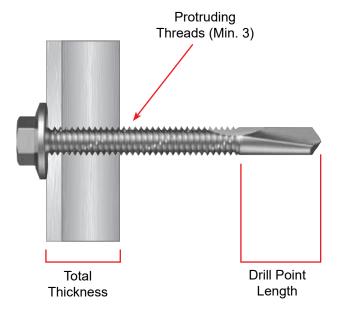
Timber

As a general rule, the minimum embedment required to achieve maximum pull out values is 25mm for #12 and 35mm for #14.



Metal

A minimum of three threads protruding to achieve maximum pull out values.



Screw Identification by Point Type:



Series 500 (S)

Commonly referred to as a deep driller, this point is designed for drilling and fastening into thick steel.



Winged (G)

This point is designed for fastening timber and/ or composite materials to steel. The wings drill a hole through the timber or composite which is wider than the threads, preventing the threads from lifting the material and allowing the screw to self drill into the steel. The wings break off once the steel is engaged.



Metal Point (M)

This point is designed for drilling steel sections such as purlins, tophats, roofing and cladding. The length of the point will vary depending on steel thickness designed to drill.



Type 17 (W)

This point is designed for drilling through lighter steel sections and fastening with timber.



Needle Point (N)

This point is used on screws of a general purpose nature.



vmaX® (V)

Universal drilling point, suitable for fastening steel to timber. Ideal for roofing applications.



Chipboard / Treated Pine (D)

This point is designed for fastening chipboard or timber.







Determining Thread Type

Thread per inch (TPI) is the number of thread crests that can be counted along an inch (25.4mm).



Coarse thread (up to 16TPI)

Otherwise known as space threads, screws with a *coarse thread* are generally used for timber applications and for lighter steel sections.

- → Simple rule of thumb coarse thread secures lighter steel sections.
- → Typical applications in pre-engineered steel buildings include: cladding, framing and roofing.
- → Common sizes include 10g-16TPI; 12g-14TPI and 14g-10TPI.

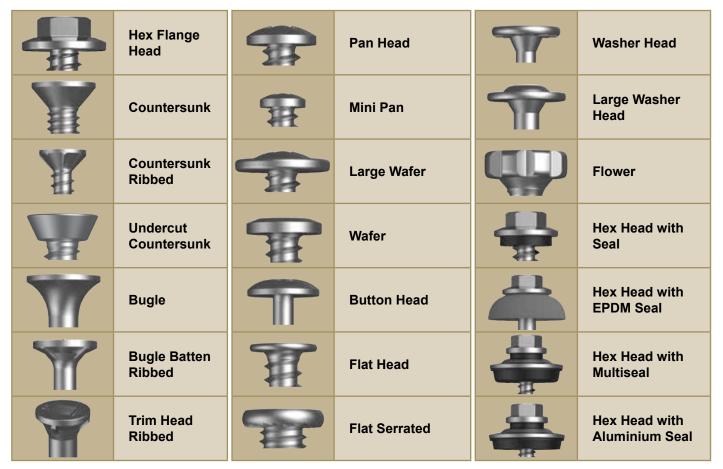


Fine thread (over 16TPI)

Generally known as *metal threads*, these screws are only used in steel applications and particularly thicker steels from 2mm upward.

- \rightarrow Simple rule of thumb fine thread secures heavier steel sections.
- → Typical applications in pre-engineered steel buildings include: framing (brackets to purlins) and roofing (lapped purlins).
- → Common sizes include 8g-18TPI; 10g-24TPI and 12g-24TPI.

Screw Head and Seal Styles







PRODUCT TYPES

>	SILE	RAL		NING	EMICAL	S HARDWARE	S FASTENERS			3K		12		SIAL	SILE			CT	
CATEGORY	HIGH-TENS	STRUCTURA	SOKO	EARTHMOVING	PETROCHEMICA	STAINLESS	STAINLESS	NEPTUNE	BUMAX	NORD-LOCK	SCHNORR	WASHERS	NATON	COMMERCIA	LOW-TENSILE	CYCLONE	MUNGO	CONXTRU	DRILLX
Product Types																			
Allthread	•				•		•	•	•				•		•	•			
Stud Bolts & Nuts					•														
Bolts	•	•	•	•	•		•	•	•					•					
Nuts	•	•	•	•	•		•	•	•	•			•	•	•	•			
Washers		•							•	•		•	•			•			
Anchors																	•	•	
Adhesives																	•		
Machine Screws							•						•	•					
Socket Screws			•				•	•	•				•						
Self Tapping Screws							•												•
Self Drilling Screws																			•
Security Screws							•												
Hardware						•									•	•			
Bent Bolts	•					•									•	•			
Rivets																			
Pins							•												
Drive & Drill Bits							•										•	•	
Abrasives & Cutting																	•		
Sealants & Silicones																	•		
Tools																			

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